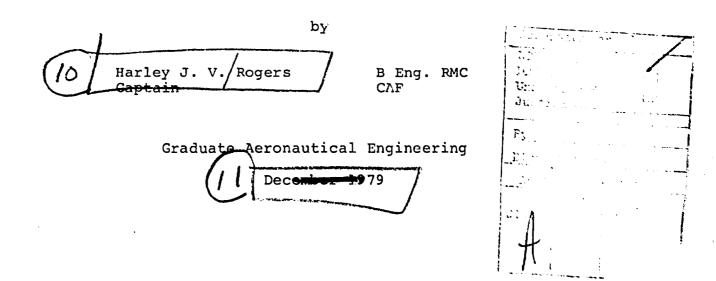


Presented to the Faculty of the School of Engineering of the Air Force Institute of Technology

Air University
in Partial Fulfillment of the Requirements

for the Degree of Master of Science



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Preface

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This study was conceived as a follow on project from the work recently completed by Captain Nino G. Cerullo, CAF, who graduated in June of 1979. As Captain Cerullo's Thesis involved a comparison study between the Malvern Digital Correlating Laser Velocimeter (LV) and the conventional Hot Wire Anemometer System, it was decided to use this LV System in a "real world" application to obtain a further indication of its performance. This study entailed employing the LV System to determine the velocity profile across a 29.5 inch duct through which passes air on its way to the face of a J-85 jet engine compressor. By employing this system the mean velocity profile was obtained without either employing any device which would obstruct the flow in the pipe or having any requirement to "seed" the flow with particles which is an inherent problem of some LV systems. In addition to the mean velocity profiles, turbulence intensity profiles were also derived and, for comparison purposes, to evaluate the quality of the LV data, hot wire traverses and a pitot-static traverse were made to give mean velocity and turbulence intensity profiles.

Throughout the initial planning, the performance and the final completion of this study, a number of people were instrumental in providing valuable assistance and a considerable wealth of experience. To Dr. Harold Wright, my principal advisor, Capt. (Dr.) George Catalano, Dr. William Elrod and Dr. James Hitchcock, I would like to extend my sincere thanks

for the extensive assistance provided throughout my work. I would also like to thank Dr. Richard Rivir, Dr. Francis

Ostdiek and Mr. Norm Poti who, in addition to scheduling the numerous engine test runs, on many occasions assisted me by helping to obtain the data I required. Finally, to Mr. Carl Short, Mr. Ron Ruley and Mr. Russell Murray of the AFIT School Shops, I would like to voice my appreciation for the excellent manner in which all the various apparatus required for this study was constructed.

Contents

	•	Page
Prefac	· · · · · · · · · · · · · · · · · · ·	ii
List ?	Figures	vi
List d	Tables	ix
List o	Symbols	x
Abstra	et	xii
1.	Introduction	1
	Present Study	1 2 3
II.	Test Apparatus	4
III.	Instrumentation	11
	Laser Velocimeter System	11
	Beam Splitter	11 11 12 12 13
	Pitot-static Tube System	18
	Hot Wire Anemometer System	18
IV.	Principal of Operation	22
	Beam Splitter	22 22 24 25 27 28
v.	Experimental Procedure	31
	Laser Velocimeter	31
		31
	Mean Velocity and Turbulence Intensity Evaluations	33

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Contents

	Page
Pitot-Static Tube	34
Mean Velocity	34
Hot Wire Anemometer	36
	36 36
VI. Results and Discussion of Results	37
Laser Velocimeter Results	37
Hot Wire Anemometer Results	55
Pitot-static Tube Results	68
VII. Conclusions	72
VIII. Recommendations	75
Bibliography	77
Appendix A: Operation and Set-up of the Malvern	
Laser Velocimeter	18
Appendix B: Laser Velocimeter Data	102
• •	
	12 17
Appendix E: Hot Wire Data	.23 31
Appendix G: Pitot-Static Data	.37
	40
Appendix J: Particle Diameter and Velocity	
	43
Vita	53

List of Figures

Figure	Description	Page
1	White Pipe dimensions	5
2	White Pipe venturi	6
3	White Pipe venturi dimensions	7
4	Cut-away view of the White Pipe and traversing mechanism	9
5	Laser and Photo Multiplier Tube traversing mechanism	14
6	Laser Velocimeter support equipment set-up	15
7	Pictorial views of Laser Velocimeter (A)	16
8	Pictorial views of Laser Velocimeter (B)	17
9	Pitot-static tube system	19
10	Hot Wire Anemometer System	21
11	Malvern Beamsplitter optics	23
12	Laser beam intersection point and fringe spacing	25
13	Digital Correlator Oscilloscope output	27
14	Locations of the Laser Velocimeter, Hot Wice and Pitot-static tube traverse locations	32
15	Mean Velocity and Turbulence Intensity measurements showing the measurement of an example point	35
16-18	Mean Velocity Profile - LV - Position 1	39-41
19-21	Turbulence Intensity Profile - LV - Position 1	42-44
22-23	Mean Velocity Profile - LV - Position 2	46-47
24-25	Turbulence Intensity Profile - LV - Position 2	49-50
26-27	Mean Velocity Profile - LV - Position 3	51-52
28-29	Turbulence Intensity Profile - LV -	53-54

List of Figures

t.	Figure	Description	Page
	30-31	Mean Velocity Profile - Hot Wire - Position 3	56-5
	32-33	Turbulence Intensity Profile - Hot Wire - Position 3	58-59
	34-35	Mean Velocity Profile - Hot Wire - Position 2	61-62
	36-37	Turbulence Intensity Profile - Hot Wire - Position 2	63-64
	38	Mean Velocity Profile - Hot Wire - Position 1	66
	39	Turbulence Intensity Profile - Hot Wire - Position 1	67
	40	Mean Velocity Profile - Pitot-static tube	69
	41	Mean Velocity Profile - Pitot-static tube	70
». "	42	Laser, Laser Power Supply Unit and Beamsplitter	80
	43	Photo Multiplier Tube	81
	44	Digital Correlator and Oscilloscope set-up	82
	45	Digital Correlator and Oscilloscope Wiring	84
	46	P.M. Tube and P.M. Tube Power Supply Unit wiring diagram	85
	47	Various operating positions for the P.M. Tube	86
	48	Fringe Spacing calculations	88
	49	Correct and incorrect matching of lenses and spacers	91
	50	Photo Multiplier Tube	93
	51	View as seen through the X10 eyepiece during focusing and alignment of the P.M. Tube	94
≯	52	Phase Modulator Assembly	96

List of Figures

W	Figure	Description	Page
	53	Phase Modulator Crystal	98
	54	Phase Modulator Drive Unit and Frequency Counter	99
	55	Oscilloscope Readout for Mean Velocity and Turbulence Intensity calculations	114

List of Tables

<u>Table</u>		Page
I	Distance from Focal Point to P.M. Tube Lense for Correc+ Lense and Spacer Adaptation	89
II	Flow Velocity and Fringe Spacing	89
III	Laser Velocimeter Data	105-111
IV	Laser Velocimeter Mean Velocity and Turbulence Intensity Results	118-124
V	Hot Wire Anemometer Data	126-130
VI	Hot Wire Anemometer Mean Velocity and Turbulence Intensity Results	132-136
VII	Pitot-Static Tube Data	138-139
VIII	Pitot-Static Tube Mean Velocity Results	141-142
ТX	Variations in U with Changes in «	151

Symbols

Symbol	Description	Units
ĽŸ	Laser Velocimeter	
М	Mach number	
L	The distance from the laser beam intersection point to any reference vertical surface onto which the beam shines	inches
D	The distance that the laser beams are apart at this reference vertical surface	inches
λ	Wavelength of the helium-neon gas of the laser = $.6328 \times 10^{-6} \text{m}$	meters
μ	The index of refractivity of air = 1.0	
s	The number of fringes	
K	A constant whose value depends upon the lense and spacer combination used	
rms Voltage	Root mean square voltage or fluctuating component	volts
RPM	Revolutions per minute	
η	Turbulence Intensity	
PM Tube	Photo Multiplier Tube	
A	Distance from the laser beam intersection point to the lense of the Photo-Multiplier Tube	ċm
θ	One-half the angle between the two laser beams	degrees
a ¹	The first minimum point on the oscilloscope readout	
g ₂	The first peak on the oscilloscope readout	
g ₃	The second minimum point on the oscilloscope readout	

Symbols

Û	Symbol	Description	Units
	ro	Laser beam radius	m.m.
	F _d *	Doppler Shift frequency with Phase Modulator	Khz
	U	Mean velocity	ft/sec
	U *	Mean velocity with Phase Modulator	ft/sec
	Δf	Frequency shift	Khz
	Po	Total Pressure	lb _f /in ²
	T _O	Total Temperature	٥_
	Ucen	Centerline Velocity	ft/sec
	u _p	Particle velocity	ft/sec
	υ _a	Air velocity	ft/sec
	α	Slope of the divergent or convergent section	
	X	The distance from the exit of the divergent or convergent section to the point of testing	inches
	μ	Viscosity of air	$\frac{1b_{m}\text{-sec}}{ft^{2}}$
	ρ _p	Density of particulate matter in the air	lb _m /ft ³
	D	Diameter of the particles	lμm

ABSTRACT

Malvern Laser Velocimeter System (LV). In this work, the LV was used to measure mean velocity profiles across the inside diameter of a duct which supplies air to the compressor of a jet engine. The engine, which is a General Electric J-85 turbo-jet engine is located in the Propulsion Laboratories of Wright-Patterson Air Force Base in Ohio. In addition to the mean velocity profiles, the LV was used to measure turbulence intensity profiles across the inside diameter of the duct at each of the three test points.

To analyse the quality of the LV data as obtained, alternate mean velocity profiles and turbulence intensity profiles were obtained with the aid of a Hot Wire Anemometer System and a Pitot-Static Tube.

During each of the traverses, or tests, with the LV System, the Hot Wire System and the Pitot-Static Tube, the engine was held at a fixed RPM, being 50% or 70% of maximum engine RPM. Good correlation was achieved between each of the three systems in respect to the mean velocity profiles obtained at each of the three test positions while the turbulence intensity profiles matched well in the regions of the flow where turbulence levels of 2% to 30% were encountered.

VELOCITY PROFILES IN A LONG INLET DUCT EMPLOYING A PHOTON CORRELATING LASER VELOCIMETER WITHOUT SEEDING

I. INTRODUCTION

To obtain an accurate measurement of flow properties in a pipe, especially in the vicinity of the walls without affecting the flow by a measuring device in the stream has been a long sought after capability in the field of experimental and related work. With the advent of Laser Velocimeter Systems and especially the current Malvern Laser Velocimeter, flow velocities can now be measured without obstructing the flow. In the case of the Malvern Laser Velocimeter System, no "seeding" or the introduction of artificial particles into the airflow is normally required which previous LV systems needed to function effectively, and it is expected that in this flow field, this "no seeding" capability will hold true. As there are many areas where such a system can be effectively used, particularly in the area of Aeronautical Research, this "real world" project was initiated to further evaluate the quality of this system's data gathering capabilities.

Previous Work. During the past year (1978-79) Capt.

N. G. Cerullo completed a Masters' Thesis which involved the use of a Malvern Laser Velocimeter System (See Reference 2).

In his application, the LV was used to determine air velocities along both the "x" and "y" axes of a free air jet operating

at velocities of M. = .4, .6 and .8 at standard room temperature. The data obtained was then compared both todata from a Hot Wire Anemometer system used under the same conditions as well as comparison to established theory. Comparing the two sets of data, close correlation was in evidence with respect to the mean velocity profiles but the LV system was found to be partially ineffective in turbulent In addition to the work carried out by Capt. Cerullo, Capt. (Dr.) George Catalano and the author utilized the equipment at the Flight Dynamics two foot wind turnel. this application, the Laser Velocimeter System was used to measure air velocity and turbulence intensity around the upper fuselage surface of a model of a KC-135 aircraft with an attached fairing. In this application, the Laser Velocimeter System was operated in the back-scatter mode with both the Photo Multiplier (PM) tube and the Laser being located on the same side of the wind tunnel. Although some difficulty was encountered in focusing and aligning the set-up, mean velocity and turbulence intensity data was obtained for various points in flow around the model of the attached fairing.

Present Study. As a follow on to the previous work, and as a further test of the Laser Velocimeter's capabilities, it was decided to use the LV system to study the airflow in a duct which supplies air to the compressor of a jet engine. With the engine operating at both 50% or 70% of maximum engine RPM, the resulting air velocities through the test

section were in the order of 50 to 100 ft/sec. The objectives of this study were as follows:

- 1. Using the Laser Velocimeter, obtain and plot mean velocity and turbulence intensity profiles across the test section at each of the three designated points in the flow, for comparison with the Hot Wire and Pitot-static data.
- 2. Using the Pitot-static Tube, obtain and plot a mean velocity profile at a single location in the flow.
- 3. Using the Hot Wire Anemometer System, obtain and plot a mean velocity and turbulence intensity profile across the test section at each of the three designated points in the flow.

Scope. This paper will deal with the objectives as listed above and will also include an extensive operational description of the Malvern Laser Velocimeter System. In addition, any problem areas, inherent to this LV System, will be described as well as any possible solutions to these problems.

II. TEST APPARATUS

The apparatus used consisted primarily of the J-85 test cell located in the Air Force Aero-Propulsion

Laboratory at Wright-Patterson Air Force Base. Other than a smaller turbine inlet area and the existence of various probes and pressure sensing devices, the GE J-85 engine is essentially a stock engine with very few modifications.

The engine is located inside a pressure chamber which, if required, can simulate high altitude conditions for the engine.

Ahead of the engine is a parabolic inlet bell mouth extending from the 16.09 inch inside diameter of the compressor face out to the 29.5 inch inside diameter of the air supply duct or "White Pipe" as it is termed in this The White Pipe is a 33.7 ft. long duct which supplies air from a large filter box assembly to the compressor and is as illustrated in Figure 1. The White Pipe contains three special sections. The first is a section of pipe that is 65 inches in length and contains a conical venturi with no by-pass as illustrated in Figures 2 and 3. The purpose for placing this venturi in the flow is to allow metering of the flow. The second section is 17 inches long and contains several types of screens and flow conditioners to prepare the flow for the compressor by reducing the boundary layer thickness and reducing the effect of any upstream flow disturbances on the velocity profile. The third section is the test section

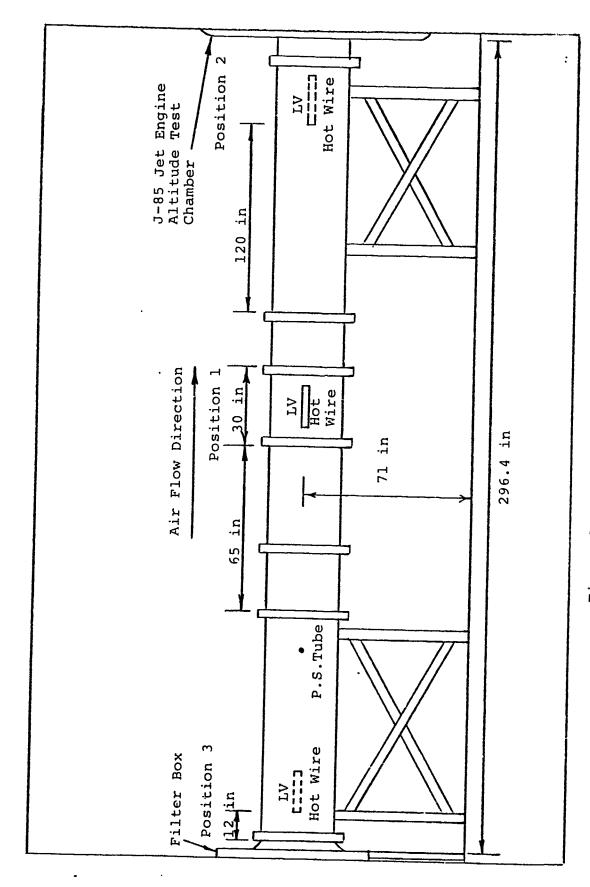


Figure 1 White Pipe Dimensions

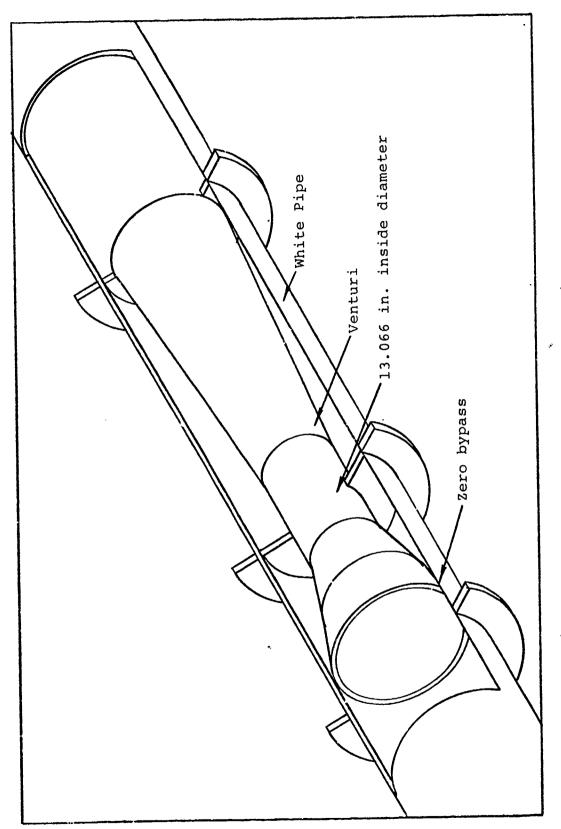


Figure 2 White Pipe Venturi

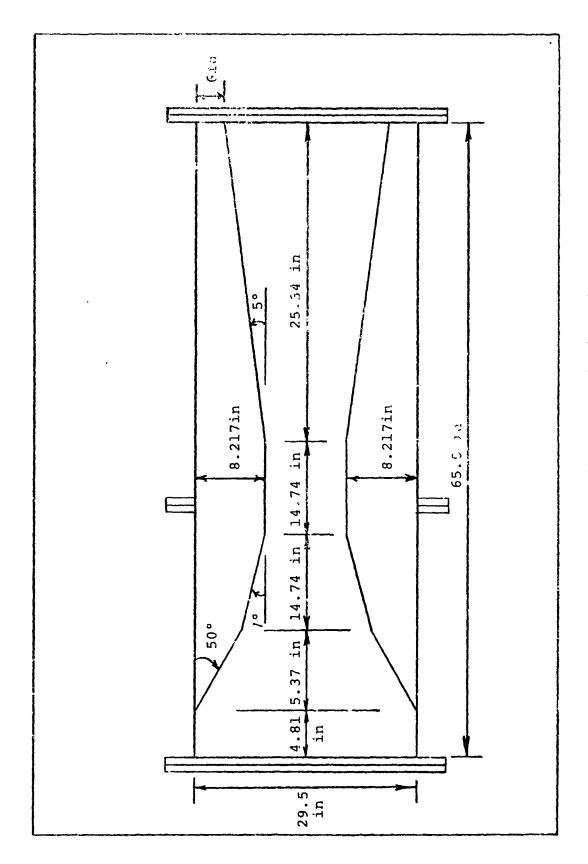
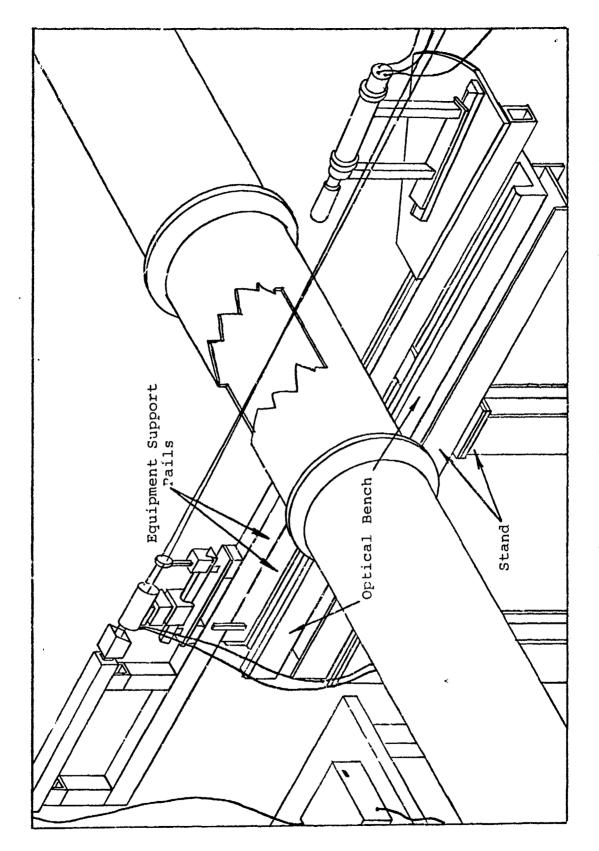


Figure 3 White Pipe Venturi Dimensions

which is 30 inches long and is capable of being moved to various other locations along the length of the White Pipe to allow flow conditions to be investigated at other stations. Thirty-three point seven feet from the compressor face there is a bell mouth inlet which expands from an inside diameter of the pipe of 29.5 inches to 59.5 inches in a circular arc. Upstream of this bell mouth is a large filter box with all but one of its six walls containing filter sections. The dimensions of the filter box are: 65 inches x 80.5 inches x 85 inches. Figure 1 pictorially illustrates the White Pipe and indicates the position of the filter box for a more complete understanding of the layout.

In order to do the traverses across the inside diameter of the White Pipe at a height of 5 feet 10 inches off the floor, a system was designed which incorporated two diametrically opposing windows in the walls of the test section as well as a traversing table. The windows, which were made of an optical grade of glass, were installed so as to allow the laser velocimeter system to "see" the air flow in the pipe. The traversing table was employed to support the laser tube, Phase Modulator and PM Tube at the same height as the windows. The final design which was built is as illustrated in Figure 4. Once secured onto the traversing mechanism, the laser and photo multiplier tube could be set to give readings at any point, along the horizontal diameter of the pipe between the two windows. Following each reading, the entire rail



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Cut-away view of "White Pipe" and Traversing Mechanism Figure 4

holding this equipment could then be moved back and forth to allow readings to be taken at other points in the flow. This traversing capability overcame the necessity of having to re-focus the photo multiplier tube on the intersection of the two laser beams each time a movement to another point in the flow was made.

With respect to the Pitot-static system, a pitotstatic probe and traversing mechanism was placed at a point
25.5 feet ahead of the compressor face. This combination
probe and traversing mechanism was capable of measuring
pitot and static pressures from within 2.82 inches from one
wall to a point 18 inches from the same wall or a total
travel of 15.18 inches.

The Hot Wire Anemometer system consisted of a hot wire probe held in the plane of the flow, pointing in an upstream direction. The probe was held in place by a traversing mechanism which was designed to allow the probe to travel from one wall to within 4.1 inches of the other wall for a total travel of 25.4 inches. The traversing mechanism itself, was held in place by blanking plates, which were designed to fit into the spaces where the windows for the LV system were placed, in the test section. By designing the Hot Wire System to be used in the test section, it had the capability of being placed at the same three locations in the flow where the LV data was taken which allowed good comparison of results.

III. INSTRUMENTATION

The three principal groups of equipment which were employed in this study were the Laser Velocimeter System, the Hot Wire Anemometer System and the Pitot-static System. Of these three groups, the most complex system to use was the LV assembly. The component parts of each of the three assemblies are as follows, with pictorial representation included:

A. Laser Velocimeter

- 1. Laser the laser employed in this system is a 15 milliwatt helium-neon laser, model 124A produced by Spectra Physics. Incorporated into the laser is a Model 255 DC exciter and together they produce a single laser beam of 1.1 millimeters (.001lm) in diameter. Visually, this beam appears as a single well defined red beam of light.
- 2. Beamsplitter This is the Malvern RF307
 transmitter beamsplitter and polarization
 unit which is used to produce two beams
 from the single input laser beam. These beams
 are both 1.1 mm in diameter and can be spaced
 up to 20 mm apart. The beamsplitter has two
 controls, one of which controls the intersection
 point of the two beams from a point 15 cms

- in front of the beam splitter to a point several meters away. The other control is used to vary the distance that the two beams are apart when they emerge from the beam splitter.
- 3. Phase-Modulator Unit - As the basic Laser Velocimeter System is not capable of sensing flow directions and has signal processing difficulties when trying to measure velocities in high speed flow or highly turbulent flow, the Malvern K-9023 Phase Modulator with two crystals can be incorporated into the system if required. As the laser beams must enter the unit parallel to one another, a focusing lense is also required whenever this unit is used. The focal length of the lense will be determined by the physical distance from the Phase Modulator unit to the point where the measurements are to be made. To determine the exact frequency shift produced by the Phase Modulator drive unit when in operation, a Hewlett-Packard 5325B Universal Counter is used.
- 4. Photo-Multiplier Tube The Photo Multipl_er

 (PM) Tube is an EMI 9863 model KE/100 unit

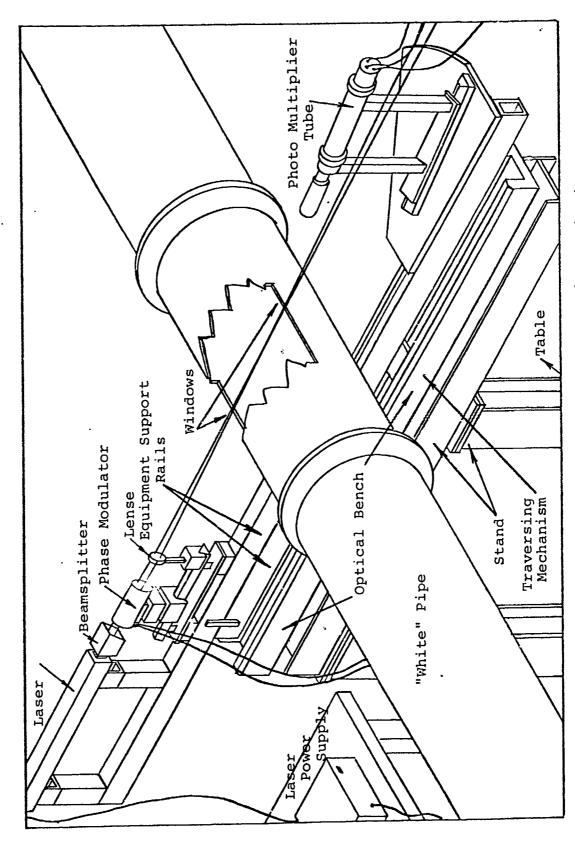
 supplied by Malvern Instruments. Mounted on
 the front of the PM tube is either a 200 mm

 telephoto lense or a 105 mm lense which is

used to focus the scattered light from the laser beam intersection point onto the aperture of the lense and subsequently onto the pinhole of the PM tube. Powering the PM tube is the EMI power supply unit which provides a constant 1850 volts to the cathode of the PM tube during its operation.

- consists of a digital correlator and a storage unit. It is capable of accepting continuous output from the PM tube, storing it, processing it and updating it while continually reproducing the information on an oscilloscope for data evaluation. At any time, the output can be halted while the correlator continues to accept information from the PM tube and update its storage unit. With the output halted, the oscilloscope provides an easy method for determining maximum and minimum values of the signal which is required for velocity and turbulence intensity determination.
- 6. Oscilloscope The oscilloscope used in conjunction with the digital correlator is a Tektronics scope which gives a pictorial representation of channel content in addition to maximum and minimum values.

Figures 5, 6, 7 and 8 give both a diagramatic and pictorial view of the component parts of the Laser Velocimeter System.



Laser and Photo-Multiplier Tube Traversing Mechanism Figure 5

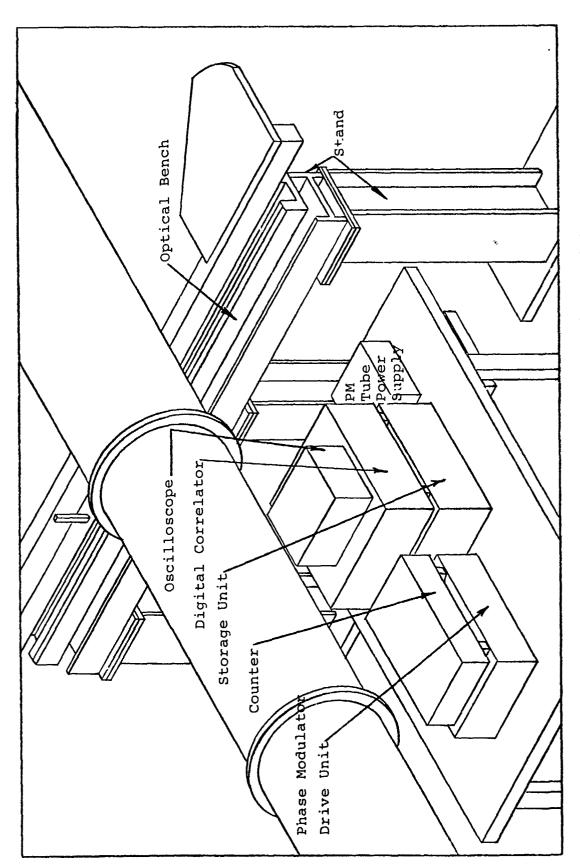
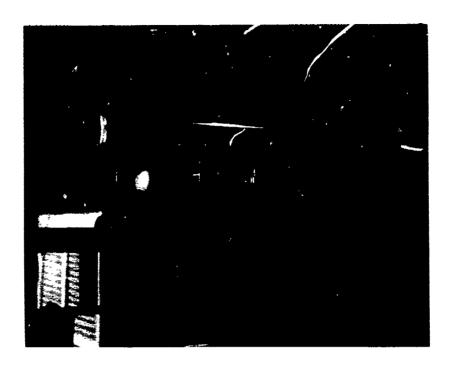


Figure 6 Laser Velocimeter Support Equipment Set-up



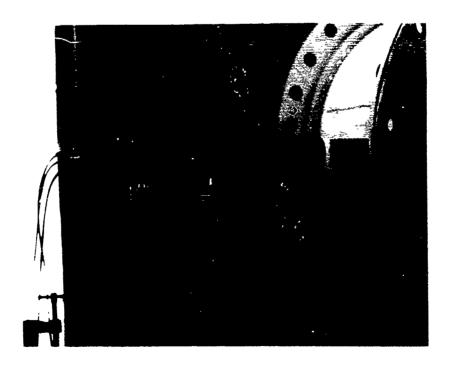


Figure 7 Pictorial Views of Laser Velocimeter (A)





Figure 8 Pictorial Views of Laser Velocimeter (B)

B. Pitot-Static System

The Pitot-static System used in this project consisted of a pitot-static probe, a traversing mechanism and a micromanometer. The pitot-static probe had a single pitot hole on the tip of the probe with four static ports located back behind the conical head of the probe. The probe was mounted on a traversing mechanism and secured in place, in the flow, by pipe fittings on each side of the White Pipe. As previously stated, the pitot-static probe was located 25.5 feet ahead of the compressor face and had a 15.18 inch travel normal to the pipe flow. Attached to the end of the traversing mechanism were plastic tubes which connected the pitot and static ports to a micromanometer for pressure difference measurement. Figure 9 illustrates this system.

C. Hot Wire Anemometer System

The Hot Wire Anemometer System consisted of a hot wire probe, a traversing mechanism, an anemometer, a universal counter, a volt-meter, an oscilloscope and a micromanometer. The hot wire probe was a single wire probe and was orientated to point upstream into the flow, with the wire in a vertical position. From the probe, a 90 degree holder for the probe was fastened into the traversing tube which was supported on either end by the LV window blanking plates. Connected to the end of the probe holder of the traversing mechanism, by a co-axial cable, were the anemometer, which was used to set and monitor the bridge DC voltage, a Hewlett-Packard digital

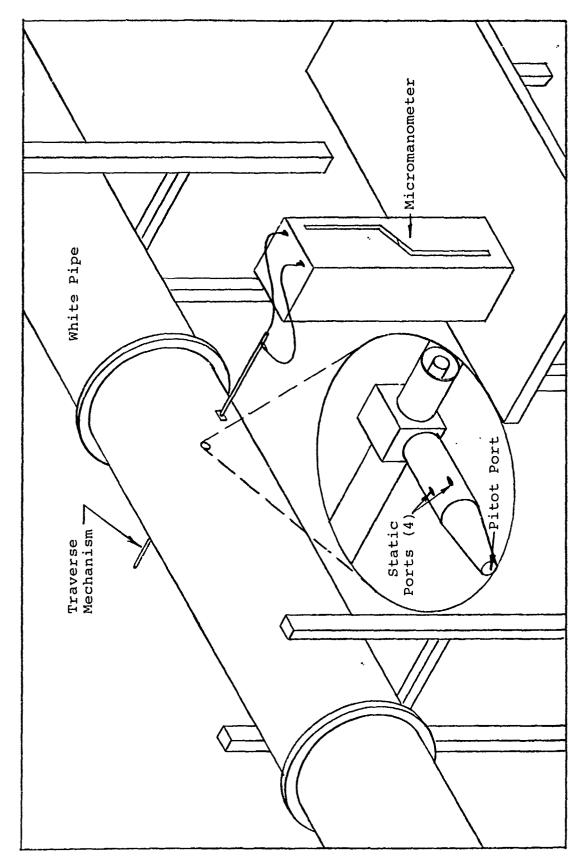


Figure 9 Pitot-Static Tube System

counter for registering this voltage, a voltmeter to observe and record the r.m.s. voltage and an oscilloscope which was used to ensure the transmission of a square wave signal for calibration. From a static port on the wall of the test section, a flexible plastic pipe was connected to a micromanometer to observe and record variations in pressure on this inner surface. Figure 10 illustrates the component parts of this system.

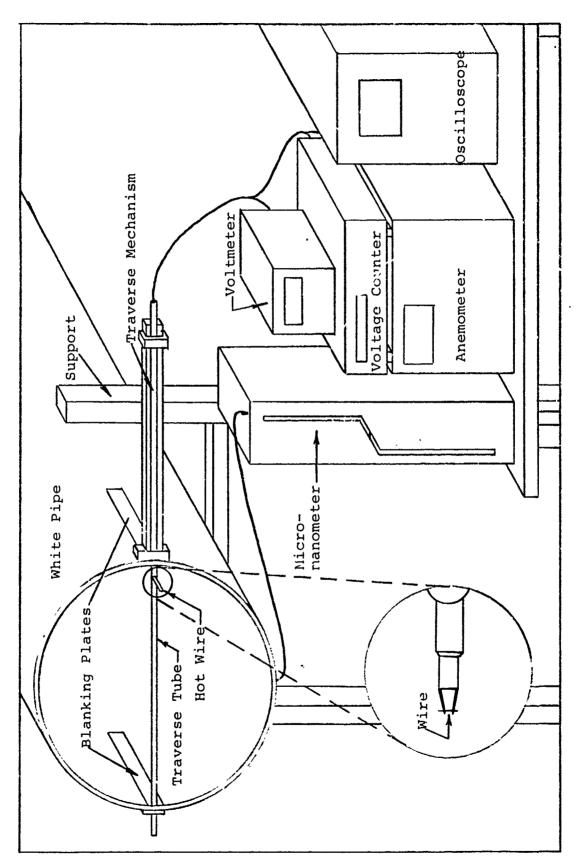


Figure 10 Hot Wire Anemometer System

IV. PRINCIPLE OF OPERATION

The Malvern Laser Anemometer System is composed of a Spectra Physics 15 mw Helium-Neon Laser, a coated Beam-splitter, a Photo Multiplier Tube, a Digital Correlator plus storage unit, an oscilloscope and a Phase Modulator plus drive unit and counter. As each system is complex in nature, each system will be dealt with individually to explain its particular principle of operation and how it fits into the overall system.

- A. Spectra Physics 15 mw Laser. This particular type of laser consists of a glass tube with polished mirrors at either end and contains a mixture of 90 percent helium gas and 10 percent neon gas. The neon atoms, once excited are capable of amplifying light by stimulated emission with the end mirrors providing reflecting surfaces for bouncing the beam backwards and forwards through the gas, allowing the laser beam to build itself up. Once sufficiently built up, the beam will shine through a hole in one of the end mirrors.
- B. Malvern Beamsplitter. The function of a beamsplitter is to take a single incoming beam and by some optical method split the beam into two beams which may be of equal intensity. In the case of the Malvern Beamsplitter, the single beam is brought

into an optical "diamond" shaped piece of coated glass as indicated in Figure 11

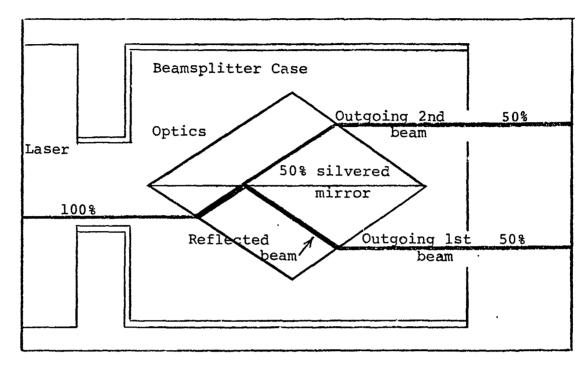


Figure 11 Malvern Beamsplitter Optics

As the initial beam enters the 6328Å coated glass (.6328 x 10⁻⁶m wavelength) it is deflected roughly as shown in Figure 11 and encounters a 50 percent silvered mirror. As this type of mirror suggests, 50% of the beam is allowed to pass through the mirror and onto the front edge where it is deflected out as shown, while 50% of the original beam is reflected to the other front edge and subsequently deflected out as shown. As a result of using this optical device, two beams of equal intensity have been achieved and can be made to

converge or diverge merely by changing the orientation of the optics with respect to the incoming beam.

C. Laser Beam Ellipsoidal Control Volume. At the point of intersection of the two laser beams, an ellipsoidal control volume composed of alternating vertical light and dark "slices" or fringes is set up. The number of fringes created can be determined by the following method. First, the calculation of the fringe spacing:

 $S = fringe spacing = \frac{L}{D} \frac{\lambda}{u}$

D = the distance the beams are apart at
 this reference surface

 λ = wavelength of the helium-neon gas of the laser = .6328 x 10⁻⁶m.

 μ = the index of refraction of air = 1.0

Now the number of fringes is calculated as follows:

No. of fringes = $\frac{\text{Beam diameter}}{S}$

where: Beam diameter = 1.1 mm

S = fringe spacing

If these fringes could be physically seen, they would appear as indicated in Figure 12:

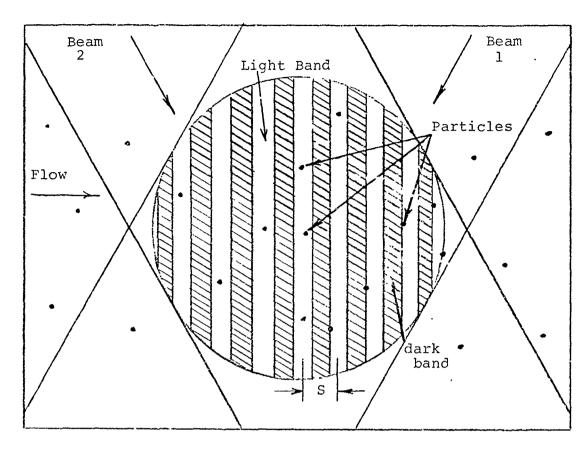


Figure 12 Laser Beam Intersection Point and Fringe Spacing

As illustrated in Figure 12, a number of particles can seen passing through the light and dark regions. These particles, as they pass through the light bands, scatter light in all directions which the Photo Multiplier tube can "see".

D. Photo Multiplier Tube - The Photo Multiplier tube is composed of two distinct assemblies, one being the Receiver Photon Detection Unit and the other being the Photo Multiplier tube. Once aligned and focused onto the ellipsoidal control volume of the intersection point of the two laser beams,

the function of the Receiver Photon Detection Unit is to collect the light scattered when the particles cross a lighted region and focus this light back onto an aperture-pinhole combination. This combination of pinhole, which could be of the 100, 200 or 400 µm size, and aperture, in addition to the particular lense and spacer system in use, will determine the diameter of the flow control volume being observed. This diameter is calculated as follows:

Diameter = K (Diameter of pinhole)

where: K = a constant whose value depends
upon the lense and spacer
combination used.

The values for K are according to those specified in Table II. Once the scattered light passes through the pinhole, it then enters the Photo Multiplier Tube. This light, as it hits the cathode of the PM Tube causes a pulse train burst which is then passed onto a high gain amplifier and discriminator which eliminates the amplitude modulation and maintains only the frequency modulation. At this time, the signal or data is then passed onto the Digital Correlator for further processing.

Digital Correlator. The Digital Correlator in E. use here is the Malvern Digital Correlator type K7023 and it consists of a storage unit and a correlator as two separate pieces of equipment. This particular system has a 50 nano second $(50 \times 10^{-9} \text{ seconds})$ resolution time and can be operated in the single clipped autocorrelation, double clipped autocorrelation or the cross correlation The correlator system operates on information received from the Photo Multiplier Tube which comes in the form of pulses, each of which is activated by the light scattered when a particle crosses a light fringe in the ellipsoidal control. interpreting this information, which essentially involves the periodicity of the pulses, an output is achieved which could appear on the oscilloscope as in Figure 13 (ideal flow with a low turbulence level).

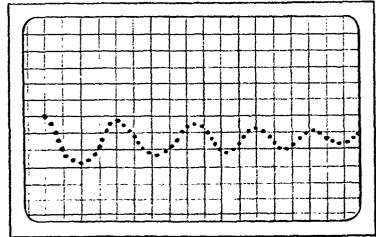


Figure 13 Digital Correlator Oscilloscope Output

- From this output, mean velocity and turbulence intensity determinations can be made by employing the methods as explained in Appendix C, the Laser Velocimeter Data Reduction Method.
- F. Phase Modulator. Periodically, flows will be encountered which are either of too high a velocity, too turbulent in nature or too slow moving for the standard Laser Velocimeter System, without a phase modulator, to deal with. Also, on occasion, flow direction determination may be required and the standard system without the modulator is not capable of making this evaluation. As a result, a Phase Modulator plus a drive unit and counter are put into the system to assist in overcoming or reducing the effect of these practical problems. Under normal operating conditions, the fringes set up at the intersection point of the two laser beams do not move with respect to the flow but remain stationary with the particles in the flow crossing these light and dark regions. Once the Phase Modulator is installed ahead of the beamsplitter, it takes the two parallel and nearly equal intensity beams from the beamsplitter and passes these through an electro-optic crystal onto which a suitable voltage is applied. way, the phase of each light beam is either advanced or retarded depending on the saw-tooth voltage which

is applied to the crystal. As a result of this, the fringes can be made to move with respect to the flow and thus, in low speed flow, by making the fringes move opposed to the direction of flow, the flow, or particles, will "appear" to be moving faster and consequently can be handled by the PM tube and Digital Correlator with much more effective results. Similarly, for high speed flow, the fringes would be made to move with the direction of the flow causing the flow to "appear" to slow down. By making the fringes move with respect to the particle flow, the particles will cross the light fringes at different rates than they would if the Phase Modulator were not in use. By allowing a slow moving particle to cross a light fringe more often and subsequently, scatter more light, the P.M. tube can operate more effectively and provide more information to the correlator thereby enhancing the auto-correlation function. By doing this, the evaluation of the output on the oscilloscope will allow easier determination of minimum and maximum values required for turbulence intensity and velocity calculations. In addition, since the movement of the fringes in the ellipsoidal control volume may be either in the same direction as the flow, or opposing it, the differential doppler frequency detected by the

signal processor will be consequently increased or decreased which will then enable the directional sense of the flow to be determined.

signal processor will be consequently increased or decreased which will then enable the directional sense of the flow to be determined.

V. EXPERIMENTAL PROCEDURE

The following is a description of the experimental procedure which was followed for each of the three systems employed in this study.

A. Laser Velocimeter

- 1. Traverse Locations A total of three points along the "White Pipe" were selected at which the Laser Velocimeter traverses were made. These points were as follows:
 - a. 12 inches inside the inlet Bell Mouth.
 - b. White Pipe midsection 12 inches downstream from the exit of the venturi.
- c. 10 feet downstream from the flow conditioners. For an explanation of the location of these traverse points, see Figure 14 which is a schematic of the system. At each of these points, a number of traverses were made. The following is a list of traverses with any changes which were introduced from one test to the next:
 - a. Position: 12 inches inside inlet bell mouth (3)

 Traverse 1: 50% engine RPM

No Phase Modulator

Traverse 2: 70% engine RPM

No Phase Modulator

b. Position: White pipe midsection (1)

Traverse 3: 50 Engine RPM

No Phase Modulator

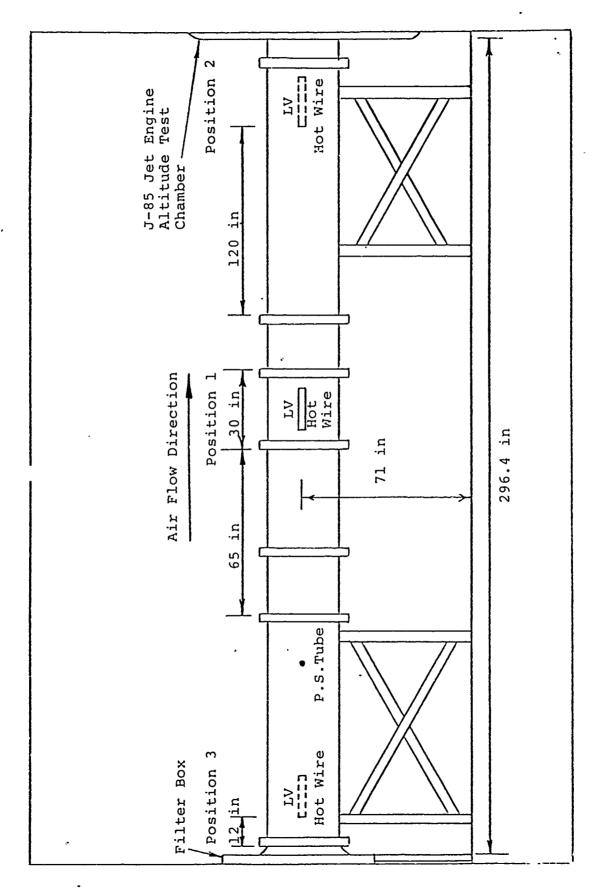


Figure 14 Locations of the LV, Hot Wire and Pitot-Static Tube Traverses

Traverse 4: 50% engine RPM

Phase Modulator included

Traverse 5: 70% engine RPM

Phase Modulator included

c. Position: 10 feet downstream of flow conditioners (2)

Traverse 6: 50% engine RPM

No Phase Modulator

Traverse 7: 70% engine RPM

No Phase Modulator

These traverses were made over a period of two weeks and under varying weather conditions. The dates of the respective tests as well as the weather conditions that existed on that day during the test, have been included with the data in Appendix B. Weather conditions were noted on each of the test days for the purpose of determining the effect, if any, that the prevailing weather would have on the particulate matter present in the White Pipe air flow and subsequently on the operation of the LV.

2. Mean Velocity and Turbulence Intensity

Evaluations - As the object of this project was to obtain mean velocity and turbulence intensity profiles across the inside diameter of the White Pipe, the traversing mechanism was set up to move through one inch intervals across the majority of this diameter but to make much smaller movements as it approached either wall

of the pipe. In this way, a total of thirty-six data points were set-up across the diameter of the pipe. At each designated point in the flow, the Digital Correlator and Oscilloscope, in conjunction with the remainder of the LV equipment, gave an output on the oscilloscope from which the required data for the mean velocity and turbulence intensity calculations could be obtained. This data, for illustrative purposes using an example point, was obtained as indicated in Figure 15. Once the data was obtained for the test point, the table supporting the complete optical system was moved, by means of an electric motor, to the next test point.

B. <u>Pitot-Static Tube</u>

The Pitot-static tube was physically located at only one point in the flow, 25.5 feet ahead of the compressor face or about 12 inches ahead of the inlet to the venturi. This pitot-static tube and traversing mechanism was designed to move from a position 2.82 inches from one wall to 18.0 inches from the same wall or a total traversing distance of 15.18 inches. Data was taken at one inch intervals and at each point, measurements of pitot and static pressure were made which were required in the evaluation of the mean velocity at

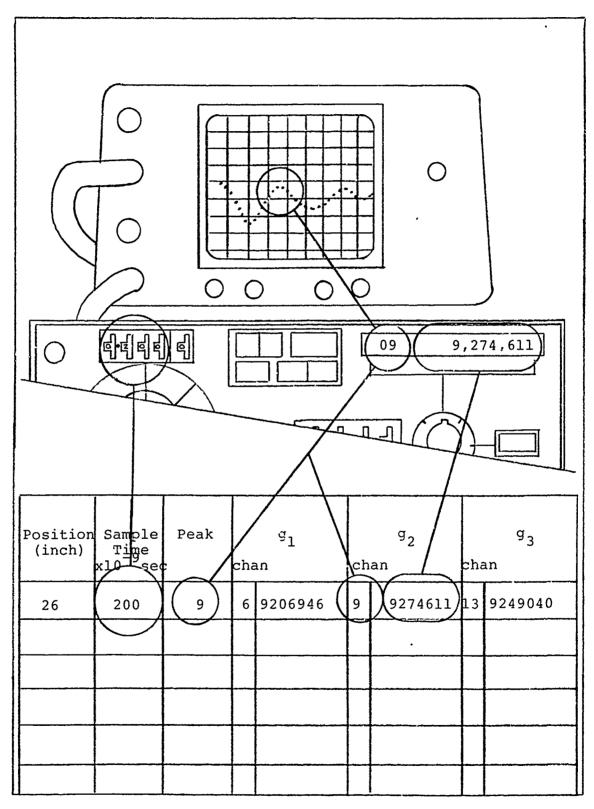


Figure 15 Mean Velocity and Turbulence Intensity Measurements showing the measurement of \mathbf{g}_2 .

that point. The purpose for making a traverse at this point, where neither an LV or Hot Wire traverse had been made, was to provide a completely separate velocity profile with which to compare to the other results.

C. Hot Wire Anemometer

As in the case of the Laser Velocimeter, Hot Wire Anemometer measurements were made at each of the three test points as indicated in Figure 14. A total of 5 traverses were made with two traverses each at Positions 2 and 3 and one traverse at Position 1 with the only variable being the % RPM of the engine which, like the LV data, was either 50% or 70%. The traversing mechanism of the hot wire anemometer allowed movement from one wall to a point 25.4 inches away for a total movement of 25.4 inches. This traverse distance was again divided into one inch intervals except at the inlet position, where measurements every two inches were made due to repetition of the results. At each test point, measurements of bridge DC voltage, rms voltage and pressure differences were made. This data, with the previously measured total temperature and pressure in the room as well as the resistance of the probe, was required for the computer program to evaluate the mean velocity and turbulence intensity values. The computer program used was previously developed by Dr. Richard Rivir of the Propulsion Laboratory.

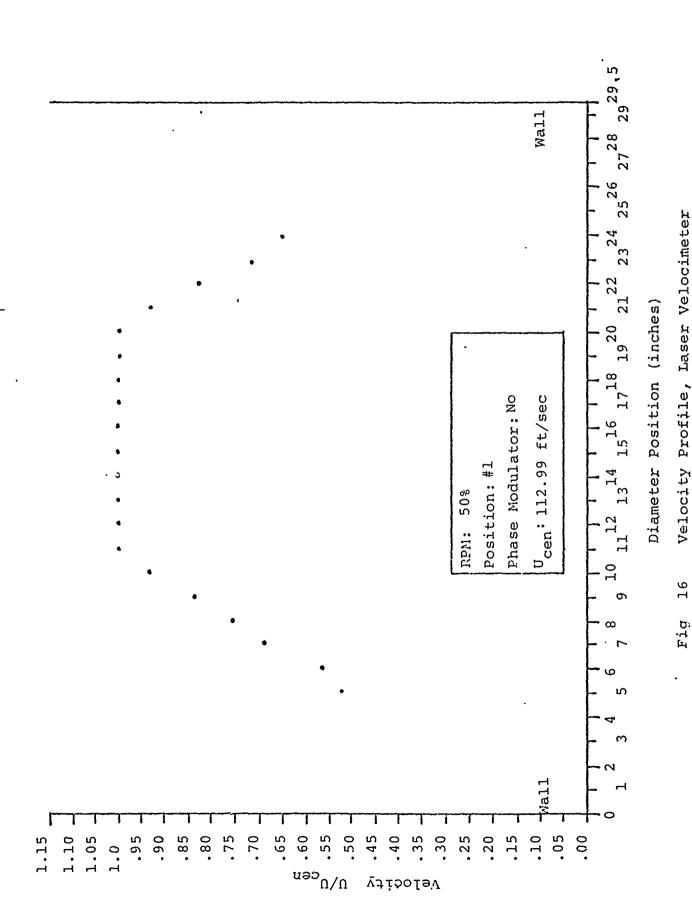
I. RESULTS AND DISCUSSION OF RESULTS

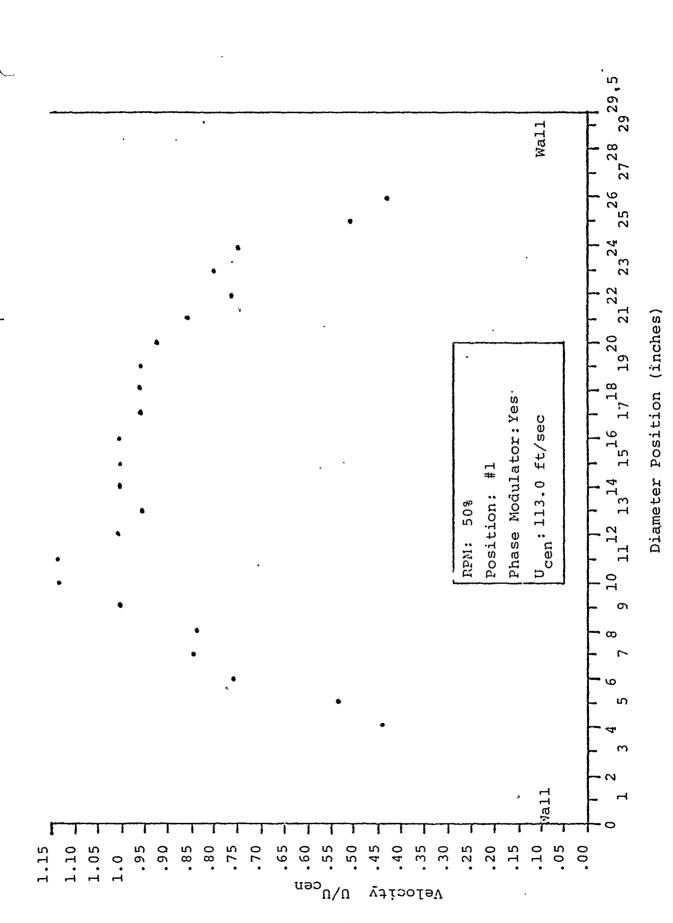
A. Laser Velocimeter Results

In the following pages, the mean velocity and turbulence intensity profiles are presented with the order of presentation being as follows:

- 1. Position #1; RPM 50%; Mean velocity profile
- 2. Position #1; PPM 50%; Mean velocity profile
- 3. Position #1; RPM 70%; Mean velocity profile
- 4. Position #1; RPM 50%; Turbulence intensity profile
- 5. Position #1; RPM 50%; Turbulence intensity profile
- 6. Position #1; RPM 70%; Turbulence intensity profile
- 7. Position #2; RPM 50%; Mean velocity profile
- 8. Position #2; RPM 70%; Mean velocity profile
- 9. Position #2; RPM 50%; Turbulence intensity profile
- 10. Position #2: RPM 70%; Turbulence intensity profile
- 11. Position #3; RPM 50%; Mean velocity profile
- 12. Position #3; RPM 70%; Mean velocity profile
- 13. Position #2; RPM 50%; Turbulence incensity profile
- 14. Position #3; RPM 70%; Turbulence intensity profile
 Here the positions correspond to:
 - 1. Position #1 "White" Pipe midsection
 - 2. Position #2 10 feet downstream of flow conditioners
 - 3. Position #3 12 inches inside the inlet bell mouth

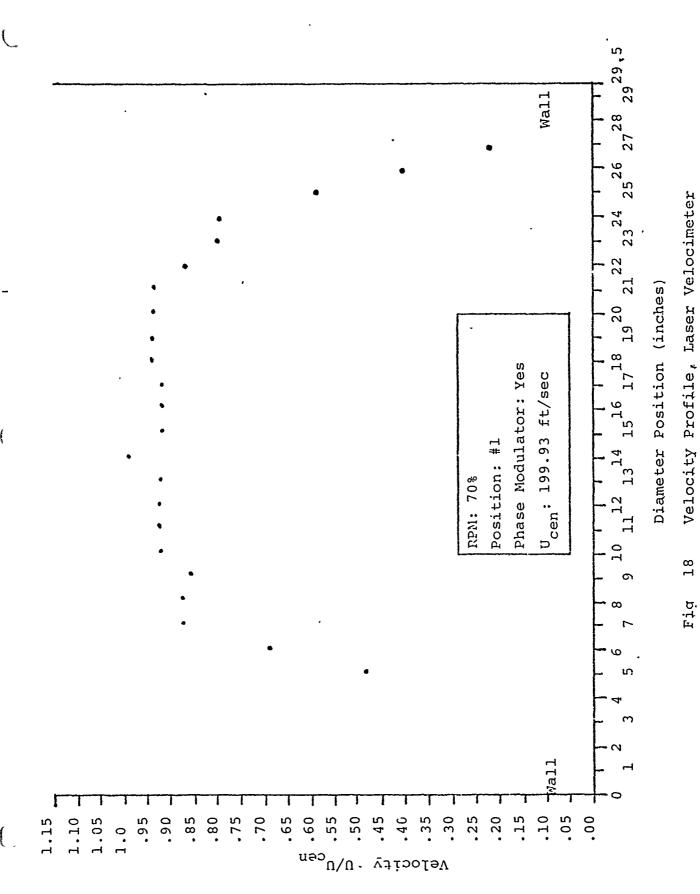
1. White Pipe Midsection. As the velocity profiles of Figures 16-18 at the 50% engine RPM indicate, both with and without the Phase Modulator in the circuit, as well as at the 70% engine RPM, there is a very discernible "top-hat" or constant peak velocity region of between 10 and 13 inches in width. Ahead of this particular test section is a venturi which has a throat of diameter 13.066 inches and this throat is situated 37.3 inches ahead of the LV test point. On either side of the constant velocity region, the velocities dropped off rapidly and measurements were possible only up to approximately 5 inches from either wall where, due to the flow conditions, which were assumed to be very turbulent, data for the mean velocity and turbulence intensity calculation could not be obtained at this time. In the case of the turbulence intensity profiles of Figures 19-21, each of the three resultant profiles at this position exhibited an "inverted top-hat", each going to zero turbulence for between 5 to 7 inches in the center of the flow and then growing to high turbulence levels on either side of this "ideal flow" area. As the formula as presented in the Malvern text, (Reference 6) which accompanied this equipment, for the calculation of turbulence intensity, is to be used only





Velocity Profile, Laser Velocimeter

17



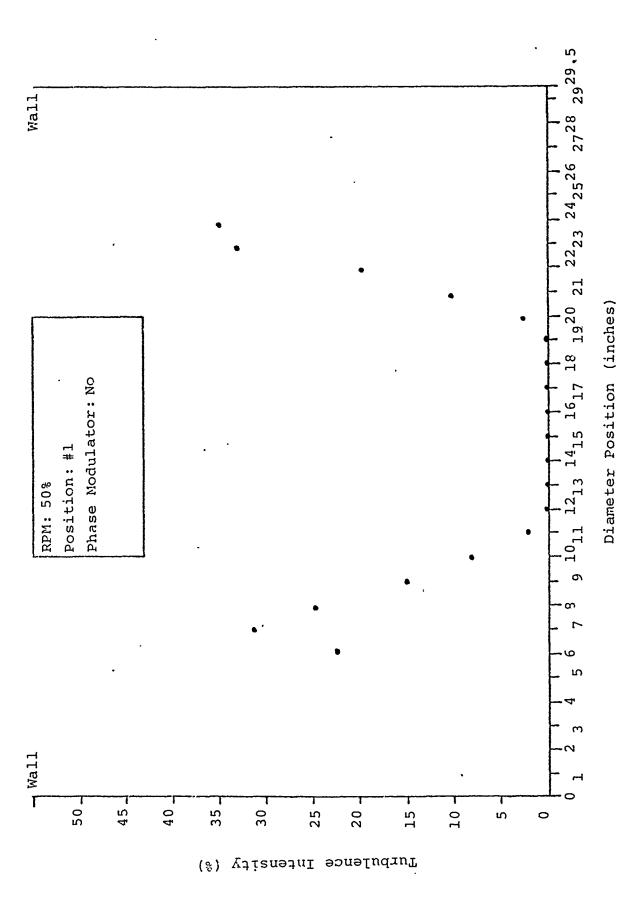
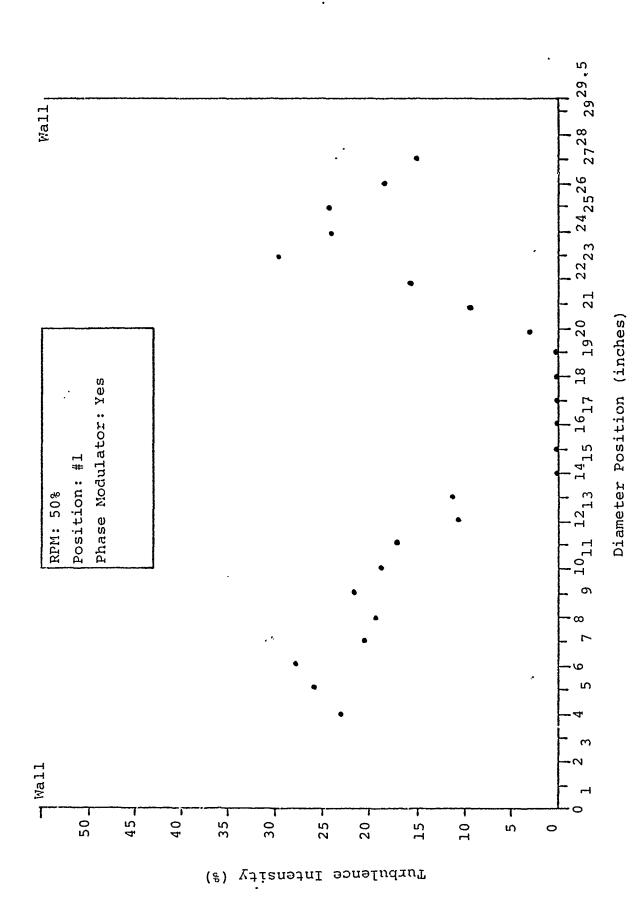


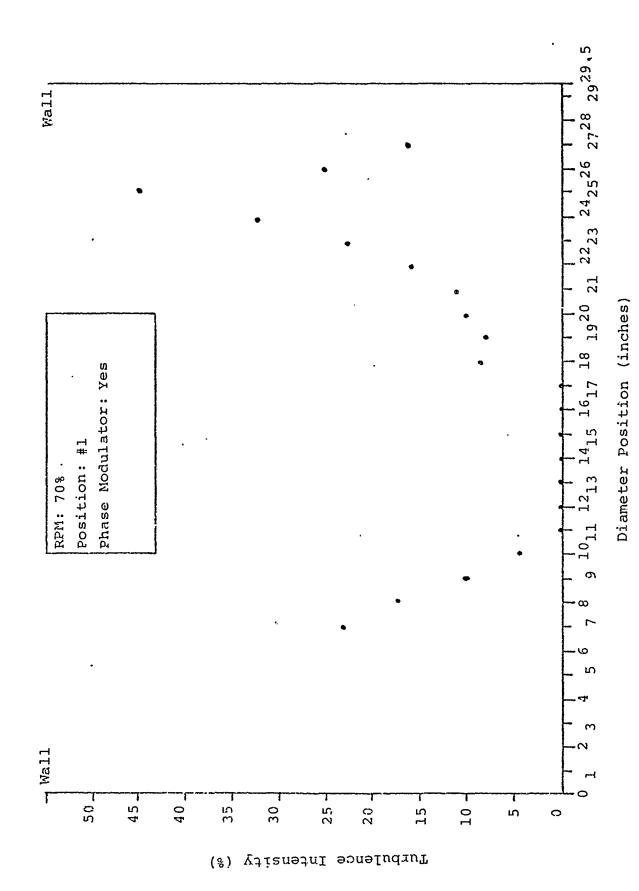
Fig 19 Turbulence Intensity Profile, Laser Velocimeter

42



20 Turbulence Intensity Proiile, Laser Velocimeter

43

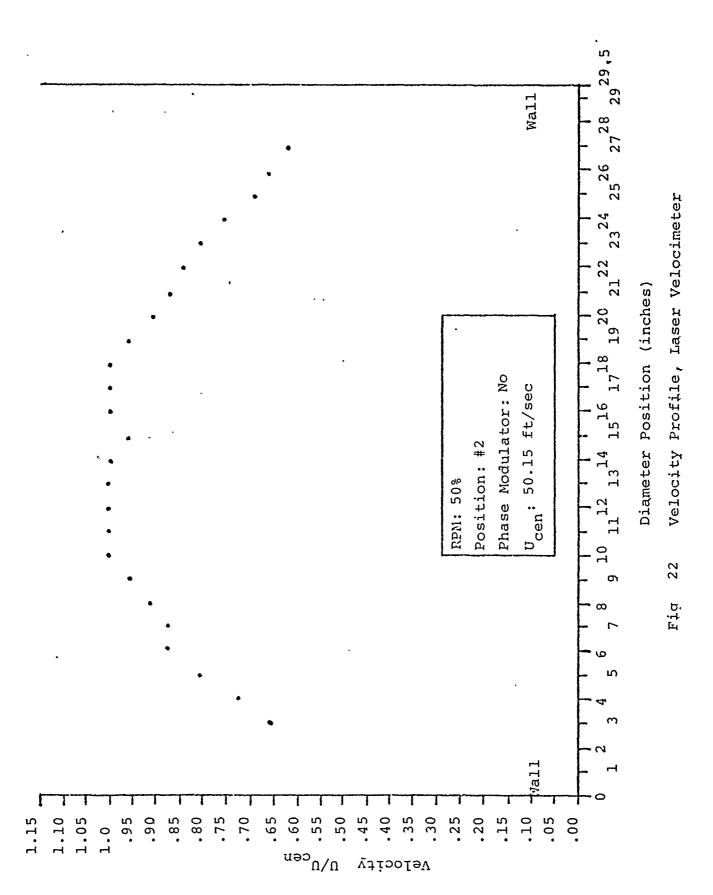


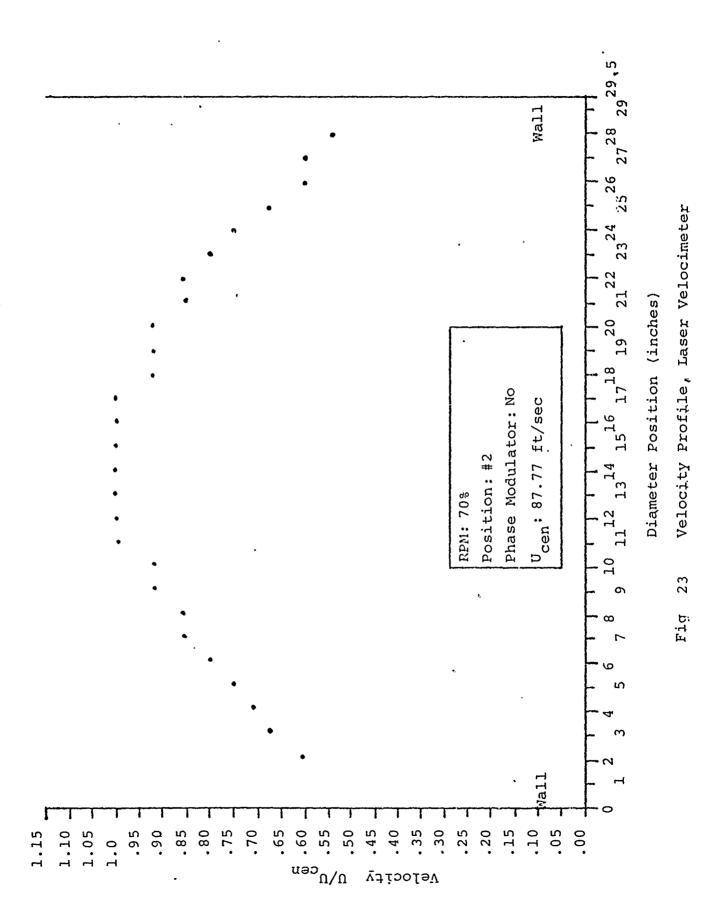
Turbulence Intensity Profile, Laser Velocimeter

Fig 21

up to turbulence (n) levels of .20 (20%), those values over this limit must be viewed accordingly. In some instances, as can be seen from the profiles, turbulence intensity points at the outer edges of the profiles, drop off to lower values. This is due in part to the limitations in discerning "peaks" and "valleys" on the oscilloscope from which the turbulence intensity values are calculated and to the fact that the flow was probably approaching a zero velocity condition and subsequently lower turbulence levels, in this area.

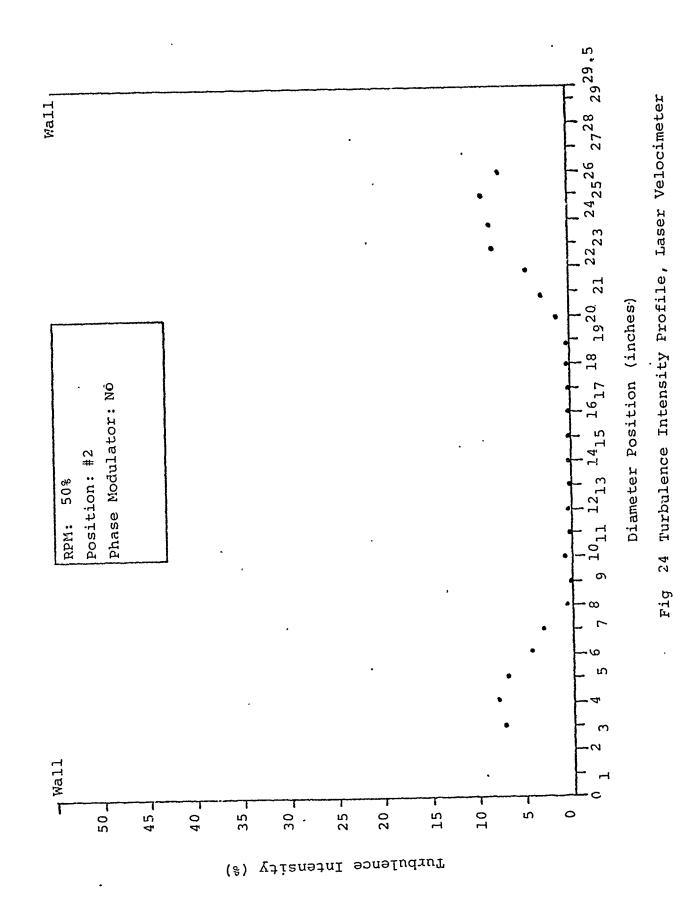
2. Ten Feet Downstream of the Flow Conditioners. At this point in the flow, the velocity profiles (Figures 22-23) once again exhibit the "top-hat" velocity profile only with a reduced width of the constant velocity section, being between 6 to 8 inches in width. On either side of this level section, the velocities drop off gradually, and at a much slower rate than was experienced at Position #1. Ahead of this particular position, by 10 feet, there is a section of the pipe which contains a number of different types of flow straighteners and conditioners with their primary purpose being to reduce the boundary layer thickness and produce a constant velocity profile for the compressor to "digest".

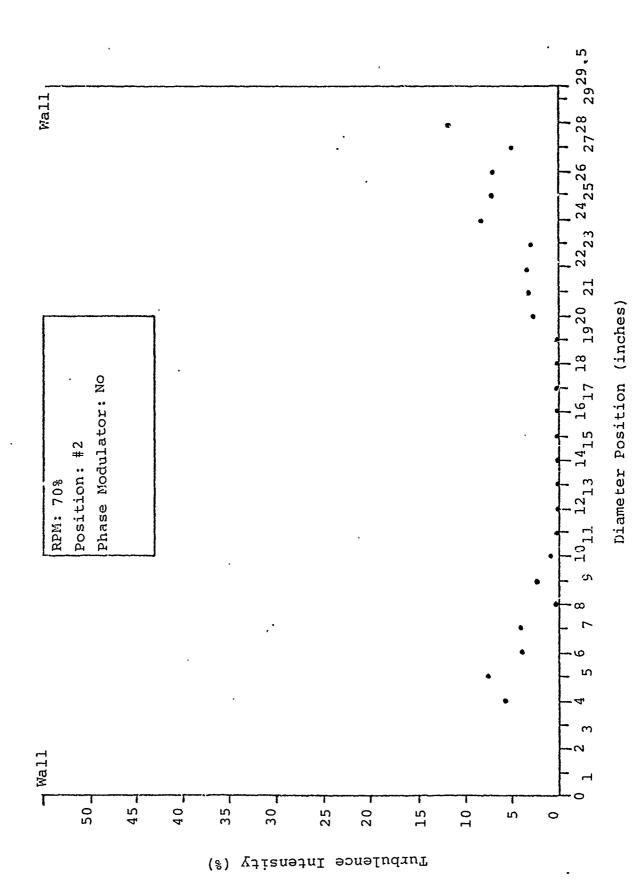




As can be seen by the velocity profiles and the turbulence intensity profiles (Figures 24-25), these conditioners are being reasonably successful at this job although the boundary layer is once again starting to form and the turbulence levels in the outer regions are beginning to increase again.

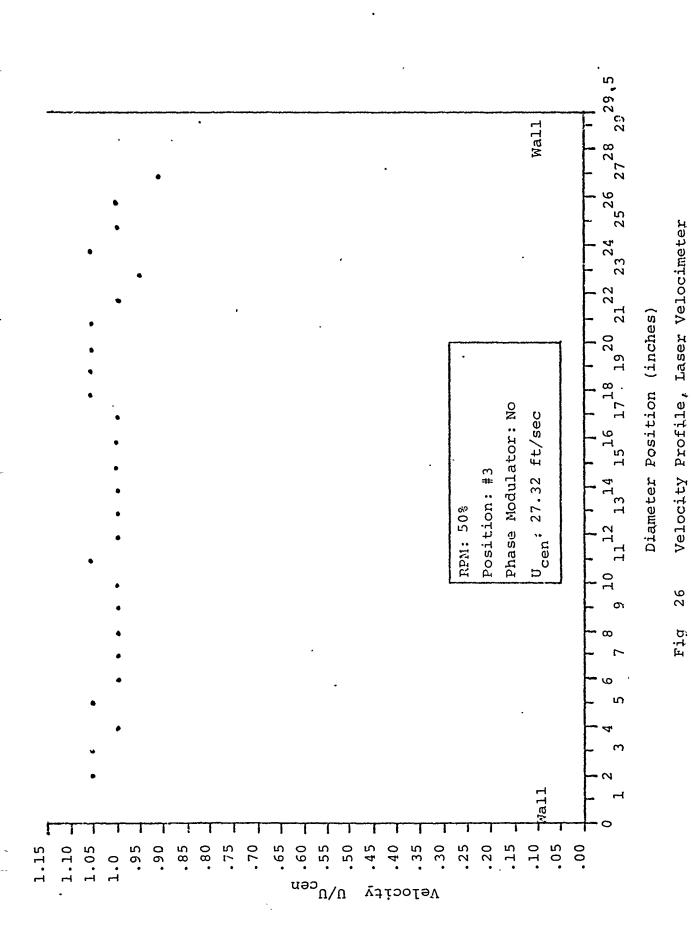
Twelve Inches Downstream of the Inlet Bell Mouth. As can be seen immediately from Figures 26-29 the velocity profile for the inlet is almost entirely flat or at constant velocity with only small fluctuations. Unfortunately due to the incapability of the LV system to operate in the close vicinity of either wall, a velocity drop-off cannot be seen at either RPM condition which, in essence, is due to the fact that the boundary layer has just begun to build. turbulence intensity levels experienced, fluctuated from zero to four percent with the profile at the 70% RPM condition being almost entirely zero. Ahead of this test section. there is a circular arc bell mouth which has an outside diameter of 59.5 inches and an inside diameter of 29.5 inches. Ahead of this bell mouth is a filter box into which the air flows for the White Pipe which, in addition to filtering the air, reduces the effect of wind gusts on the air entering the pipe.

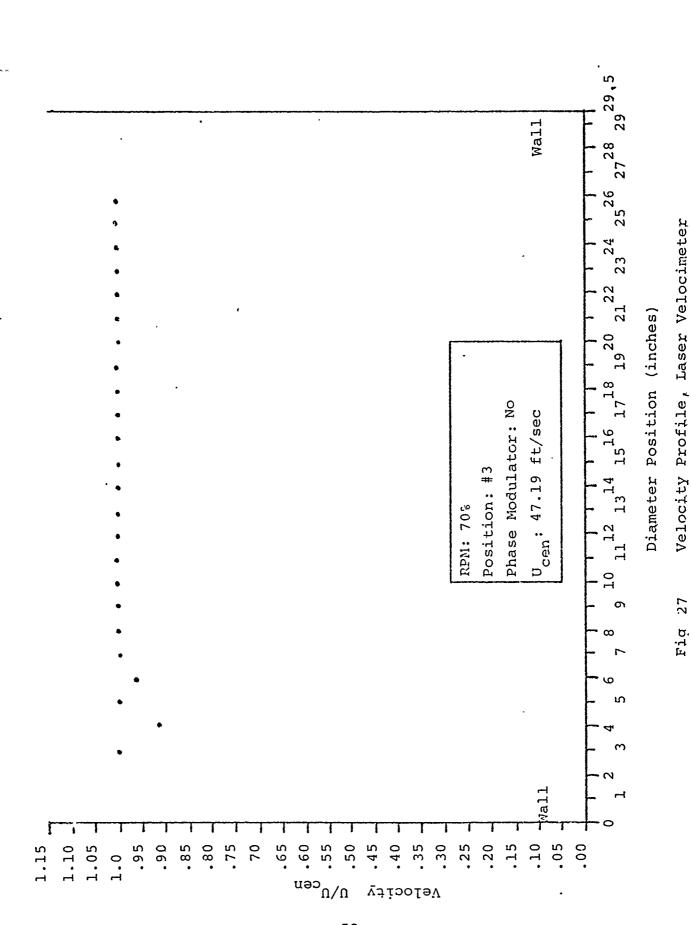




Turbulence Intensity Profile, Laser Velocimeter

50





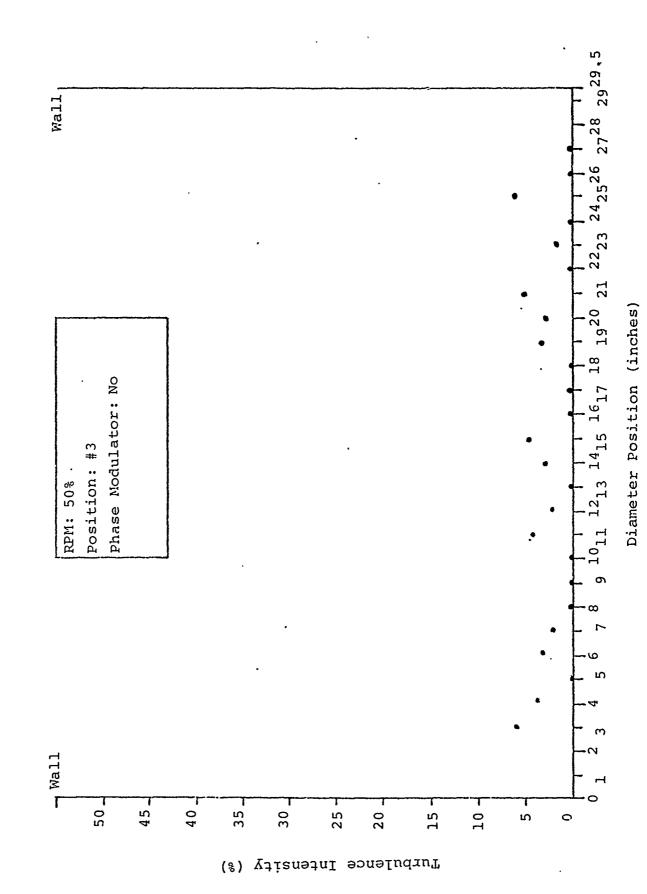
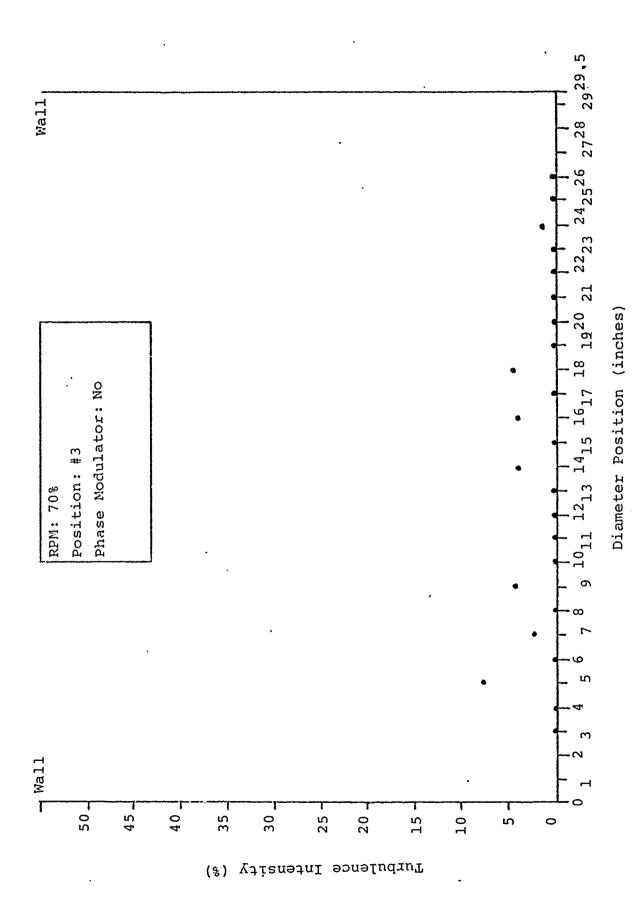


Fig 28 Turbulence Intensity Profile, Laser Velocimeter



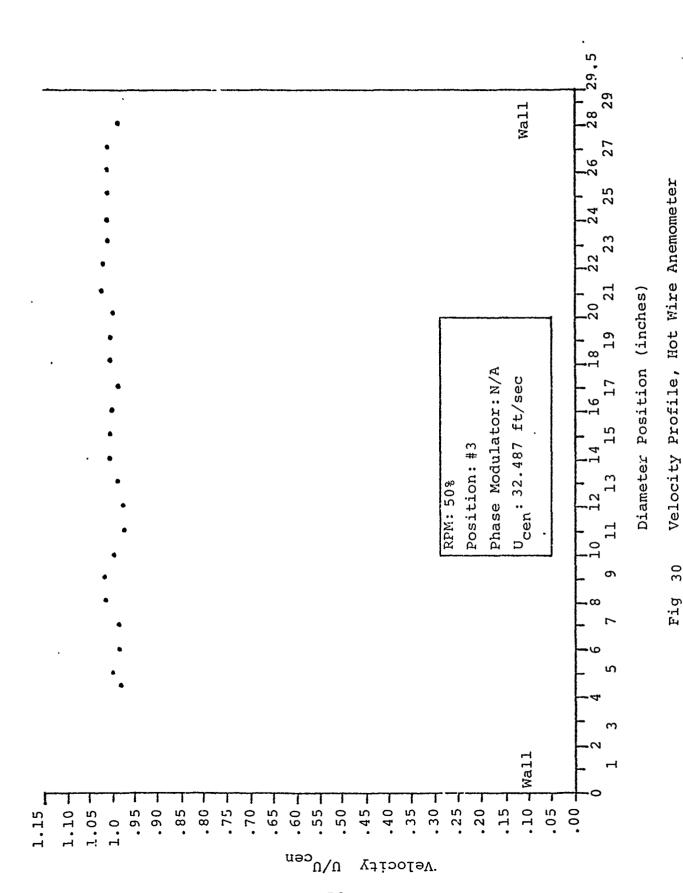
Turbulence Intensity Profile, Laser Velocimeter

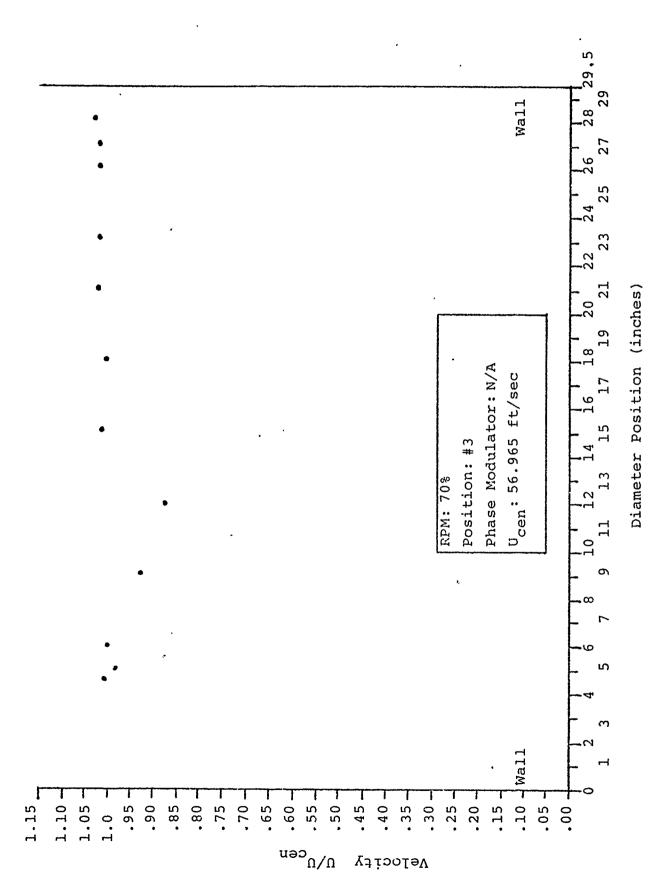
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B. Hot Wire Anemometer Results

The following are the velocity and turbulence intensity profiles as obtained by the Hot Wire Anemometer system and as produced from the data in Appendices E and F. The profiles are presented as follows:

- 1. Position #3; 50% RPM; Mean velocity profile
- 2. Position #3; 70% RPM; Mean velocity profile
- 3. Position #3; 50% RPM; Turbulence intensity profile
- 4. Position #3; 70% RPM; Turbulence intensity profile
- 5. Position #2; 50% RPM; Mean velocity profile
- 6. Position #2; 70% RPM; Mean velocity profile
- 7. Position #2; 50% RPM; Turbulence intensity profile
- 8. Position #2; 70% RPM; Turbulence intensity profile
- 9. Position #1; 50% RPM; Mean velocity profile
- 10. Position #1; 50% RPM; Turbulence intensity profile
- Here the positions correspond to the LV positions.
- 1. 12 Inches Inside the Inlet Bell Mouth. As in in the LV results, an almost completely constant velocity was achieved in the velocity profiles at 50 and 70% engine RPM (Figures 30-31). Due to a restriction in the movement of the traversing mechanism, data could not be obtained in the close proximity of both walls and thus the complete velocity decay was not observed. In the case of the turbulence intensity profiles (Figures 32-33), high turbulence levels across

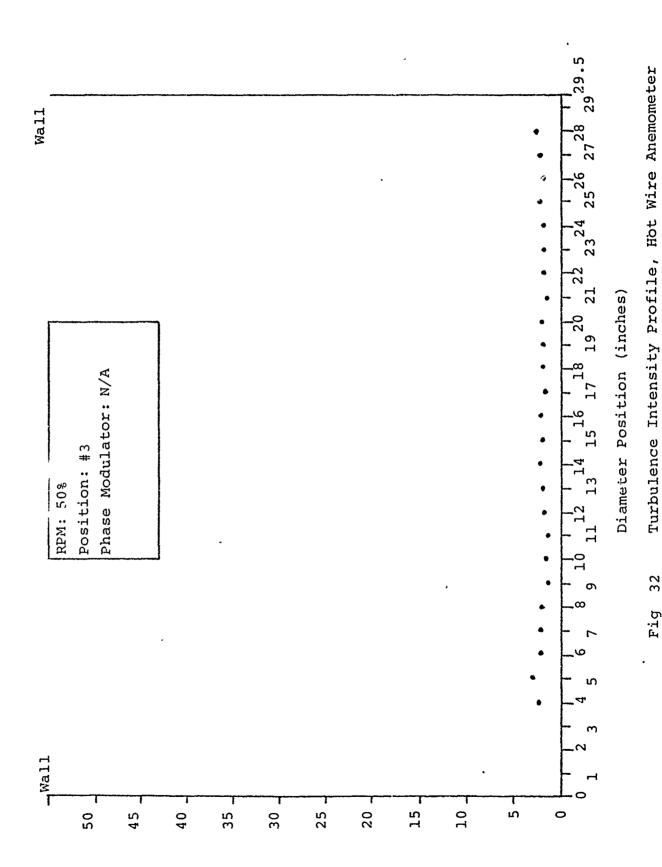




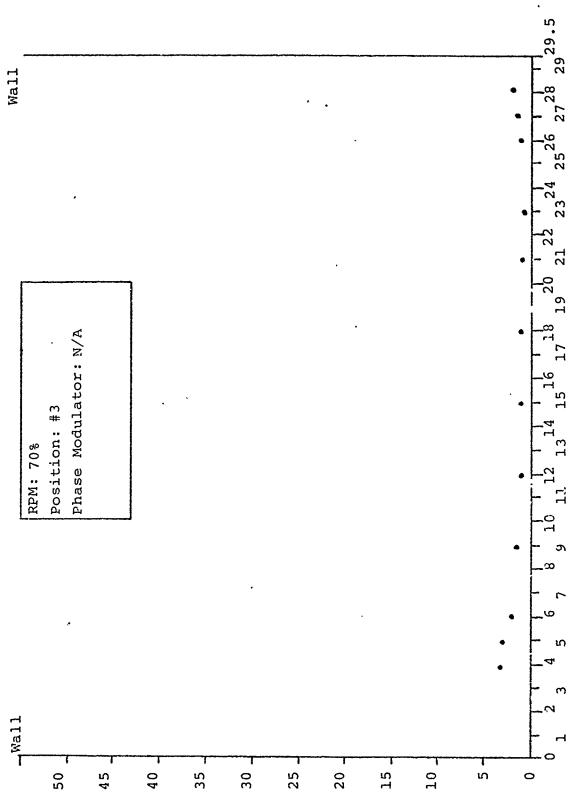
Velocity Profile, Not Wire Anemometer

31

57



Turbulence Intensity (%)



Turbulence Intensity Profile, Hot Wire Anemometer

33

Diameter Position (inches)

the entire flow were experienced, with the lowest level being about 1.2% at the centerline when the engine was operating at 70%.

- Ten Feet Downstream of the Flow Conditioners.
 Upon comparison of the Hot Wire mean velocity
 - (Figures 34-35) at the White Pipe

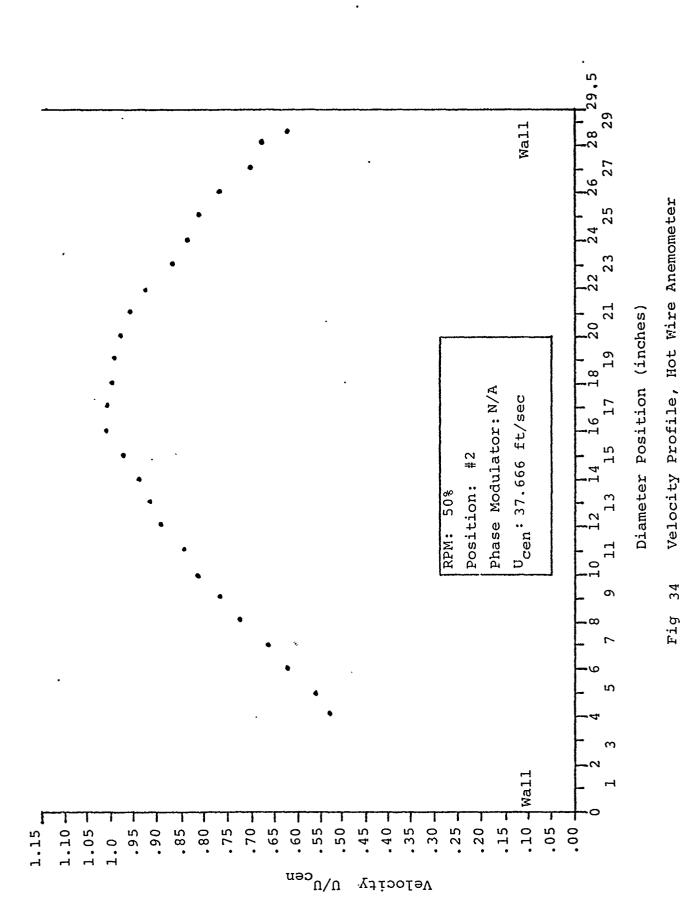
 disection with those obtained by the LV

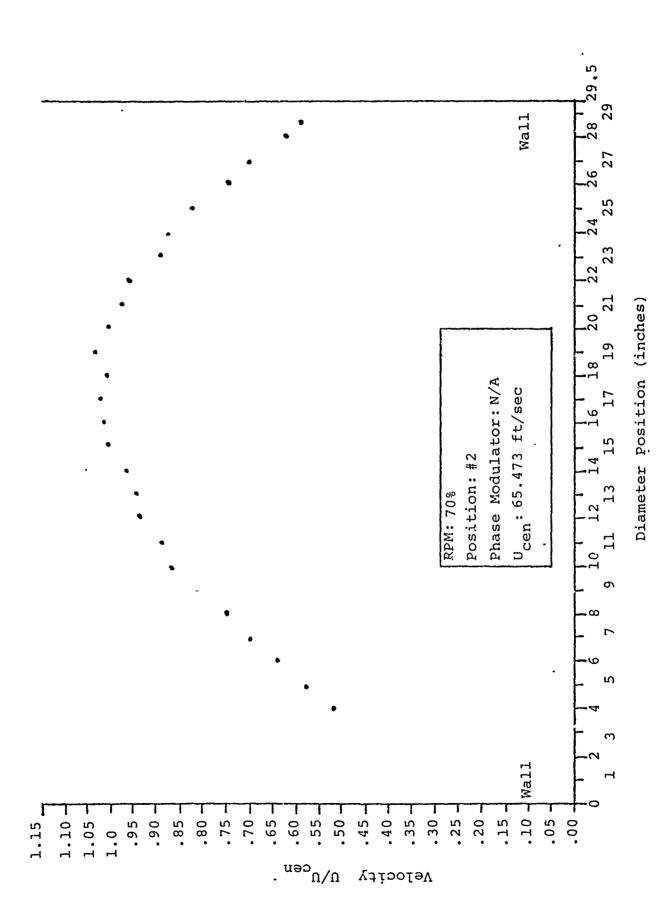
 system, almost identically shaped profiles are the result. There exists however, a difference in the centerline velocities which in the case of the Hot Wire are 12 and 21 ft/sec lower

n at the same point as determined by the LV (for 50% and 70% RPM respectively). In addition to differing centerline velocities, the regions of constant velocity are somewhat

are in the Hot Wire profiles than they are in the LV profiles, while the velocity drop-off is at almost exactly the same rate.

The turbulence intensity profiles (Figures 36-37) are very well defined and are shaped as expected with the turbulence levels approaching 12% on either side (or close to the wall) and 3% along the centerline of the pipe. These profiles are quite similar to the LV turbulence intensity profiles, especially in the area of maximum turbulence, but differ around the centerline where the LV profiles go to zero levels of turbulence.

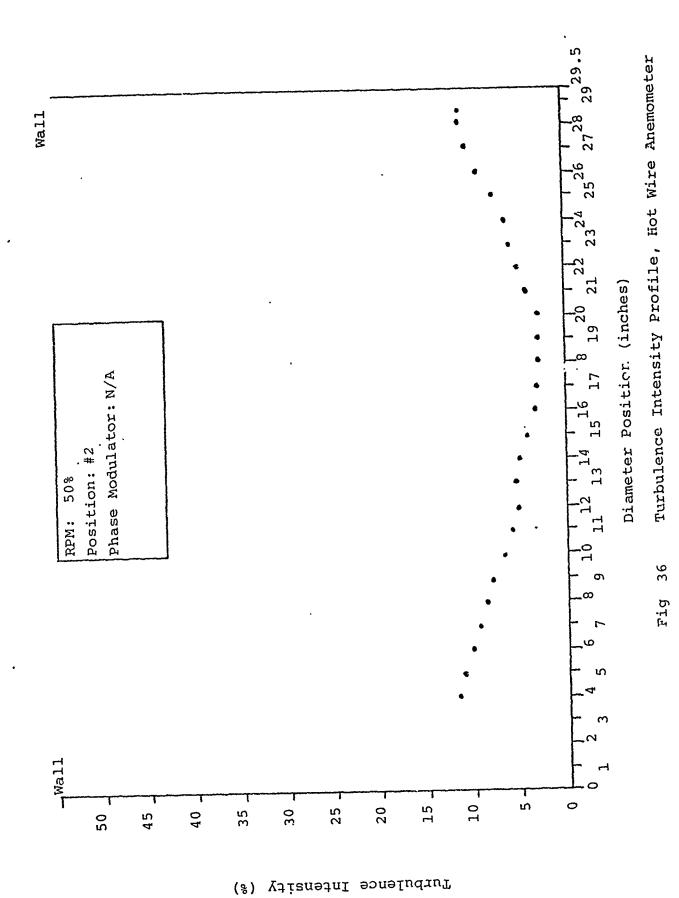




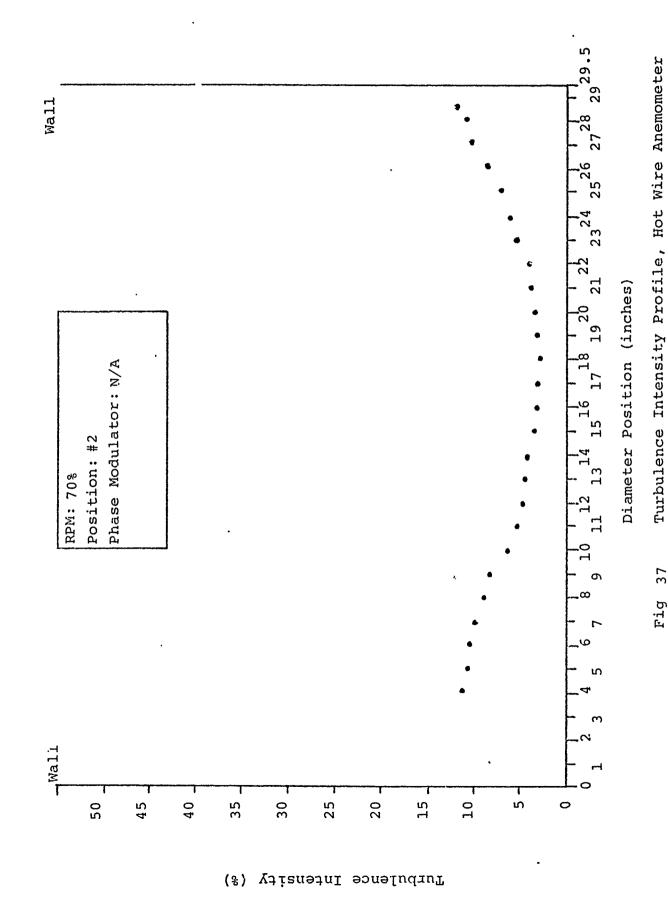
Velocity Profile, Hot Wire Anemometer

35

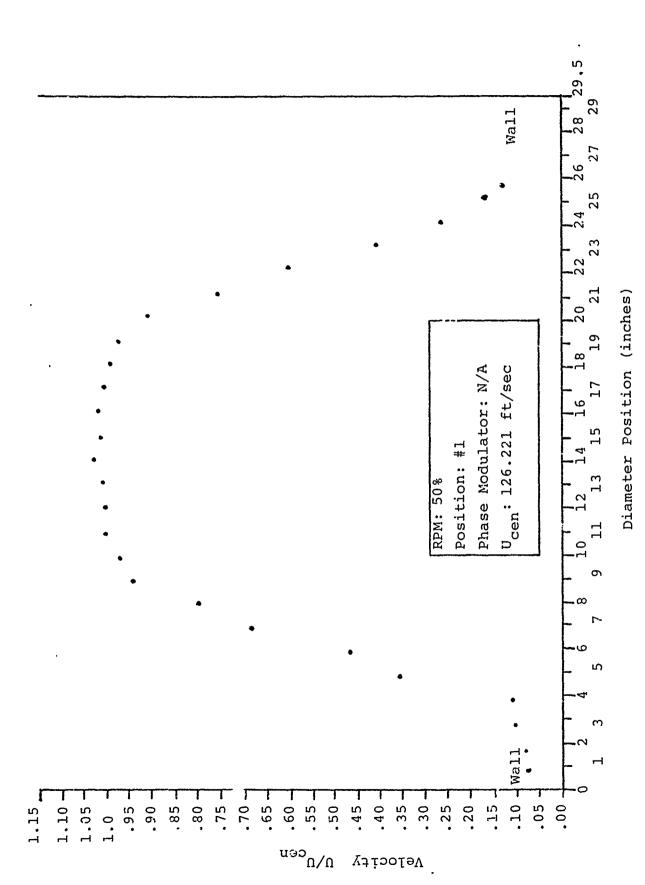
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3. White Pipe Midsection As expected, by the relatively close proximity of this position to the venturi, the velocity profile (Figure 38) displays an almost perfect fully developed turbulent flow veloci y profile with a centerline velocity of 126 feet per second which decays to 10 feet per second at points about 4 inches from either wall. The width of the constant velocity section is about 11 inches which, when compared to the venturi throat diameter of 13.066 inches, appears very consistent. turbulence intensity profile (Figure 39) indicates very low levels of turbulence in the center portion of the flow but soars to extreme levels on either side of this center portion. While the Hot Wire system works well up to turbulence levels of 30-35%, values above this point must be viewed with some skepticism. However, as the turbulence levels reach orders of 60% and greater on either side of the flow, it would appear that the airflow "sees" a wall or region of very slow moving air which would explain the greatly increased centerline velocity required to accommodate the same mass flow. As a point of comparison, the centerline velocity at the same point, as determined by the LV system, was found to be 114 ft/sec which agrees



Velocity Profile, Hot Wire Anemometer

38

Fig

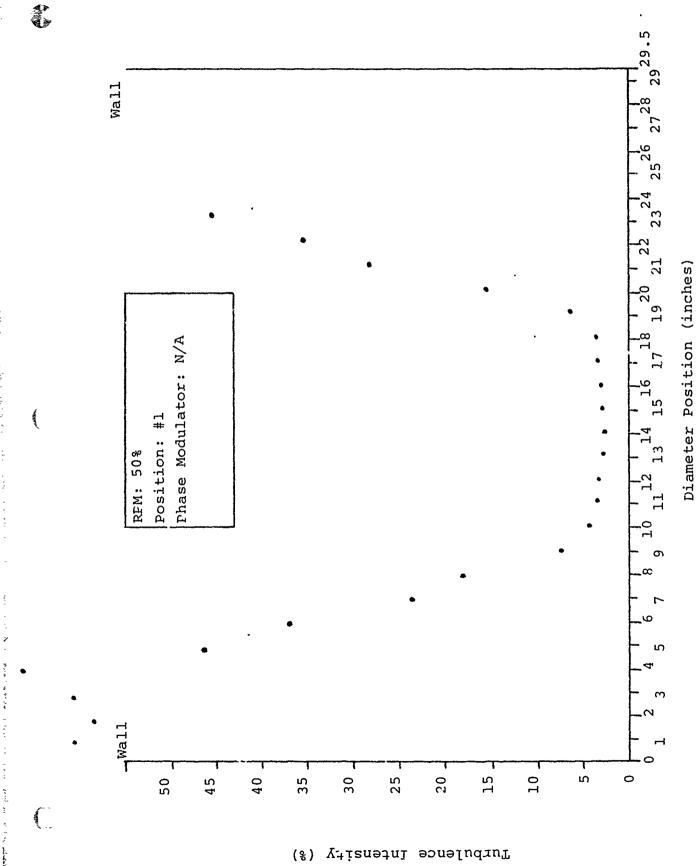


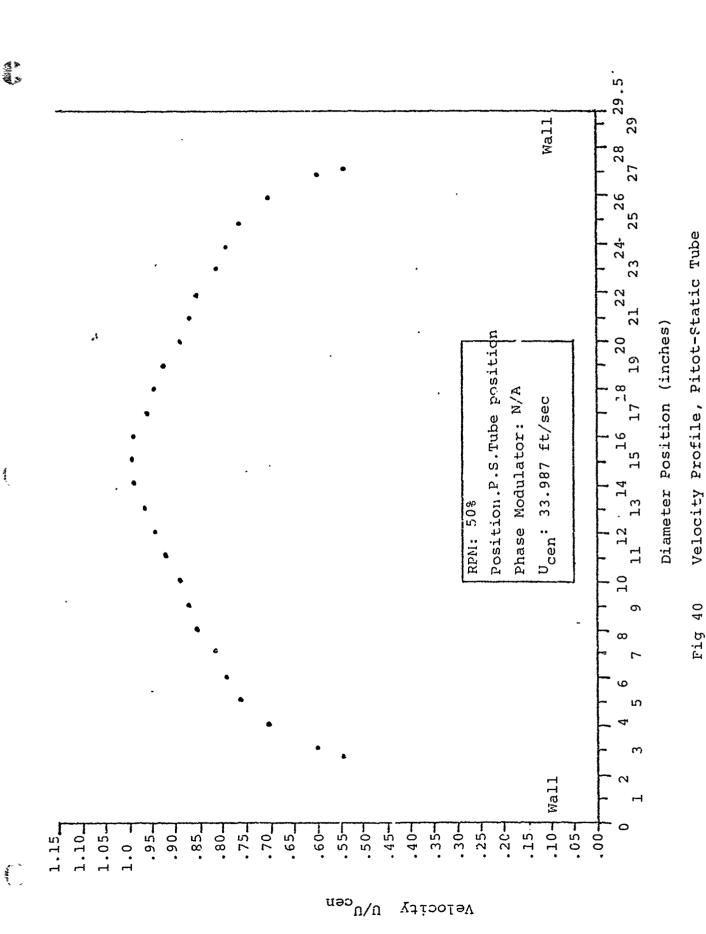
Fig 39

Turbulence Intensity Profile, Hot Wire Anemometer

well with the Hot Wire results. Also, the width of the constant velocity region is almost identical and the drop-off of velocity on either side is at the same rate. Unfortunately, with the LV system, velocities and turbulence intensity levers could not be determined as closely to the walls as could be done with the hot Wire system. A traverse at 70% RPM could not be completed at this time due to engine control problems.

A. A. A.

C. Pitot-Static Tube Results. As previously stated; all of the Pitot-static data was taken at a single position as indicated in Figure 14 and at the two RPM's of 50% and 70%. The data points extended from 2.82 inches from one wall to 18 inches from the same wall. On the following Figures 40-41, the mean velocities for the poitns 2.82 inches through 15 inches are displayed and then the same data is used to plot from 15 inches to 27.18 inches, creating a "mirro: image" as symmetrical flow conditions were assumed. The data that was recorded is presented in Appendix G with the numerical results presented in Appendix H. As can be seen on the graphs, the centerline velocities have increased somewhat from these same values at the bell mouth inlet. This is due to the fact that the undary layer has begun to build up and the effective area through which the air flow can pass has been reduced, causing he increase in velocity. Unfortunately, due to the



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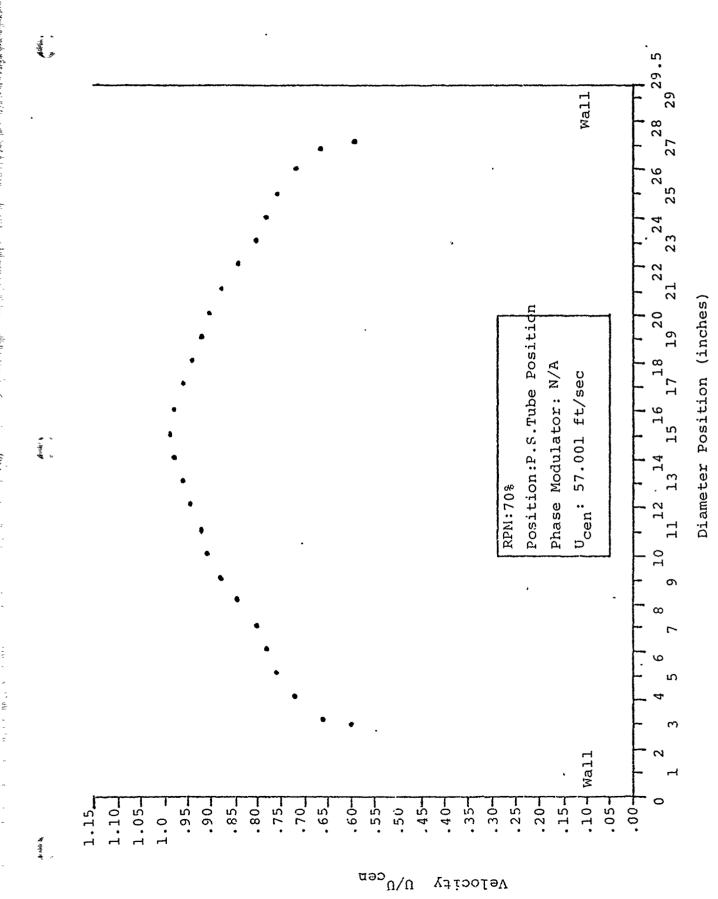


Fig 41 Velocity Profile, Pitot-Static Tube

limitations imposed by the traversing mechanism, the complete velocity drop off, and thus the width of the boundary layer, could not be determined.

VII. CONCLUSIONS

After looking back over the results as obtained, a number of conclusions have come to the fore-front. The goals that were originally set as the guides for the evaluation of this study have all been met with what the author feels is a high degree of success. The conclusions are as follows:

- A. Good agreement is in evidence with respect to the mean vélocity profiles obtained at the various White Pipe locations and engine RPMs, using the Laser Velocimeter System (LV) and the Hot Wire Anemometer System. By the fact that good correlation was achieved between this relatively new system and the much used and "time honored" Hot Wire System, the results obtained by the LV System can be viewed as credible.
- B. With respect to the Turbulence Intensity profiles, the LV, even with the Phase Modulator in use, appears incapable of measuring turbulence levels of the order of 1.5% to 2.0% and lower. Also, by the information given in the instruction manual, values of turbulence intensity above 20% should not be trusted. In the area between 2% and 30%, the LV results have agreed quite well with the Hot Wire results and thus can be viewed as a good indication of the conditions present in these areas of the pipe.

- At all three locations where the LV traverses were performed, centerline velocities were encountered which were different than these respective velocities as measured by teh Hot Wire Anemometer System. First of all, the LV System measures the mean velocity of the particles whereas the Kot Wire measures the mean velocity of the medium flowing in the pipe. These differences in velocity can be explained by the possible fact that due to the size of the particles in the air (which for Dayton, Ohio, a mildly industrialized area, can approach 80 µm) and the forces imparted onto these particles by upstream contractions and expansions in the flow path, velocity differences between the particles and the flow can occur. Further evaluation of this theory is contained in Appendix J.
- D. Recordings of the weather conditions in existence on each day of testing were kept. Viewing these conditions, which ranged from hot and muggy to very dry days, it appears that the weather conditions had little or no effect on the results. As the LV System is so dependent on particulate matter in the air, it had been feared that periods of rain before or during a traverse could adversely affect the results. However, at no time, was any "seeding" or artificial introduction of particles into the air necessary.

- E. The LV System was not hampered by the main problem inherent to the t Wire and Pitot-static Systems which concerns the placement of a traversing mechanism and probe or Pitot-tube into the flow field.
- F. As the speed or RPM of the engine was set at the two distinct RPM settings by the use of a tachometer, the possibility of slight variations in actual engine RPM is a definite possibility. This, when coupled with different temperatures of the air in the White Pipe, would definitely lead to different mass flow rates in successive tests. With different mass flow rates, different velocities for the same point as determined by different flow velocity measurement methods would undoubtedly become evident which can, in part, explain the difference in these velocities, as observed.

VIII. RECOMMENDATIONS

Based on the work that has now been completed employing the Laser Velocimeter System as the principle experimental device for measurements, the following recommendations for further projects are put forth:

- 1. Repeat this study of flow conditions at various other locations along the length of the "White Pipe" to completely investigate and map out any velocity and turbulence intensity fluctuations. These alterations in the flow condition should be especially evident around the flow conditioners and venturis as well as any other projection in the flow such as probes and measuring devices.
- 2. Using the LV System, input conditions into the White Pipe flow such as different types of flow conditioners or alternate venturi designs to observe the effect on the velocity profile and subsequent turbulence intensity values.
- 3. If a greater resolution time correlator (of say 10×10^{-9} second as opposed to the present 50×10^{-9} second) and a Phase Modulator which can accept greater crystal voltages are available, these tests should be repeated. The improved equipment should facilitate data attainment in the close proximity of both walls of the White Pipe.

- 4. The case of the Phase Modulator should be re-designed to incorporate a lense holder which will allow greater ease in focusing the laser beam onto an intersection point in the same plane.
- 5. In the event that a similar study can be conducted in the future, close observance of the mass flow rates through the White Pipe should be made.

 In this way, velocity differences can be explained as possibly due to slight variations in engine RPM settings and/or temperature fluctuations of the medium being measured.

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APPENDIX A

LASER VELOCIMETER OPERATIONAL AND SET-UP PROCEDURES

Manual (Ref 6), this Appendix has been included to assist in some of the finer points of the set-up of the equipment as well as its operation. It is assumed that some form of bench or traversing mechanism has already been procured onto which the equipment can be installed. An example of such a table is provided in the previous work for reference. The steps to be followed in the set-up, alignment and operation of the equipment are as follows:

mounting points using the 4 allen bolts with rubber pads which are located on the base of the laser tube case. (5/32 inches allen wrench is required). Next, ensure that the beamsplitter on the front of the Laser Tube is directly in line with the tube case and parallel to the case which will align the prism in the beamsplitter with the laser tube. Connect the co-axial cable from the laser tube to the laser supply unit and then connect the power supply

unit to a 110 volt source. The laser can now be turned on by the switch on the power supply unit. Figure 42 illustrates the laser tube assembly.

- 2. Photomultiplier Tube - Attach the PM tube optical mounting rail (a triangular rail) to your optical bench or table at a position such that it is not directly in line with the path of the beams emitted by the laser tube. (Unless forward scatter is being employed and necessary precautions ere taken to block direct radiation from entering the PM tube). It is recommended that the axis of the rail should be at about a 7-10 degree angle to the desired laser beam intersection point. Once this triangular rail has been mounted and is secured, place the PM tube on the rail and secure it by tightening the two knobs on the one side of each of its two feet. The center axis of the PM tube should be on the same plane as the laser tube. At this time, do not hook up any of the wires or co-axial cables to the rear of the PM tube. Figure 43 illustrates the PM tube.
- 3. <u>Digital Correlator</u>, <u>Storage Unit and Oscilloscope</u>
 For best operation, this equipment should be set up

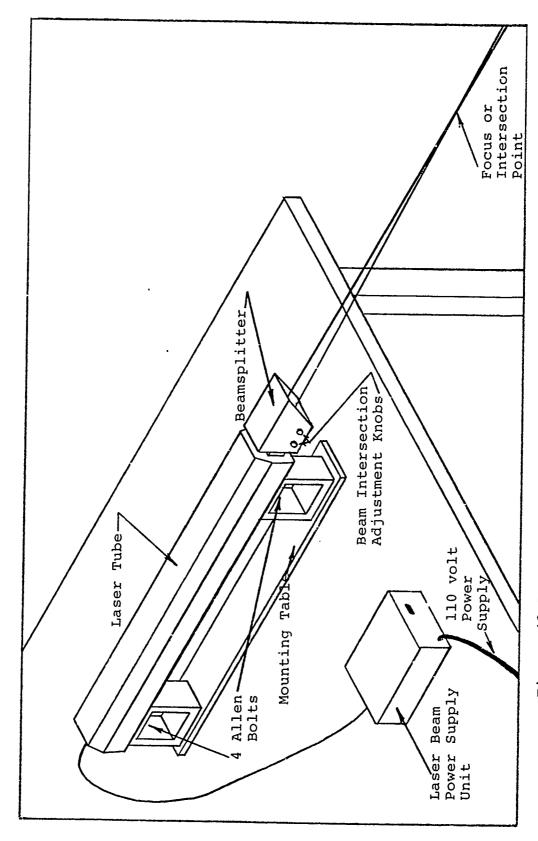
 according to Figure 44 with the storage unit on the

 bottom, the digital correlator on top of this unit

 and the oscilloscope on top of the correlator. This

 equipment should be physically located near the PM

 tube although a remote point is not out of the question.



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Figure 42 Laser, Laser Power Supply Unit and Beamsplitter

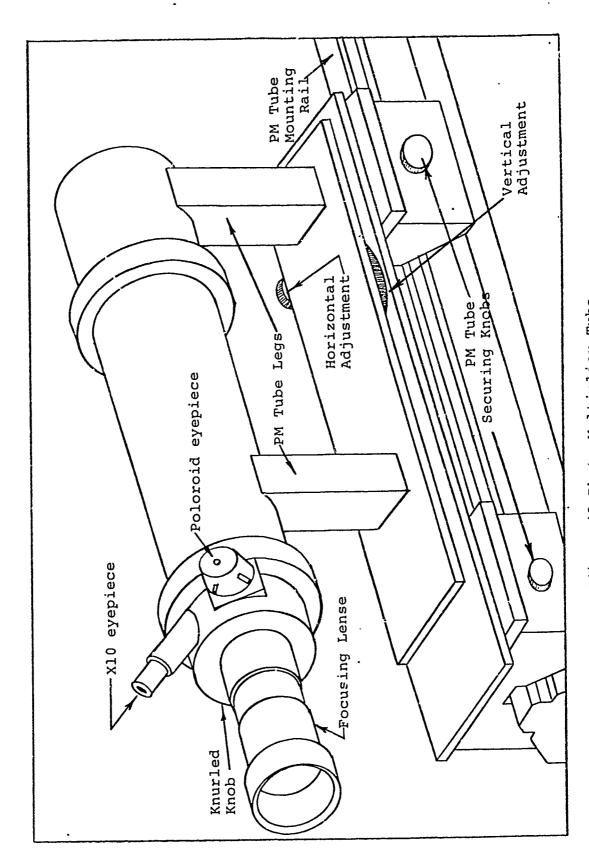
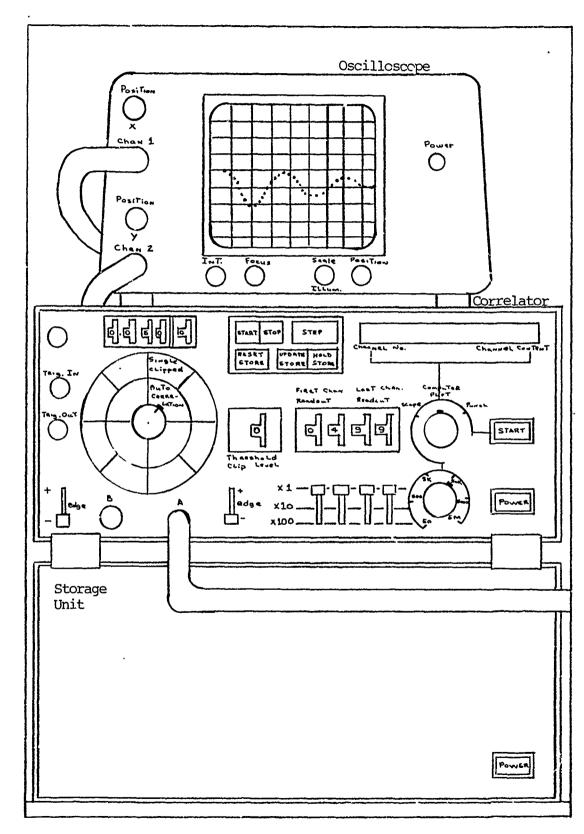


Figure 43 Photo Multiplier Tube

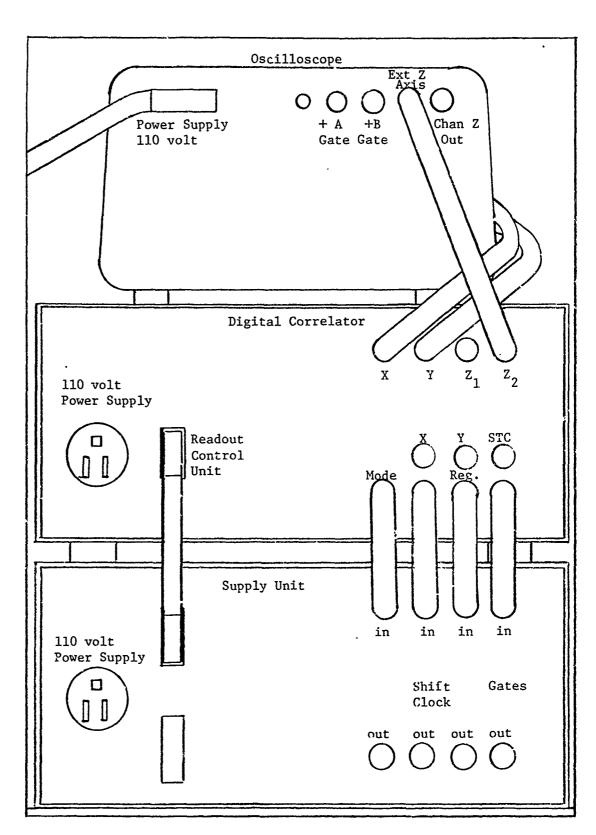


4. 4.

Figure 44 Digital Correlator and Oscilloscope Set up

4. Wiring - For the best explanation of the wiring procedures, Figures 45 and 46 should be examined.

5. Safety Precautions - A number of safety precautions should be implemented at this time so as to prevent any accidental injuries or damage to the equipment. The first precaution, and most important is to make all personnel who have access to the area aware that a laser is being used and that eye damage can occur if they look directly into the beam of the laser. This is best accomplished by verbal warnings and by displaying signs informing personnel of a laser in The second safety precaution concerns the Photo Multiplier tube which is a very expensive piece of equipment and is easily damaged. damage can occur if, when the PM tube is connected to its power source, the PM tube is subjected to high intensity lighting (normal room lighting) or the laser beam is allowed to shine into the PM tube. So as to prevent any damage to PM tube, try to eliminate as much outside light as possible either by shielding or by turning off the lights. Also, before turning on the power supply to the PM tube, ensure that the laser is not shining into the PM tube and that its two beams definitely clear the optics on the front of the PM tube. This problem is most effectively eliminated by always operating the PM tube in side scatter or rear scatter modes as illustrated in Figure 47.



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Figure 45 Digital Correlator and Oscilloscope Wiring

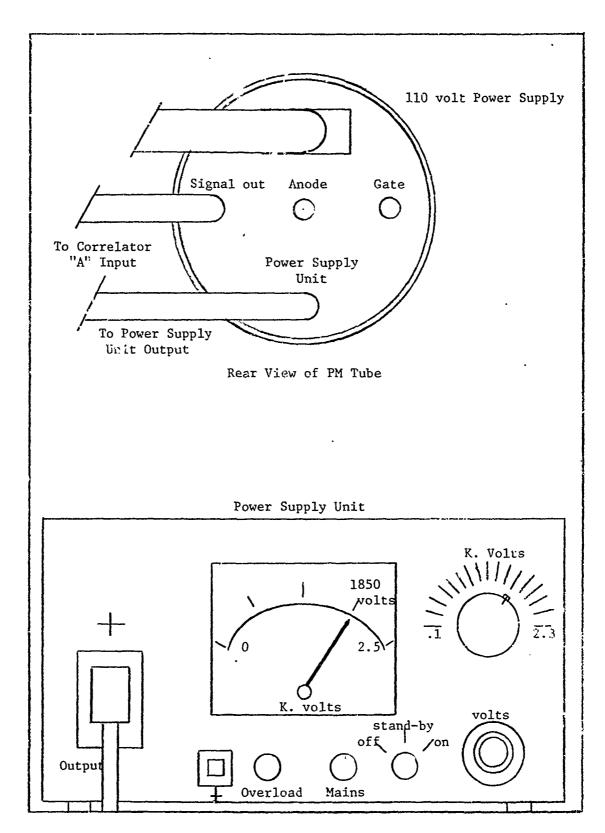


Figure 46 PM Tube and PM Tube Power Supply Unit Wiring

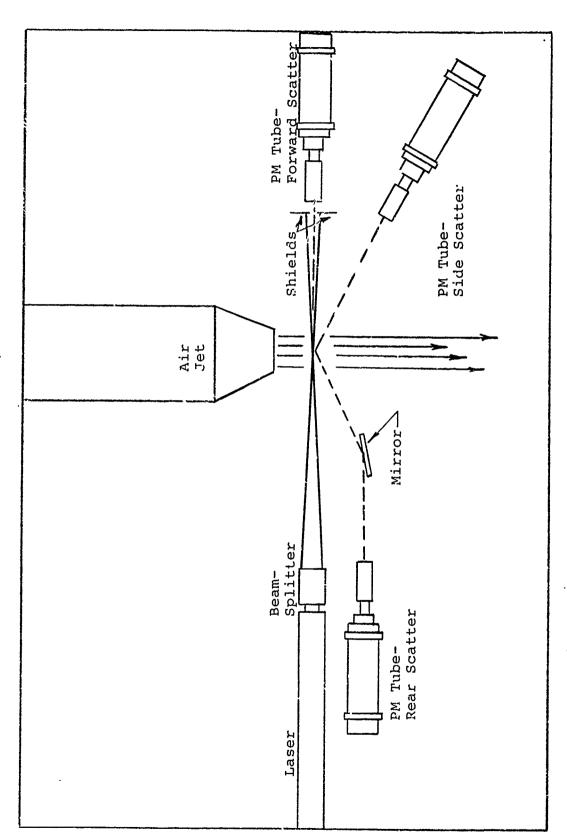


Figure 47 Various Operating Positions for the PM Tube

the most difficult aspect of the set-up of this apparatus in addition to being the most important.

The first point of consideration is that a rough estimate of how fast the medium is travelling should be known. By knowing this information, Table 1 can be used. From this Table, which relates flow velocity to fringe spacing requirements, the appropriate fringe spacing can be determined. The numerical value for the fringe spacing is calculated according to the following equation:

S (fringe spacing) = $\frac{L \lambda}{D \eta}$

where:

L = distance from the intersection point
 of the two beams to an available
 perpendicular surface such as a
 wall. See Figure 48.

D = distance between the beams at this wall as illustrated in Figure 48.

 λ = frequency of helium-neon gas = .6328 x 10^{-6} m.

 η = refractive index of air = 1.0.

Now, knowing the values for S, λ and η , a value can be calculated for $\frac{L}{D}$. To determine these two values, measure the distance, in inches from the available perpendicular surface, such as a well, to the point in the flow where the intersection or focal point

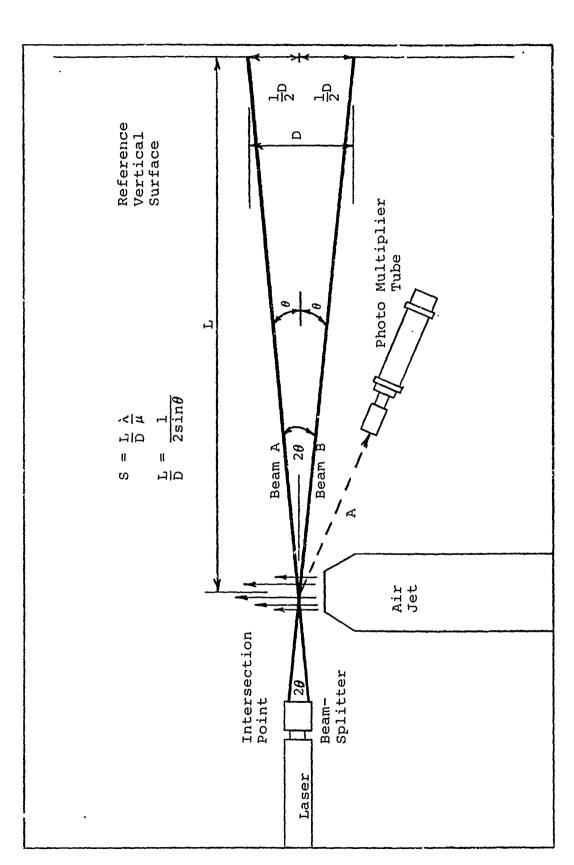


Figure 48 Fringe Spacing Calculations

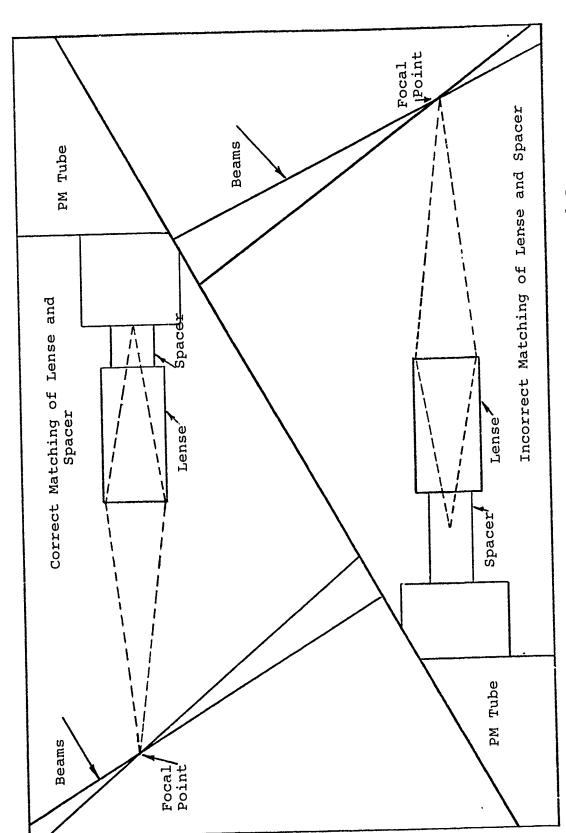
TABLE I

Flow Velocity and Fringe Spacing				
Flow Velocity Lower Limit	Fringe Spacing	Flow Velocity Upper Limit		
10 m/Sec	10 μm	40 m/Sec		
50 m/Sec	50 μm	200 m/Sec		
100 m/Sec	100 μm .	400 m/Sec		
500 m/Sec	500 μm ·	2000 m/Sec		

TABLE II

TADD II				
Focal Combinations as Related to the Distance From the Beam Intersection to the PM Tube (A)				
Distance from Lense to Focal Point of Beams (A)	Lense - Focal Length	K	Spacer	
17 cm - 20 cm	105 mm	1,0	9.0 cm (2 spacers)	
20 cm - 35 cm	105 mm	1.3	6.5 cm	
35 cm - 54 cm	105 mm	3.0	2.5 cm	
54 cm - 70 cm	200 mm	1.8	9.0 cm (2 spacers)	
70 cm - 110 cm	200 mm	2.3	6.5 cm	
110 cm - 150 cm	200 mm	4.0	2.5 cm	

of the two beams is desired. Knowing this, L will then permit calculation of D. Knowledge of both L and D will permit the laser to be set in the appropriate place so as to give these dimensions as indicated in Figure 48. At this point, the adjustment knobs on the beamsplitter should be taped, so as to prevent accidental adjustment, and the laser itself, checked for security on its mounts. Now, determine how far, in centimeters, it will be from the intersection or focal point of the two beams to the front of the lense of the PM tube or distance A as illustrated in Figure This distance will determine which optics combination should be used in order to properly focus the PM tube. The decision on which optics combination to use should be made according to Table II. An illustration of how the correct and incorrect matching of the lense and spacer will affect the focusing of the focal point onto the pinhole of the PM tube is given in Figure 49. Once the correct combination of lense and spacer has been installed on the PM tube, roughly align the PM tube to "look" at the focal point of the two laser beams but at an axis of about 10° off from the axis of the center of the two laser peams. So as to make the ensuing aligning easier, place a piece of light grade paper at the intersection

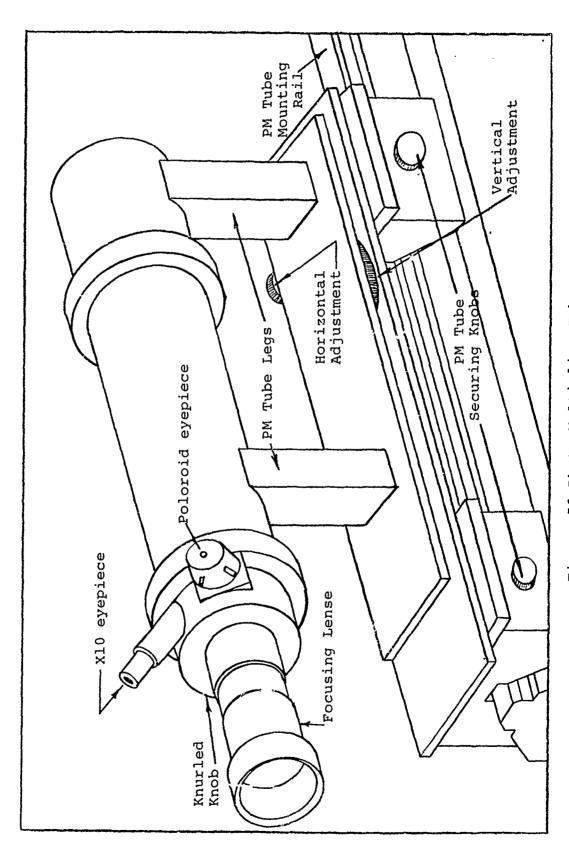


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Figure 49 Correct and Incorrect Matching of Lense and Spacer

of the two beams which will enhance this point and allow easier focusing of the PM tube optics. Once this rough alignment is complete, the following instructions are to be followed: (See Figure 50 for assistance).

- a. Turn the knurled knob fully counter clockwise
- b. Open the aperture on the lense to the full open position
- c. Looking through the polaroid eyepiece, locate
 the intersection of the two laser beams and
 by adjusting the X-control and Y-control knobs,
 center this intersection point onto the center
 of the cross-hairs of the polaroid eyepiece
- d. Turn the knurled knob to the fully clockwise position
- e. Looking through the X10 eyepiece, focus the light entering the lense and center this light onto the pinhole of the PM tube. When centered and in focus, what will be seen through the X10 eyepiece will be as shown in Figure 51. Centering of the light onto this pinhole is again accomplished by the X and Y control knobs, and by adjusting the lense. In the case of the 110 mm lense, which is a fixed lense, focusing can be accomplished by moving the PM tube back and forth on its rail.



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Figure 50 Photo Multiplier Tube

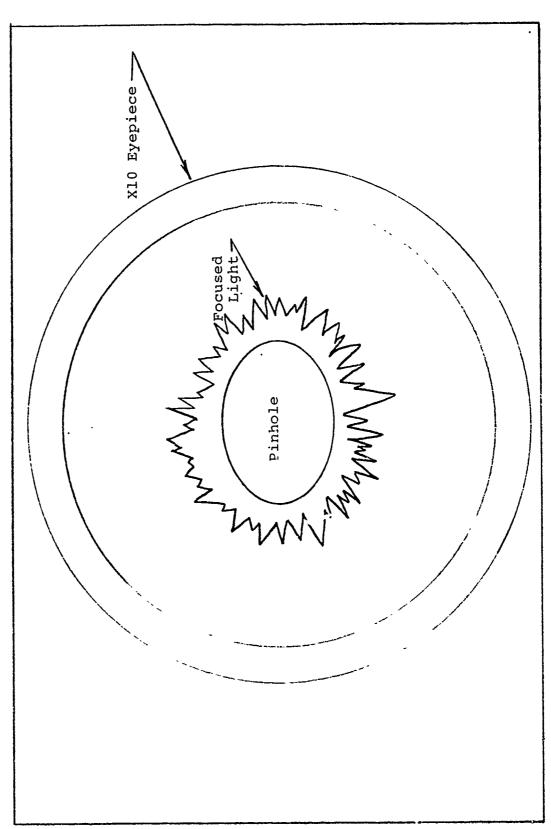


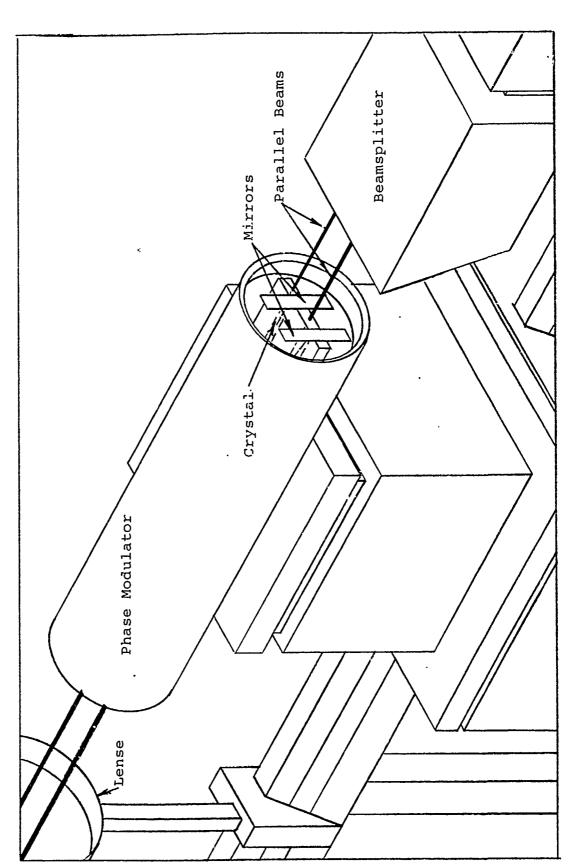
Figure 51 View as seen through the X10 Eyepiece during Focusing and Alignment of the PM Tube Optics

- f. Once the PM tube is focused as required, ensure it is secure on its rail and ensure all wires are attached as indicated in Figure 46.
- 7. Measurements Requiring the Use of a Phase Modulator -On occasion, flow conditions will be encountered where the PM tube and Digital Correlator are incapable of producing an output from which mean velocity or turbulence intensity information can be obtained. This may be caused by the fact that the flow is moving at a rate which is either too fast, too slow or too turbulent for the limitations on the PM Tube and Correlator. If these conditions are encountered (which will produce an almost straight line, devoid of any peaks and valleys, on the oscilloscope) then it will be necessary to mount a Phase Modulator ahead of the Beamsplitter. The first step to be followed when installing the Phase Modulator is to ensure that the two beams from the Beamsplitter are parallel to one another. To do this, move the two beams until they are roughly parallel to one another and then measure from the center of one beam to the center of the other at a point immediately in front of the beamsplitter. Now, at a point some distance away, measure this same distance again, and if the beams are parallel, these measurements will be the same. Once the beams have been made parallel, set the Phase Modulator on the rail ahead of the beamsplitter as shown in Figure 52, and

Figure 52 Phase Modulator Assembly

Lense

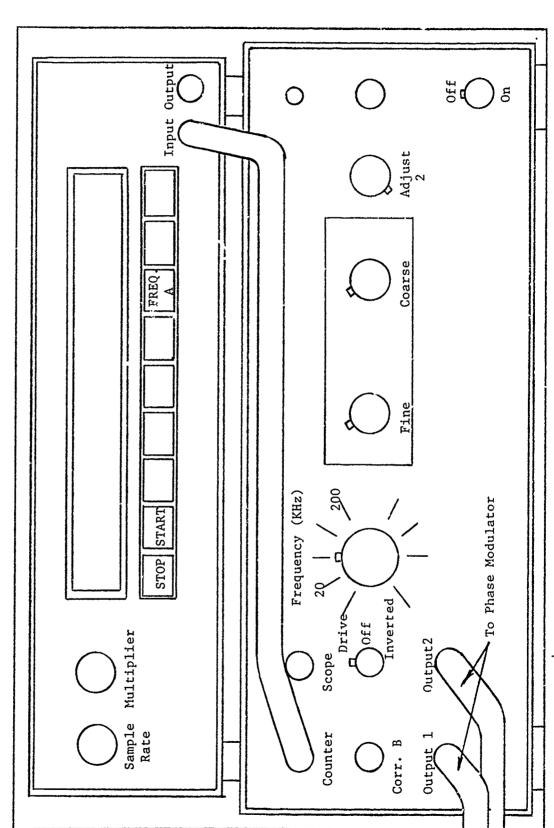
secure it on the rail. As illustrated, the Phase Modulator should be immediatley in front of the beamsplitter and at the same level so as the beams enter the crystal as indicated in Figure 53. In order to allow alignment of the Phase Modulator, it is necessary that the center axis of the Phase Modulator be 2.5 mm off to the left of the axis formed by the Laser and Beamsplitter. With the adjustment knobs, adjust the position of the body of the Phase Modulator until there are two beams coming out at equal intensity and parallel to one another. After completing this alignment, hook the Phase Modulator up to the Laser Anemometer Phase Modulator Drive Unit with two co-axial cables (50 ohms) as illustrated in Figures 52 and To the Phase Modulator Drive Unit connect a counter so as to measure the exact frequency shift being delivered to the crystal. Once this equipment has been set up, obtain a lense of the desired focal length to focus the two beams back onto a focal point onto which the PM tube can be aligned. It might be necessary to measure the L and D values again as the combination of Phase Modulator and lense might have changed these respective values.



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Figure 53 Phase Modulator Crystal



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Figure 54 Phase Modulator Drive Unit and Frequency Counter

- 8. The First Measurement - The warm-up period for all the equipment associated with the laser anemometer system is approximately 15 minutes. Equipment which requires this warm-up are the PM Power Supply Unit (turn control to stand-by), Digital Correlator Storage Unit (Power button ON), Digital Correlator (Power button ON, Readout mode START button illuminated and red STOP button illuminated), Oscilloscope (Power button out) and the Laser Unit. In addition, if the Phase Modulator is in the circuit, the Phase Modulator Drive Unit should be turned on as well as the counter. Once all the equipment is warmed up, ensure all unnecessary lighting is turned off the test area should be as dark as possible), turn the pM tube power supply unit control knob to ON and then push the green START button on the Digital Correlator. With reference to the Digital Correlator, this piece of equipment should be set up as follows for a . standard velocity and turbulence intensity determination:
 - a) Sample time: $.050 \times 10^{-6}$ seconds

 Number of samples $\times 10^{n} = 0$
 - b) Control knob: Single clipped
 - c) Output level: A
 - d) Threshold clip lever: 0

- e) First channel readout: 04
- f) Last channel readout: 99
- g) Readout mode: SCOPE
- h) Number of counts displayed per volt: 50K
- i) Monitor channels: xl

Once the desired output has been achieved on the Oscilloscope, push the red STOP button on the Digital Correlator which will then freeze.the display on the Oscilloscope and allow the data for mean velocity and turbulence intensity calculations to be taken. If there is a requirement for the Phase Modulator to be in the circuit, as explained previously, then a number of adjustments will have to be made to the Phase Modulator Drive Unit to facilitate the velocity and turbulence incensity measurements. If the flow is low speed or highly turbulent put the drive unit in the INVERTED mode and vary the frequency to get the desired output on the Oscilloscope. Similarly, with the high speed flow, put the drive unit in the DRIVE mode to get the desired output. Once the Oscilloscope has given a desired output, again push the STOP button and proceed as before only ensuring that the value on the counter is taken down. The procedure to be followed in the reduction of the data to obtain the mean velocity and turbulence intensity values is included in Appendix C of this thesis.

APPENDIX B

LASER VELOCIMETER DATA

A total of eight traverses were made with the Laser Velocimeter and on each of these runs, a large amount of data was obtained. This data has been broken down as follows:

1. Location:

White Pipe midsection

Engine RPM:

50%

Date:

26 July 79

Weather Conditions:

Hot and muggy

87°F

Clear skies

Comments: Experimental run for equipment checkout

Location:

White Pipe midsection

Engine RPM:

50%

Date:

31 July 79

Weather Conditions:

Hot and muggy

84°F

Clear skies

Comments: Phase Modulator not in use

Location:

White Pipe midsection

Engine RPM:

50%

Date:

7 August 79

Weather Conditions:

Cloudy

76°F

Comments: Phase Modulator in use

4. Location:

White Pipe midsection

Engine RPM:

70%

Date:

7 August 79

Weather Conditions:

Cloudy 76°F

Comments: Phase Modulator in use

5. Location:

10 Ft. Downstream of

Flow Conditioners

Engine RPM:

50%

Date:

9 August 79

Weather Conditions:

Hot and Cloudy

80°F

Humid

Comments: Phase Modulator not in use

6. Location:

Angles A

10 Ft. Downstream of

Flow Conditioners

Engine RPM:

70%

Date:

9 August 79

Weather Conditions:

Hot and Cloudy

80°F

Humid

Comments: Phase Modulator not in use

7. Location:

12 inches Inside Inlet

Bell Mouth .

Engine RPM:

50%

Date:

14 August 79

Weather Conditions:

Cool, cloudy

76°F

Comments: Phase Modulator not in use

8. Location:

12 inches Insiae Inlet

Bell Mouth

Engine RPM:

70%

Date:

14 August 79

Weather Conditions:

Cool, cloudy

76°F

Comments: Phase Modulator not in use

Table III follows and includes all of the data as taken on each of the traverses with the exception of the first traverse which was a trial run to check out the operation of the equipment and to refine the operating techniques.

TABLE III
LASER VELOCIMETER DATA

Date: 31 July 79

Weather Conditions: No rain for two days; Hot and muggy

TATM: 84°F

, M.

PATM: 29.20 in Hg % Engine RPM: 50%

Traverse Location: White Pipe Midsection - downstream of venturi

Position (in)	Sample Time (x10 ⁻⁹ sec)	Peak	Freq. KHz	g _l ,	g ₂	g ³
Wall 1/8 1/4 1/2 1.0						
1.5 2 3 4 5	100	32	Flow to			(62)21549684
6 7 8 9	100 100 100 100 100	30 25 23 21 19		(18)9544906 (15)5062397 (15)2065265 (12)6847298 (11)1476562	(30) 9731173 (25) 5275805 (23) 2222948 (21) 7496020 (19) 1687189	(51)9636875 (36)5202579 (32)2152042 (29)7047685 (27)1500647
11 12 13 14 15	100 100 100 100 100	18 18 18 18		(11)1496536 (11)2087491 (11)6190220 (11)4394590 (11)1462778	(18) 1707496 (18) 2357730 (18) 6944124 (18) 4938586 (18) 1636425	(26)1496316 (26)2080223 (26)6167245 (26)4377327 (26)1455117
16 17 18 19 20 21 22 23 24	100 100 100 100 100 100 100	18 18 18 18 19 21 24 26		(11) 1446932 (11) 6156426 (11) 3129577 (11) 1048426 (11) 1425452 (12) 826645 (13) 1415532 (14) 1438367 (17) 2168541	(18) 1622612 (18) 7043879 (18) 3724825 (18) 1251455 (18) 1687269 (19) 948534 (21) 1560040 (24) 1528025 (26) 2191092	(26)1441649 (26)6119244 (26)3108495 (26)1045243 (26)1426486 (27)847137 (30)1478246 (32)1500492 (41)2184549
26 27 28 28.5 29.0 Wall			Flow to	too turbuler obtain data	t	

Date: · 7 August 1979

Weather Conditions: Cloudy; Hot and Muggy

TATM: 76°F

PATM: 29.3 in Hg

% Engine RPM: 50%

Traverse Lo			Pipe Mid	dsection - do	wnstream of	venturi
Position (in)	Sample Time_9 (x10 sec)	Peak	Freq. KHz	, g	g ₂	9 ₃
Wall						
1/8						
1/4						
1/2 1.0						
1.5			777	haa hl 1		
2			1	too turbuler	it to	
3		_	Į.	btain data		
4 5	200 200	12 11	435,4 406,5	(7)28120616 (7)3570705		(18) 28141918
6	200	9	429,9	(6) 2167834	(11)3620148 (9)2256313	(13)3603075 (12)2226423
7	100	14	425.8	(9) 6554466	(14) 6611841	(12) 2226423
8	luc	14	443.5	(8)16909250	(14)16995827	(17) 16950803
9 10	50 50	22 20	424.5 431.6	(12)4515813 (12)655115	(22) 4585277 (20) 733854	(30) 4553083
11	50	20	428.3		•	(28) 691272
12	50	23	201.7	12)1047158 13)2111759	(20)1188134 (23)2243086	(28) 1105225 (33) 2140869
13	50	23	201.9	13)6119823	(23)6267218	(33) 6156589
14 15	50 50	27 26	OFF OFF	15)10222955 15)825487	(27)10714216 (26)950506	(39) 10210296
16	50	26	OFF	15) 49 2 2 0 6	(26) 595234	(38) 822943
17	50	26	OFF	15) 475148		(38)488608 (38)471885
18	50	27	OFF	15)452579	(27) 558458	(38) 451168
19 20	50 50	27 27	OFF OFF	15)465768 15)451831	(27) 576543 (27) 552867	(38) 463985
21	50	28	OFF	15) 505907	·	(39) 453649
22	50	30	OFF	17) 663802		(40)52]444 (43)698886
23	50	30_	201.4	18)1511884	(30) 1622475	(43) 1586784
24 25	100	14.5	428.7	8.5)2063763	(14.5) 2147049	
	100	15	449,7	9) 2579699		(20) 2627501
26 27	200 200	11 12	466.1 461.3	7)11114477 8)26113302		(15)11187261 (19)26151738
28	200	16	TOT60	0/2433302	(12)20200070	(12)20101700
28,5				too turbuler	t	
29,0 Wall			to	obtain data		

White Pipe Midsection - downstream of venturi

Date: 7 August 1979

Weather Conditions: Cloudy; Hot and Muggy

TATM: 76°F

26

27

28 28.5 29.0 200

20Q

9

12

PATM: 29.3 in Hg

% Engine RPM: 70%

Traverse Location:

iraverse n		7/1111 CC .	יבנו טקבי	usection ac	JWIIS CI CAIN OF	
Position (in)	Sample Time (x10 ⁻⁹ sec)	Peak	Freq.	g ₁	g ₂	g ₃
Wall						
1/8 1/4 1/2 1.0						
1.5 2 3 4 5			(too turbulen btain data	t to	
5	50	25	450			
6 7 8 9 10	. 50 50 50 50 50	19 16 16 18 17	450 450 450 OFF OFF	(11)2910572 (10)5524261 (11)283100 (10)170702	(16)2935814 16)5569545 18)298691 17)221082	(22) 2924349 (22) 5542501 (25) 285677 (24) 172542
11 12 13 14 15	50 50 50 50 50	17 17 17 17 17		(10)228537 (10)917536 (10)1488620 (10)2026183 (10)613665	17)284601 17)972003 17)1545255 16)2138165 17)684482	(24)227429 (24)912725 (24)1488042 (24)2059325 (24)611508
16 17 18 19 20	50 50 50 50 50	17 17 16 16 16	OFF 201.7 202.3	(10) 428275 (10) 517022 (10) 442777 (10) 432739 (10) 431842	17)519230 17)620985 16)519808 16)515539 16)511524	(24)427478 (24)514414 (22)453310 (22)442737 (23)446011
21 22 23 24 25	50 50 100 100 100	16 17 10 10	202,3 464,6 458,1	(10)1421940 (10)849031 (7)4412423 (7)3176170 (8)4619898	16)1651761 17)961261 10)4710944 10)3359851 12)4734000	(23)1472504 (24)889312 (12)4574755 (14)3306032 (18)4714457

462.2 (6) 9206946

465,2(8,5)1626573 12)1667111

Flow too turbulent to btain data

(13)9249040

(18) 1644383

9)9274611

Date: .9 August 1979

Weather Conditions: Hot and Muggy; Cloudy

TATM: 80°

PATM: 29.9 in Hg

% Engine RPM: 50%

Traverse 1		10 Fee	et downs	stream from f	low condition	ns
Position (in)	Sample Time (x10 sec)	Peak	Freq. KHz	gl	ā ^{5 -}	a ³
Wall			<u> </u>			
1/8 1/4 1/2 1.0			Flow to	too turbule obtain data	nt	
1.5 2 3	100	35		(18)15560555	(35) 15752448	(51)15578521
4 5	100 100	32 29		(17) 424792 (16) 256801	(32)520829 (29)323414	(47) 435619 (44) 262745
6 7 8 9 10	100 100 100 100 100	29 27 27 26 25		(16) 284668 (15) 261557 (15) 314701 (15) 438844 (14) 280910	(29) 357915 (27) 331407 (27) 396065 (26) 552396 (25) 352519	(41) 287569 (39) 263005 (38) 314751 (38) 437123 (37) 280990
11 12 13 14 15	100 100 100 100 100	24 24 24 24 25		(14) 478196 (14) 847178 (13) 543486 (13) 548784 (13) 604889	(24)575624 (24)987599 (24)620550 (24)612410 (25)659831	(35) 476802 (35) 842220 (35) 541862 (35) 545961 (34) 603295
16 17 18 19 20	100 100 100 100 100	24 24 24 25 26		(13)660930 (13)655692 (14)1043554 (15)1063584 (15)642866	(24)721293 (24)713300 (24)1147614 (25)1174962 (26)725200	(34)659732 (34)654759 (35)1039499 (36)1060374 (38)643145
21 22 23 24 25	100 100 100 100 100	27 28 29 31 34		(15)868899 (16)891130 (16)1075380 (17)1467532 (18)1485796	(27)985960 (28)992034 (29)1181281 (31)1593107 (34)1591301	(39) 870453 (40) 893590 (42) 1080484 (45) 1481935 (49) 1498302
26 26.5 28 28.5	200 200	19 20		(11)4581320 (12)9509324 too turbuler	(19)4673377 (20)9568392 t	(27) 4594534 (28) 9515021
29.0 Wall			to	obtain data		

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Date: 9 August 1979

Weather Conditions: Hot and Muggy; Cloudy

TATM: 80°F

PATM: 29.9 in Hg

% Engine RPM: 70%

Traverse Location: 10 Feet downstream of the flow conditions

Position	Sample Time	1	_			
(in)	(x10 ⁻⁹ sec)	Peak	Freq. KHz	g ₁	g ₂	g ₃
Wall 1/8 1/4 1/2 1.0			Flow to	9	•	
1.5 2 3 4 5	200 200 200 200 100	13 12 11.5 19			(12)24173578 (11.5)6085943 (19)683387	
5 7 8 9 10	100 100 100 100 100	18 17 17 16 16		(11)834292 (11)213420 (10)217725 (10)204563 (10)234257	(18)922187 (17)258603 (17)269563 (16)251134 (16)284757	(26) 840525 (25) 214722 (24) 217300 (24) 204955 (23) 234179
11 12 13 14 15	100 100 100 100 100	15 15 15 15 15		(10)339072 (10)492253 (10)902919	(15) 280573 (15) 343746 (15) 544224 (15) 973729 (15) 1142019	(22) 234540 (28) 338160 (22) 488237 (22) 898881 (22) 1067223
16 17 18 19 20	100 100 100 100 100	15 15 16 16 16		(10)1056135 (9)522677		(22) 580567 (22) 1050343 (22) 522024 (23) 513812 (24) 514600
21 22 23 24 25	100 100 100 100 200	17 17 18 19 12		(11) 350325 (11) 494122	(17)521469 (17)531354 (18)380276 (19)530063 (12)2158717	(24) 462363 (25) 485843 (26) 350935 (27) 498444 (17) 2101316
26 27 28 28.5 29.0 Wall	200 200 200	13 13 14		(8)3528064 (8)1231293 (8)6585646 too turbule obtain data	(13)3579746 (13)1269461 (14)6643596 nt	(17)2528785 (18)1233399 (19)6598593

Date: 14 August 1979

Weather Conditions: Cool; Cloudy

TATM: 76°F

PATM: 29.74 in Hg

% Engine RPM: 50%

Traverse Location: 12 inches inside Inlet Bell Mouth

Position (in)	Sample Time (sl0 sec)	Peak	Freq.	a .	. ^g 2	g ₃
Wall 1/8 1/4 1/2 1.0	400	9		too turbulen obtain data	t	
1.5 2 3 4 5	400 300 200 200	12 15 22 21		(12)21629326	(15)14713189 (22)21677593 (21)16558774	(31)21630616
6 7 8 9 10	200 200 200 200 200 200	22 22 22 22 22 22		(12) 2517181 (12) 2002023 (12) 875975 (12) 1625910 (12) 2491226	(22) 2611933 (22) 2103693 (22) 935869 (22) 1678255 (22) 2522280	(32) 2519044 (32) 2002767 (32) 874304 (32) 1624484 (30) 2490536
11 12 13 14 15	200 200 200 200 200	21 22 22 22 22 22		(12) 2874723 (12) 4735449 (12) 2885029 (12) 3587837 (12) 3011622	(22)2908513 (22)3615577	(32) 2875601 (31) 4735656 (31) 2884216 (32) 3588500 (32) 3012613
16 17 18 19 20	200 200 200 200 200 200	22 21 21 21 21		(12)1849608 (13)930947 (12)506048 (12)481574 (12)469053	(21)507459	(30)1848131 (31)930890 (31)505524 (32)482180 (31)469508
21 22 23 24 25	200 200 200 200 200	21 22 23 21 22		(12)683058 (12)956819 (14)4580805 (11)4122770 (13)31763264	(22) 980122 (23) 4605263	(32)684698 (31)956728 (31)4580902 (30)4119637 (32)31765819
26 27 28 28.5 29.0 Wall	200 200	22 24		(12)4986239 too turbuler obtain data		(31)4984290

Date: 14 August 1979

Weather Conditions: Cool; Cloudy

TATM: 76°F

4

PATM: 29.74 in Hg

% Engine RPM: 70%

Traverse Location: 12 inches inside the Inlet Bell Mouth

	Position (in)	Sample Time (x10 ⁻⁹ sec)	Peak	Freq.	g ₁	g ₂	g ₃
	Wall 1/8 1/4 1/2 1.0				too turbulen obtain data		
	1.5 2 3 4 5	200 200 200	14 15 14		(9)12822860	(14) 12682856 (15) 12858346 (14) 10454637	
	6 7 8 9 10	200 200 200 200 200	14.5 14 14 14 14		(9)887005 (8)892228 (9)1933236	(14.5)1580663 (14)921072 (14)926464 (14)1975473 (14)3135995	(20)1544669 (20)887320 (20)891385 (20)1934665 (20)3101416
***************************************	11 12 13 14 15	200 200 200 200 200 200	14 14 14 14 14		(9)6572190 (9)3948264 (8)3648992	(14)5906459 (14)6606513 (14)3970150 (14)3676448 (14)2961741	(20) 5869768 (20) 6567694 (20) 3946309 (20) 3649722 (20) 2939379
	16 17 18 19 20	200 200 200 200 200 200	14 14 14 14		(9)974527 (9)506000 (8)496758	(14)529381 (14)524118	(20)1738934 (20)972445 (20)506797 (20)496656 (20)500855
	21 22 23 24 25	200 200 200 200 200	14 14 14 14 14		(8)1210951 (9)8080714 (10)28440603	(14)1236828	
	26 27 28 28.5 29.0 Wall	200	15		(10)3656545 too turbulen obtain data		(21)3655973

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APPENDIX C

LASER VELOCIMETER DATA REDUCTION METHOD

The first step in the Reduction of the Laser Velocimeter data is to calculate the fringe spacing:

$$s = \frac{L}{D} \frac{\lambda}{\mu}$$

where: S = fringe spacing

L = distance from Laser Beam intersection
 point to a reference perpendicular surface
 onto which the beams shine (See Figure 48)

D = the distance the two beams are apart at the reference surface (See Figure 48)

 $\lambda = \text{frequency of helium-neon} = .6328 \times 10^{-6} \text{m}$

 μ = refractive index of air = 1.0

The next step is to calculate the included angle that the two Laser Beams make at the focal point (See Figure 48):

$$\tan \theta = \frac{\frac{1}{2}D}{T_t}$$

included angle = $2(\theta)$

The third step is to calculate the number of fringes present in the intersection of the two beams:

of fringes =
$$\frac{\text{beam width}}{S}$$

where: beam width = 1.1 mm (in this application)

The fourth step involves the calculation of the mean velocity at the point in the flow. The formula to be used here is:

$$U = \frac{S}{(Peak - 3) \text{ (Sample Time)}}$$

At this point, the Peak can be found from the Oscilloscope display as indicated in Figure 55. The sample time is as set on the Digital Correlator and has the units of micro seconds (x 10^{-6} second).

The fifth step, or the turbulence intensity calculation, involves first, the calculation of R:

$$R = \frac{g_2 - g_1}{g_2 - g_3}$$

where:

 g_1 = the first minimum point

g₂ = the first peak

 g_3 = the second minimum point

 g_1 , g_2 and g_3 are illustrated on Figure 55.

then

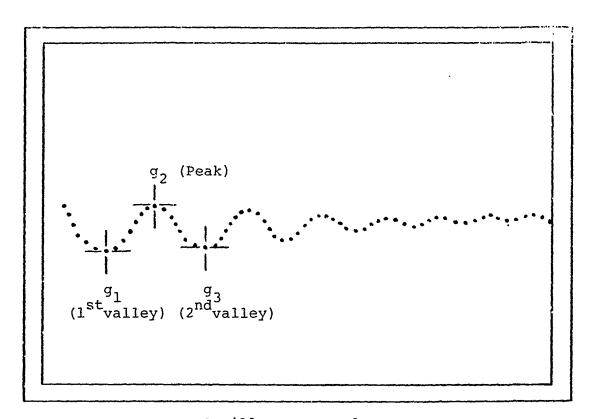
$$n = \frac{1}{9} \left(\frac{1}{2} (R-1) + \frac{1}{2N^2} \right)^{1/2}$$

where: n = turbulence intensity

$$N = \frac{r}{S}$$

 r_0 = laser beam radius = .55 mm

S = fringe spacing



Oscilloscope Readout

Pictorial View

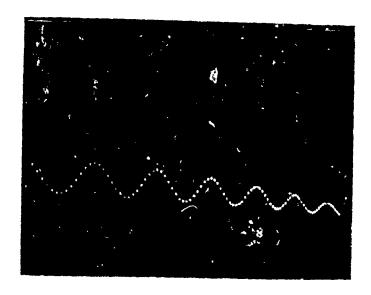


Figure 55 Oscilloscope Readout for Mean Velocity and Turbulence Intensity Calculations.

If, during the calculation of η , a negative value is arrived at, then the value of the turbulence intensity at that point is taken to be zero.

If the Phase Modulator is in the circuit while the data is being taken, then the calculation of mean velocity and turbulence intensity is slightly different.

First, calculate mean velocity by the standard method:

$$U^* = \frac{S}{(Peak - 3) (Sample time)}$$

Next, calculate the doppler shift frequency with the Phase Modulator Input:

$$F_d^* = \frac{2U^* \cdot \sin (2\theta)}{\lambda}$$

where:

 F_d^* = doppler shift frequency with Phase Modulator

U* = mean velocity with Phase Modulator

 (2θ) = included angle

 $\lambda = \text{frequency of helium-neon} - .6328 \times 10^{-6} \text{m}$

Next, calculate the doppler shift frequency without the Phase Modulator:

$$E_d = F_d^* \pm \Delta F$$

where

 $\mathbf{F}_{\mathbf{d}}$ = doppler shift frequency without Phase Modulator

ΔF = the frequency shift imposed on the Phase Modulator by the drive unit. This will be plus or minus depending on whether the drive unit is in the drive (+) or inverted (-) mode.

Now, calculate the true velocity:

$$U = \frac{F_d}{2 \sin (2\theta)}$$

where:

U = mean velocity without the Phase Modulator.

To caucluate the Turbulence Intensity involves a slightly different formula than before

$$\eta = \frac{1}{\bar{\eta}} \left[\frac{1}{2} (R-1) \quad \frac{U}{U} * + \frac{1}{2N^2} \right]^{-1/2}$$

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APPENDIX D

LASER VELOCIMETER NUMERICAL RESULTS

Appendix C and the data from Appendix B, mean velocities and turbulence intensities have been calculated for the data points of each traverse. Each set of calculations for each of the respective traverses contains only those data points where readings were made and excludes those points where the flow was too turbulent or slow moving to obtain the required information.

TABLE IV

Amplica A

Date: , 31 July 1979

Engine RPM: 50%

Position: White Pipe Midsection

No Bragg Cell (Phase Modulator) $S = 51.66 \times 10^{-6}M$

Comments:

u/ucen	.5172	.555	.681	., 50	.8333	.9375	1.0	1.0	1.0	1.0							.9375	.8333	.7143	.6522					
า (%)	0	22.329	31.214	24.989	15.196	8.359	1.990	0	0	0	0	0	0	0		2	10.337	19.822	3.87	35.269					
æ	.616686			2.23832	1.446958	1.129113	.998972	.973810	.970427	.969242	.957746	.970806	.959787	.965794	.984564	1.003965	1.202097	.76673	3.256383	3.446584					
מום											,														
U ft/sec	58.44	62.77	77.04	84.74	94.16	105.93	112.99	112.99	112.99	112.99	112.99	112.99	112.99	112.99	112.99	112.99	105.93	94.16	80.71	73.69				•	
f _d Hz																				٠					
Δf Hz																									
£å* Hz																									
U* ft/sec			١																						·
Peak	32	30	25	23	21	19	18	18	18	18	18	18	18	18	18	18	19	21	24	26					
Sample Time (x10 sec)	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100					
Position (in)	5	9	7	8	6	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24					

4 *

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TABLE IV (Cont'd)

Position: White Pipe Midsection

7 August 1979

Date:

50%

Engine RPM:

Comments: Bragg Cell (Phase Modulator)

 $S = 39.61 \times 10^{-6} M$

	U/U _{cen}	.4358	.5290	.7578	.8458	.8376	1.012	1.152	△ li	٠ د ا	000	2	•	•	0.1	.9584	,9584	.9584	.920	.8519	.7579	.80	8	വ	23				T
	(%) ل	3.72	6.63	0.	•	19.431	• 1	19.203	• ;	• [•	0	0	0	0	0	0	3.451	.55	16.845	.79	4.2	4	8.5	15.428				
	R	2.62128	8989	1096		1.92291		1.84911				.97488	.980057	.966257	.971762	.986849	.984159	1.018323	.17509	.55492	09856		1 .						
	מום	.6820	.7360	. 7909	.8097	.8019	.8363	.8511	.8511	.9181	.9181										.8897	.7999	lω	97	662				
	U ft/sec	7	59.78	85.63	95.58	94.65	114.40	130.12	130.30	13	119.30	108.3	113.0	113.0	113.0	108.3	108.3	108.3	103.96	96.26	85.64	\sim	4	9	1				
)	fd Hz x 10 ⁶	.93346	Г	9	1.81215		1	2.46703	4.	2	2.26186										1.62362	1.71389	' '	יוי	· I ·				
	^ f f Hz x 106	.4354	Π	Τ	4258	4435	T	4316	4383	2017											2014	4287	7 9 4 9 7	4661	1601	2107			
	fd* Hz x 10 ⁶	3688	5685	0532	2379	2379	5934	2.89368	8986	4637	4637	1									205	7 1 7 2 5 6	2770	7000	966				
•	U* ft/sec	1		7 00			36.7	152.89	52.8	29.9	29.9										2	5			7				
	Peak	1.5	**	17	2 -	# T -	25	20	20	23	23	37	26	26	26	27	12	17	77	87	30	30	•	CT	777	77			
	Sample Time (x10 sec)	000	002	200	007	007	TOOT	000	200	000	50	200	200	20	200	000	000	002	200	20	50	000	TOO	700	200	700			
	Position (in)		7"	S	٥١	,	x) c	2	0 -	13	77	2	7 7	27	075	/ T -	×,	CT C	24	2.1	22	23	74	25	26	7.7			

TABLE IV (Cont'd)

7 August 1979 Date:

70% Engine RPM:

White Pipe Midsection Position:

Comments:

Bragg Cell (Phase Modulator) $S = 39.61 \times 10^{-6} \text{m}$

$rac{ar{u}}{ar{v}}$ cen	.4722	.6937	.8813	.8813	.8667	.9286	.9286	.9286	.9286	ī.0	.9286	9826	9826.	.9468	8946*	.9468	.9468	78127	0908	0908°	.60	.4197	.2384				
(୫) น	0	0	1	4.	.14	.67	0	0	0	0	0	0	0	.86	.27	0.31	1.74	6.43	22.952	2.61	5.15	5.47	16.269				
ಜ			.201657		.198018	7	3062	.918840	8989	5374	7044	9131	7552	1.158396	.13733	.21627	.282075	.559855	19616	.412940	838210	.6461.62	1.783615				
מום	99	.8539	81	81	•									.9468	.9468	.9468	.9468	.9425	.8680	0398.	.8339	.7749	1099				
U ft/sec	94.4		6.1	6.1	3.2	5.6	2.6	5.6	5.6	6.6	9.6	5.6	5.6	189.29	9.2	9.2	9.2	6.4	1.1	1.1	9.9	6.6	47.66				
fd Hz x 106	.7898	2.62974	.3405	.3405										143	.58	.58	.58	.31	2()	90.	. 27		99806.				
Δf Hz x 10 ⁶	.450	.450	.450	.450										.2017	.2023	.2023	.2020	.2023	.4646	.4581	.4629	.4622	.4652				
f _d * Hz x 10 ⁶	.2398	3.07974	.7905	.7905										.79	.79	.79	79	.51	3.51979	.51	.73	.05	36				
U* ft/sec	8.1	162.44	6.6	6.6	•									0	6	Q	0	9	185.65	9	m	3	١.				
Peak	25	19	16	16	18	17	17	17	17	16	17	17	17	16	16	16	16	17	10	10	12	6	12				
Sample Time x10 ⁻⁹ sec)	50	50	50	50	50	920	20	50	50	50	50	50	50	50	50	50	50	50	100	100	100	200	200				
Position (in)	5	5	7	83	σ,	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27			 	

TABLE IV (Cont'd)

Position: 10 feet Downstream of Flow Conditioners

Comments: No Bragg Cell (Phase Modulator)

 $s = 32,102 \times 10^{-6}M$

	ui Cen	.6562	1242	87.08.	.8750	.8750	9131	٠,	j.0	1.0	1.0	1.0	1.0	.9545	1.0			1 -	.9131	.8750	8401	8018	.7502	6776	.6562	6177				
	n (8).	.23	8,023	0.4	.57	.27	0.558	0	0.753	0	0	0	0	0	0	0	0	0	1 1	2.922				, .	21	35				J
7 7 4 4 7	щ	1.10327	1.12736	.0979	1,04124	1.02117		.98507	1.00112	.985894	.96590	97936	.95752	97181	98054	98406	96249	97199	1 00340	1.01345	1.02499	1.04072	1.12956	1.13448	91	1 10674				
77.2C =	u U cen																													
מ	U £t/sec																													
	f f g																													
	Δf Δf Hz × 10 ⁶	.5415	5393	5403	5403	5406	5406	5410	5414	5408	5408														2112	2416	.54T8			
	т кад *																													
	U ft/sec	32 91) (0	٩º	օլւ	. 10	٦	: [7.	7	7,	٦.	۳۱	디	7.1	٦.	۳.۱	45.79	٦,١			ין בי	3	~				
	Peak	35	5 6	200	23	17	17	07	67	47	47	77	24	24	25	24	24	24	25	26	27	28	29	31	34	19	20			
	Sample Time_9sec)	6	000	700	007	TOO	T00	700	100	TOO	00T	OOT	100	100	100	100	100	100	100	100	100	100	100	100	100	200	200			
	Position (in)		?	4	5	9	7	8	6	TΟ	11	12.	13	I4		16		18	19	20		22	23	24	25	26	26.5			

9 August 1979

Date:

(Cont'd) TABLE IV

9 August 1979 Date:

70%

Engine RPM:

10 Feet Downstream of Flow Conditioners Position:

No Bragg Cell (Phase Modulator) Comments:

	u u cen	.60	.6667	.7058	.750	.80	.8571	8571	.9231	1	•	•	•	1.0	1.0	1.0	1.0	.9231	.9231	.9231	.8571	.8571	08.	-75	.6683	00.	00.	.0404		
	(%) لا	0	0	5.498	•	3.947	4.094	0	2,455	0.972	0	0	0	0	0	0	0	0		-	3.479	• i	3.501			0.976	5.590	17.018		
M OT X 7	ĸ		.600258	•1	:1	1.02734	1.02967	Т		Т	.95790	.83673	.92827	.94605	.94022	.92617	.91903	.98562	.97885	1	1	•	•	1	1.09657	•1	1.05840	1.28/96		
= 32.102	u Cen																													
S	u ft/sec																													
	f _d Hz																				•									
	Af A 106	.540	.540	.5418	.5428																							.5414		
	fa* Hzd																													
	u* ft/sed								81.02					١.	87.77		87.77	0	0	9	7	75.23	2	8	8.6	52.66	2.6	7.8		
	Peak	13	12	11.5	.1	1.8	17	17	16	16	15	15	15	15	15	1.5	15	16	16	16	17	17	18	19	12	13	13	14		
	Sample Time (x10-9sec)	200	200	200	100	100	100	100	100	100	100	100	100	100	100	100	100	100	001	100	100	100	100	100	200	200	200	200		
•	Position (in)	2	3 5	Ā	5	9	7	8	6	10	11	12	13	14	15	16	17	2	91	20	2.1	22	23	24	25	26	27	28		
							•						๋วว		-			•												

Position: 12 inches Inside Inlet Bell Mouth

...

No Bragg Cell (Phare Modulator) Comments:

 $S = 31.64 \times 10^{-3} \text{ mm}$

	n (%) $\frac{\vec{U}}{\vec{U}}$ cen	0 1.	52 6.279 1.0	46 3.948 1.0	18 0 1.	06 3.441 1.	737 2.32	286 0 1.	348 0 1.	826 0 1.0	631. 4.480 1	632 2.209 1.	654 0 1.	449 3.753 1.	4.823 1.	0	0.697 1.0	0 1.05	3.718 1.0	1.05	5.440 1.0	0 1.0	1.922 .94	0 1.	6.811	716 0 1.0	0 .9048		
	ם ע* א		1.	1.0	6.	1.0	1.0	6.	6•	6.	1.0	1.0	6.	1.0					-	1	T		П		Ţ	84	3		
	f _d U Hz ft/sec	8.	8.8	7.3	3.8	7.3	27.32	7.3	7.3	2 . 3	3.8	7.3	7 . 3	7.3		7 . 3	7.3	8.8	8	8	8.8	7 . 3	5.9	8.8	27.32	7.3	4.7		
	. A £																												
	Peak	12	15	22	21	22	22	22	22	22	21	22	22	22	22	22	22	21	21	21	21	22	23		22				
	Sample Time_9	400	300	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200		
,	Position (in)	2	3	4	5	9	7	8	6	OI	11	12	13	14	1.5	7.6	1.7	1.8	61	20	21	2.7	2.3	74	25	26	27		

Date: 14 August 1979

Engine RPM: 50%

TABLE IV (Cont'd)

Date: 14 August 1979

70%

Engine RPM:

Position: 12 inches Inside Inlet Bell Mouth

Comments: No Bragg Cell (Phase Modulator)

 $S = 31.64 \times 10^{-3} \text{ mm}$

	u u cen	1.0.	.9165	1	.9563	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0				-		
	ท (୫)	0	0	7.914	1	2.530		4.407	0	0	0	0	3.932	1	4.009	1	4.422	1	0	0	0	0	1.705	1	0						
	æ	455	.87243	1.12031	.91865	1.00933	.97597	1.03502	.91562	.91393	.88418	91796	1.02731	· I	1.02841	. 1	1 03529		96959	.95798	.97056	.98337	1.00243		.93963						-
	* DID																														
	U ft/sec	91.74	۱:۱	• 1		47.19	47.19	47.19	47.19	47.19	47.19	17 19	01.6V	77.12	01.75	01.74	71.74	01.74	01.74	47.19	47.19	47.19	47.19			:					
	f _d Hz																														
	∆ f Hz																														
-	# # # # # # # # # # # # # # # # # # #																														
	U* ft/sec				\																										
	Peak		14	15		14.5	14	14	14	14	14	1.4	14	14	14	14	14	14	14	1.4	14	14	14	14	14	14			_		
	Sample Time_9 sec)	744	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200					
	Position (in)	/ TITT \'	m	4	5	9	7	8	6	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26					
				 -	 -	=	 	 	 -	 	 	- 2	4	- 	+	+	+	+	+	⊣	1				-	, ·	 ,	1	•	,	

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APPENDIX E

HOT WIRE ANEMOMETER DATA

A total of five traverses were made with the Hot Wire Anemometer equipment and the following Table V is a listing of the data as obtained.

TABLE V

HOT WIRE ANEMOMETER DATA

Date: 23 August 1979

 $P_o = 29.21$ in Hg

= $14.3466 \, lb_f/in^2$ = $397.1100 \, in \, H_2O$

Position: 12 inches inside Inlet Bell Mouth

Probe: 8477

 $T_0 = 75$ °F

R_{set} 8.69

RPM: 50%

Position (in)	Volts	RMS	P (in. H ₂ O)	P (PSI)	Temp.
18	2.495	.0075	.3645	14.33343	75
16.9	2.493	.0072	.3705	14.33322	75
16	2.496	.008	.365	14.33341	75
15	2.497	.0079	.3695	14.33325	75
14	2.497	.009	.3635	14.33347	75
13	2.492	.009	.3595	14.33361	75
12	2.487	.008	.3640	14.33345	75
11	2.487	.006	.3790	14.332910	75
10	2.495	.0065	.3805	14.33285	75
9	2.499	.006	.3820	14.33280	75
8	2.501	.008	.3810	14.33284	75
7	2.492	.008	.3820	14.33280	75
6	2.490	.0095	.3820	14.33280	75
5	2.495	.011	.3820	14.33280	75
4.5	2.488	.01	.3830	14.33276	75
18.3	2.503	.007	.3830	14.33276	75
19	2.498	.0075	.3856	14.33267	75
20	2.496	.0075	.3820	14.33280	75
21	2.503	.007	.3830	14.33276	75
22	2.505	.0075	.3840	14.33273	75
23	2.502	.0065	.3835	14.33275	75
24	2.501	.0065	.3860	14.33265	75
25	2.502	.009	.3778	14.33295	75
26	2.499	.008	.3750	14.33305	.75
27.1	2.492	.009	.3765	14.33300	75
28	2.490	.01	.3755 ·	14.33303	75
17.5	2.493	.007	.3785	14.33293	75
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HOT WIRE ANEMOMETER DATA

Date: 23 August 1979

 $P_{o} = 29.16 \text{ in Hg}$

Position: 12 inches inside Inlet Bell Mouth

= $14.3220 \, lb_f/in^2$ = $396.3220 \, in \, H_2^0$

Probe: 8477

 $T_O = 76.5 \, ^{\circ}F$

R_{set}: 8.69

RPM: 70%

Position (in)	Volts	RMS	P (in. H ₂ O)	P (PSI)	Temp.
18	2.695	.0068	1.0045	14.28571	76.5
15	2.698	.0058	1.0030	14.28576	76.5
12	2.640	.0065	1.0065	14.28563	76.5
9	2.665	.0084	1.005	14.28569	76.5
6	2.691	.0093	1.0046	14.28571	76.5
5	2.6875	.0130	1.006	14.28566	76.5
4.5	2.693	.0135	1.006	14.28566	76.5
18	2.6925	.00975	1.006	14.28566	76.5
21	2.701	.006	1.0075	14.28560	76.5
23	2.7025	.0058	1.0068	14.28563	76.5
26	2.702	.0072	1.01)	14.28546	76.5
27	2.704	.0074	1.011	14.28546	76.5
28	2.7045		1.0085	14.28557	76.5
1.8	2.695	.0065	1.0085	14.28557	76.5
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HOT WIRE ANEMOMETER DATA

Date: 31 August 1979 $P_0 = 29.74 \text{ in Hg}$

Position: 10 feet downstream = 14.60687 lb_f/in² from Flow

from Flow

from Flow $= 404.32 \text{ in } \text{H}_2\text{O}$

Probe: 8477

 $T_0 = 76$ °F

R_{set}: 8.69

RPM: 50%

Position	Volts	RMS	P	,	Temp.
(in)	10103	1410	(in. H ₂ O)	P (PSI)	(°F)
	}		2 '		
18	2.553	.011	3.341	14.48617	76
17	2.553	.012	3.315	14.48711	76
16	2.554	.013	3.3115	14.48723	76
15	2.540	.017	3.3110	14.48725	76
14	2.530	.020	3.3110	14.48725	76
13	2.520	.020	3.3040	14.48751	76
12	2.510	.019	3.3040	14.48751	76
11	2.490	.021	3.3090	14.48732	76
10	2.480	.024	3.3060	14.48743	76
9	2.460	.027	3.2935	14.48788	. 76
8	2.440	.029	3.2935	14.48788	76
7	2.410	.031	3.2935	14.48788	76
6	2.390	.033	3.2935	14.48788	76
5	2.360	.035	3.2900	14.48801	76
4.1	2.340	.035	3.2900	14.48801	76
18	2.5480	.011	3.2900	14.48801	76
19	2.5480	.011	3.280	14.48837	76
20	2.547	.012	3.266	14.48888	76
21	2.536	.016	3.266	14.48888	76
22	2.524	.019	3.266	14.48888	76
23	2.500	.021	3.266	14.48888	76
24	2.490	.022	3.266	14.48888	76
25	2.480	.027	3.270	14.48873	76
26	2.460	.032	3.270	14.48.873	76
27	2.430	.035	3.270	14.48873	76
28	2.420	.036	3.297	14.48776	76
28.55	2.390	.035	3.293	14.48790	76
18	2.549	.0105	3.285	14.48819	76
					
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HOT WIRE ANEMOMETER DATA

DATE: 31 August 1979

 $P_0 = 29.74 \text{ in Hg}$

Position: 10 feet downstream = $14.60687 \text{ lb}_{f}/\text{in}^2$ from Flow Conditioners = $404.32 \text{ in H}_{2}0$

Probe: 8477

 $T_0 = 77^{\circ}F$

R_{set}: 8.69

RPM: 70%

	 		<u>r</u>		
Position	Volts	RMS	P		Temp.
(in)			(in. H ₂ O)	P (PSI)	(°F)
			2]
18	2.754	.0125	8.768	14.29014	77
17	$\frac{2.754}{2.757}$.0125	8.7845	14.28951	77
16	$\frac{2.757}{2.753}$.0133	8.789	L	77
15	$\frac{2.753}{2.750}$.014		14.28935 14.28895	77
3.4			8.80		$\frac{77}{77}$
	2.730	.0195	8.80	14.28895	77
13	2.723	.020	8.8008	14.28885	
12	2.720	.0205	8.746	14.29090	77
11	2.697	.023	8.7605	14.29038	77
10	2.690	.027	8.8215	14.28817	77
. • 9	2.665	.033	8.7966	14.28907	77
8	2.630	.035	8.7880	14.28938	77
7	2.600	.038	8.6750	14.29347	77
6	2.570	.039	8.6750	14.29347	77
5	2.530	.039	8.733	14.29137	77
4.1	2.49	.0410	8.733	14.29137	77
18	2.753	.0125	8.826	14.28801	77
19	2.76	.0155	8.826	14.28801	77
20	2.750	.016	8.789	14.28935	77
21	2.736	.017	8.749	14.29079	77
22	2.73	.0185	8.770	14.29003	77
23	2.70	.023	8.770	14.29003	77
24	2.692	.025	8.770	14.29003	77
25	2.67	.0285	8.648	14.29444	77
26	2.63	.033	8.658	14.29408	77
27	2.60	.039	8.733	14.29137	77
28	2.56	.041	8.707	14.29231	77
28.55	2.54	.043	8.707	14.29231	77
13	2.740	.013	8.720	14.29184	77
		.013	0.720	14.47104	 -
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HOT WIRE ANEMOMETER DATA

Date: 18 October 1979

 $P_{O} = 29.41 \text{ in Hg}$

Position: White Pipe Midsection = $14.44479 \text{ lb}_{f}/\text{in}^2$

Probe: 8477

 $T_O = 70$ °F

R_{set}: 8.58

RPM: 50%

Position (in)	Volts	RMS	P (in. H ₂ 0)	P (PSI)	Temp. (°F)
18	2.930	.014	2.4190	14.35764	70
17	2.935	.012	2.4085	14.35802	70
16	2.930	.014	2.4085	14.35802	70
15	2.925	.016	2.3965	14.35845	70
14	2.925	.019	2.4178	14.35768	70
13	2.910	.0225	2.4178	14.35768	70
12	2.90	.0350	2.4178	14.35768	70
11	2.820	.080	2.4178	14.35768	70
10	2.750	.100	2.4178	14.35768	70
9	2.60	.140	2.4250	14.35742	70
8	2.50	.165	2.4387	14.35693	70
7	2.50	.160	2,4140	14,35782	70
6	2.150	.145	2.4190	14.35764	70
5	2.100	.130	2.4305	14.35723	70
4.2	2.100	.135	2.4155	14.35777	70
18	2.930	.0130	2.4130	14.35786	70
19	2.930	.0150	2.4258	14.35740	70
20	2.925	.01650	2.4258	14.35740	70
21	2.920	.01650	2.4258	14.35740	70
22	2.910	.030	2,4258	14.35740	70
23	2.880	.070	2.4258	14.35740	70
24	2.80	.120	2.4258	114.35740	70
25	2.70	.145	2.4258	14.35740	70
26	2.55	.165	2.4283 .	14.35731	70
27	2.40	.180	2.4178	14.35768	70
28	2.30	.170	2.4325	14.35715	70
28.55	2.20	.160	2.4325	14.35715	70
18	2.930	.012	2,4325	14.35715	70
					
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APPENDIX F

HOT WIRE ANEMOMETER NUMERICAL RESULTS

Employing the data from the five traverses, as presented in Appendix E, the following Table VI is a list of the numerical results with each traverse being on a separate page of the Table. The data, from which the numerical results were obtained, was reduced employing a computer program developed by Dr. Richard Rivir of the Propuls ion Laboratory.

TABLE VI

HOT WIRE ANEMOMETER RESULTS

Date: 23 August 1979

 $U_{cen} = 32.487 \text{ ft/sec}$

RPM: 50%

Position: 12 inches inside Inlet Bell Mouth

Average Velocity: 32.374 ft/sec

Mass Flow Rate: $11.122 \text{ lb}_{\text{m}}/\text{sec}$

U Cen Position Mean Velocity Turbulence (in) (ft/sec) Intensity 18.0 32.284 .02339 1,000 16.9 32.084 .02250 .988 .02492 16.0 32.385 .997 .999 .02459 15.0 32,486 .999 14.0 32.486 .02801 31.982 .984 13.0 .02815 .969 12.0 31.485 .02515 11.0 31.487 .969 .01886 .994 10.0 32.286 .02027 1.006 9.0 32.690 .01864 8.0 32.894 .02480 1.012 7.0 31.984 .02502 .984

31.786 6.0 .02977 .978 5.0 32.286 .03430 .994 4.5 31.586 .972 .03140 18.3 33.098 .02165 1.000 32.589 19.0 .02332 $\overline{1.003}$.997 20.0 32.387 .02336 1.019 21.0 33.098 .02165 22.0 33.304 .02316 1.025 23.0 32.996 .02013 1.016 24.0 32.894 .02015 1.012 32.996 25.0 .02787 1.016 26.0 32.689 .02485 1.006 27.1 31.984 .02815 .985 28.0 31.784 .03134 .978 17.5 32.084 1.000 .02187

HOT WIRE ANEMOMETER RESULTS

Date: 23 August 1979 RPM: 70%

Position: 12 inches inside Inlet Bell Mouth

Average Velocity: 56.502 ft/sec

Mass Flow Rate: 19.299 $lb_{\rm m}/{\rm sec}$

 $U_{cen} = 56.965 \text{ ft/sec}$

Position (in)	Mean Velocity (ft/sec)	Turbulence Intensity	<u>U</u> U cen
18.0	57.089	.01775	1.000
15.0	57.538	.01510	1.010
12.0	49.286	.01775	.865
9.0	52.735	.02247	.926
6.ù	56.495	.02435	,992
5.0	55.979	.03413	.983
4.5	56.792	.03529	.997
18.0	56.717	.02550	1.000
21.0	57.989	.01558	1.018
23.0	58.216	.01505	1.023
26.0	58.141	.01869	1.021
27.0	58.444	.01917	1.026
28.0	58.519	.02227	1.027
18.0	57.090	.01696	1.000
 			
 	 		

HOT WIRE ANEMOMETER RESULTS

Date: 31 August 1979

RPM: 50%

Position: 10 feet downstream of flow conditioners

Average Velocity: 31.193 ft/sec

Mass Flow Rate: 10.812 lb_{m}/sec

 $U_{cen} = 37.666 \text{ ft/sec}$

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Position	Mean Velocity	Turbulence	ט	
(in)	(ft/sec)	Intensity	<u>ט</u>	
		•	cen	
18	38.005	.03246	1.000	
17	38.002	.03541	1.009	
1.6	38.114	.03832	1.012	
15	36.562	.05078	.971	
14	35.486	.06031	.942	
13	34.421	.06090	.914	
	33.383	.05843	.886	
11	31.372	.06588	.833	
10	30.397	.07606	.807	
9	28.511	.08736	.757	
8	26.705	.09585	.709	
7	24.144	.10589	.641	
6	22.532	.11532	.598	
5	20.251	.12672	.538	
4.1	18.819	.12986	.500	
18	37.442	.03261	1.000	
19	37.441	.03261	.994	
20	37.328	.03561	.991	
21	36.123	.04797	.959	
22	34.839	.05763	.925	
23	32.364	.06522	.859	
24	31.369	.06901	.833	
25	30.395	.08557	.807	
26	28.509	.10354	.757	
27	25.830	.11694	.686	
28	24.979	.12161	.663	
28.55	22.514	.12231	.600	
18	37.552	.03110	1.000	
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HOT WIRE ANEMOMETER RESULTS

Date: 31 August 1979 RPM: 70%

Position: 10 feet downstream of flow conditioners

Average Velocity: 55.009 ft/sec

Mass Flow Rate: 18.778 lb_{m}/sec

 $U_{cen} = 65.473$

Position (in)	Mean Velocity (ft/sec)	Turbulence Intensity	Ŭ Ü cen
18	66.291	.03116	1.000
17	66.791	.03358	1.020
16	66.129	.03493	1.010
15	65.636	.03751	1.002
14	62.407	.04952	.953
13	61.303	.05107	.936
12	60.826	.05247	.929
11	57.316	.05995	.875
10	56.285	.07077	.860
9	52.673	.08829	.804
8	47.893	.09645	.732
7	44.029	.10751	.672
6	40.398	.11337	.617
5	35.887	.11772	.548
4.1	31.728	.12874	.485
18	66.135	.03119	1.000
19	67.299	.03847	1.028
20	65.635	.04001	1.002
21	63.356	.04297	.968
22	62.402	.04698	.953
5.5	57.767	.05981	.882
24	56.573	.06543	.864
25	53.361	.07594	.815
26 .	47.877	.09094	.731
27	44.036	.11033	.673
28	39.278	.12029	.600
28.55	36.986	.12856	.565
18	63.994	.03276	1.000
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HOT WIRE ANEMOMETER RESULTS

Date: 18 October 1979 RPM: 50%

Position: White Pipe Midsection

Average Velocity: 84.393 ft/sec

Mass Flow Rate: $29.354 \text{ lb}_{\text{m}}/\text{sec}$

U_{cen} = 126.221 ft/sec

Mean Velocity (ft/sec)	Turbulence Intensity	ŭ Ü Cen	
126.220	.02912	1.000	
127.539	.02489	1.010	
126.216	.02912	.999	
124.901	.03338	.989	
124.907	.03964	.990	
121.029	.04737	.959	
118.492	.07414	.939	
99.547	.17823	.789	
84.833	.23346	.672	
58.581	.36503	.464	
44.636	.46751	.354	
13.552	.66660	.107	
13.552	.60411	.107	
10.919	.58304	.087	
10.918		.087	
126.218		1.000	
126.222	.03120	1.000	
124.910	.03443	.990	
123.607		.979	
121.031		.959	
113.535		.900	
95.173		.754	
75.318		.597	
1 ' · · · · · · · · · · · · · · · · · ·		.406 .	
33.172	.55956	.263	
23.910	.58686	.189	
16.575	.62302	.131	
126.224	.02496	1.000	
	(ft/sec) 126.220 127.539 126.216 124.901 124.907 121.029 118.492 99.547 84.833 58.581 44.636 13.552 13.552 10.919 10.918 126.228 124.910 123.607 121.031 113.535 95.173 75.318 51.279 33.172 23.910 16.575	(ft/sec) Intensity 126.220 .02912 127.539 .02489 126.216 .02912 124.901 .03338 124.907 .03964 121.029 .04737 118.492 .07414 99.547 .17823 84.833 .23346 58.581 .36503 44.636 .46751 13.552 .66660 13.552 .66660 13.552 .60411 10.919 .58304 10.918 .60547 126.218 .02704 126.222 .03120 124.910 .03443 123.607 .03453 121.031 .06316 113.535 .15012 95.173 .27086 75.318 .35064 51.279 .44800 33.172 .55956 23.910 .58686 16.575 .62302	

APPENDIX G

PITOT-STATIC TUBE DATA

Two traverses were made with the pitot-static tube, one at 50% engine RPM and the other at 70%. The position of the pitot-static tube was 25.5 feet in front of the J-85 engine compressor or about 12 inches in front of the venturi. The following is the data which is presented in the following order:

- A. 50% Engine RPM
- B. 70% Engine RPM

TABLE IV

PITOT-STATIC TUBE DATA

Date: 14 June 1979, Run 1

Engine RPM: 50%

 $P_{o} = 29.42 \text{ in Hg}$

 $T_0 = 77^{\circ}F$

 $= 399.965 \text{ in } H_2O = 536.69$ °R

965 In H ₂ O	= 536.69°R ,
Position (In)	△P (In. H ₂ 0)
2.82 3 4	.0168
3	.0228
4	.1304
1 5	.1564
6	.1676
7	.1792
8	.1948
9	.2032
10	.2104
11	.2252
12	.2328
13	.2404
14	.2500
15	.2508
16	.2528
17	.2596
18.0	.2596
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TABLE IV (Cont'd)

PITOT-STATIC TUBE DATA

Date: 14 June 1979, Run 2

Engine RPM: 70%

 $P_{o} = 29.42 \text{ in Hg}$

 $T_0 = 77^{\circ}F$

= 399.965 in H₂O

= 536.69°R

Position (In)	△ P (In. H ₂ 0)
2.82	.2536
3	.3196
4	.3824
5	.4216
6	.4408
7	.4676
8	.5216
9	.5708
10	.6032
11	.6271
12	.6519
13	.6695
14	.6896
15	.7056
16	.7222
17	.7331
18.0	.7440



APPENDIX H

PITOT-STATIC TUBE RESULTS

Using the results as presented in Appendix G, the P was converted to inches of water and then divided by the room pressure which was assumed to be total pressure, giving P/P_O . This was then used to determine the flow Mach number from the Gas Tables. The room total temperature was used to determine the speed of sound which when combined with the Mach number, gives the flow velocity. The results are presented as follows:

- A. 50% Engine RPM
- B. 70% Engine RPM



TABLE VIII

PITOT-STATIC TUBE RESULTS

Date: 14 June 1979, Run 1

Engine RPM: 50%

U_{cen} = 33.987 ft/sec

 $P_{O} = 29.42 \text{ in Hg}$

 $T_0 = 77$ °F

= 399.965 in H₂O

= 536.69°R

Pos. (in)	P in. H ₂ O	P P O	М	ft/sec	U ft/sec	<u>U</u> Ucen
2.82	399.948	.999958	.016022	1135.86	18.199	.535
3	399.942	.999943	.018155	1135.86	20.621	.607
4	399.835	.999674	.021322	1135.86	24.219	.713
5	399.809	.999609	.023167	1135.86	26.314	.774
6	399.798	.999581	.023959	1135.86	27.214	.801
7	399.786	.999552	.024793	1135.86	28.161	.829
8	399.770	.999513	.025902	1135.86	29.421	.866
9	399.762	.999492	.026524	1135.86	30.127	.886
10.	399.755	.999474	.0270166	1135.86	30.687	.903
11	399.740	.999437	.028095	1135.86	31.912	.939
12	399.732	.999418	.028627	1135.86	32.516	.957
13	399.725	.999399	.029163	1135.86	33.125	.975
14	399.715	.999375	.029845	1135.86	33.900	.997
15	399.714	.999373	.0299219	1135.86	33.987	1.000
16	399.712	.999308	.030040	1135.86	34.121	1.004
17	399.706	.999351	.030384	1135.86	34.512	1.015
18	399.706	.999351	.030384	1135.86	34.512	1.015

PITOT-STATIC TUBE RESULTS

Date: 14 June 1979, Run 2

Engine RPM: 70%

4 5

U_{cen}: 57.001 ft/sec

 $P_O = 29.42 \text{ in Hg}$

 $T_0 = 77^{\circ}F$

 $= 399.965 \text{ in } H_2O$

= 536.69°R

Pos. in.	P in. H ₂ O	<u>P</u> P	М	ft/sec	U ft/sec	บ บ cen
2.82	399.711	.999366	.030075	1135.86	34.161	.599
3	399.645	.999201	.033447	1135.86	37.991	.567
4	399.583	.999044	.036646	1135.86	41.625	.730
5	399.543	.998946	.038648	1135.86	43.899	.770
6	399.524	.998898	.039629	1135.86	45.013	.790
7	399.497	.998831	.040775	1135.86	46.315	.813
8	399.443	.998696	.042896	1135.86	48.724	.855
9	399.394	.998573	.044873	1135.86	50.969	.894
10	399.362	.998492	.046159	1135.86	52.430	.920
11	399.338	.998432	.047114	1135.86	53.515	.939
12	399.313	.998370	.048095	1135.86	54.629	.958
13	399.295	.998326	.048789	1135.86	55.417	.972
14	399.276	.998276	.049592	1135.86	56.329	.988
15	399.259	.998236	.050183	1135.86	57.001	1.00
16	399.243	.998194	.050722	1135.86	57.613	1.01
17	399.232	.998167	.051075	1135.86	58.014	1.02
18.0	399.221	.998140	.051425	1135.86	58.412	1.03
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APPENDIX J

PARTICLE DIAMETER AND VELOCITY DIFFERENCE DETERMINATION

In order to determine the reason why differences in centerline velocities occurred (under similar engine RPM conditions, but with different measuring devices) a decision was made to attempt to develop a mathematical method to help explain these differences. The following method, developed with the assistance of Capt. (Dr.) George Catalano of the Air Force Flight Dynamics Laboratory, will be used to determine how the size of the particles in the airstream might affect the extent of velocity differences, as well as how the velocity differences might be a function of the upstream expansions and contractions in the flow.

U_p = particle velocity

U_a = air velocity

 α = slope of the divergent or convergent section

x = the distance, in inches, from the beginning
 of a divergent or convergent section to the
 point of testing

 $\mu = viscosity of air$

 ρ_p = density of the particles or dust in the air

D = the diameter of the particles

$$u = u_g - u_p$$

$$K = \frac{18 \,\mu}{\rho D^2}$$

Force = Mass x Acceleration

$$\frac{\mathrm{d}E}{\mathrm{d}E} = K(\Omega^{\mathrm{d}} - \Omega^{\mathrm{b}})$$

$$\Omega^{d} = \alpha X$$

$$u = u_g - u_p$$

$$u_p = u_g - u$$

$$\frac{d}{dE} (u_g - u) = Ku$$

or
$$\frac{d}{dt} (U_g) - \frac{d}{dt} (U) = KU$$

becomes

$$U_g \frac{d}{dx} (U_g) - U \frac{d}{dx} (U) = KU$$

or
$$u \frac{du}{dx} + Ku - u_g \frac{du_g}{dx} = 0$$

or
$$U \frac{dU}{dx} + KU - \frac{2}{\alpha}x = 0$$

as
$$\frac{dU_g}{dx} = \alpha$$
 and $U_g = \alpha x$

let
$$U = Y$$
, $K = A$, and $\alpha^2 = A_2$

$$y \frac{dy}{dx} + A_1 y - A_2 x = 0$$

now, let Y = vx

$$\frac{dy}{dx} = \frac{d}{dx}(vx) = v + x \frac{dv}{dx}$$

$$(vx) \quad (v + x \frac{dv}{dx}) + A_1vx - A_2x = 0$$

$$vx^2 \frac{dv}{dx} = A_2x - A_1vx - v^2x$$

$$\frac{dv}{dx} = \frac{A_2x - A_1xv - xv^2}{vx^2}$$

$$x\frac{dv}{dx} = \frac{A_2x - A_1xv - xv^2}{xv}$$
or
$$x\frac{dv}{dx} = \frac{A_2 - A_1v - v^2}{v}$$
or
$$x\frac{dv}{dx} = \frac{A_2 - A_1v - v^2}{v}$$
or
$$\frac{1}{x} \frac{dx}{dv} = \frac{A_2 - A_1v - v^2}{v}$$

$$\frac{1}{x} dx = \frac{v}{A_2 - A_1v - v^2} dv$$

$$\log kx = \int \frac{v}{A_2 - A_1v - v^2} dv$$

$$= -\int \frac{v}{(v^2 + A_1v - A_2)} dv$$

$$\log kx = -\int \frac{v}{(v^2 + A_1 v - A_2)} dv$$

$$now, v^2 + A_1 v - A_2 = (v + \frac{A_1}{2})^2 - \frac{A_1^2}{4} - \frac{A_1}{2}$$

let
$$w = v + \frac{A_1}{2}$$
 & $v = w - \frac{A_1}{2}$

$$v^{2} + A_{1}v - A_{2} = w^{2} - \frac{A_{1}^{2}}{4} - A_{2}$$

$$1et \quad A_{3}^{2} = \frac{A_{1}^{2}}{4} + A_{2}$$

$$v^{2} + A_{1}v - A_{2} = w^{2} - A_{3}^{2} = (w + A_{3}) \cdot (w - A_{3})$$

$$\frac{v}{\text{now}} = \frac{w - (A_{1})/2}{(w + A_{3}) \cdot (w - A_{3})}$$

$$1et \quad A_{1}^{'} = \frac{A_{1}}{2}$$

$$now \quad \frac{w - A_{1}^{'}}{(w - A_{3}) \cdot (w + A_{3})} = \frac{C_{1}}{(w - A_{3})} + \frac{C_{2}}{(w - A_{3})}$$

$$w - A_{1}^{'} = C_{1} \cdot (w - A_{3}) + C_{2} \cdot (w + A_{3})$$

$$= c_{1}w - c_{1}A_{3} + c_{2}w + c_{2}A_{3}$$

$$or \quad w - A_{1}^{'} = (C_{1}w + C_{2}w) - (C_{1}A_{3} - C_{2}A_{3})$$

$$w = c_{1}w + c_{2}w$$

$$c_{1} + c_{2} = 1$$

$$-A_{1}^{'} = -c_{1}A_{3} + c_{2}A_{3}$$

$$-\frac{A_{1}^{'}}{A_{3}} = -c_{1} + c_{2}$$

 $\frac{A_1}{A_3} = C_1 - C_2$

thus:

or

$$C_{1} = \frac{A_{3} + A_{1}}{2A_{3}}$$

similarly,
$$C_2 = 1 - \frac{A_3 + A_1'}{2A_3} = \frac{2A_3 - A_3 + A_1'}{2A_3}$$
$$= \frac{A_3 - A_1'}{2A_3}$$

$$\therefore \int \frac{w - A_1'}{(w + A_3) (w - A_3)} dw = \int \frac{A_3 + A_1'}{2A_3} \frac{1}{(w + A_3)} dw$$

$$+ \int \frac{A_3 - A_1'}{2A_3} \frac{1}{(w - A_3)} dw$$

$$= \frac{A_3 + A_1}{2A_3} \int_{(w + A_3)}^{dw} + \frac{A_3 A_1}{2A_3} \int_{(w - A_3)}^{dw}$$

$$= \frac{A_3 + A_1}{2A_3} \log (w + A_3) + \frac{A_3 - A_1}{2A_3} \log (w - A_3)$$

thus,
$$\log kx = \frac{A_3 + A_1}{2A_3} \log (w + A_3) + \frac{A_3 - A_1}{2A_3} \log (w - A_3)$$

or
$$kx = \left[(w + A_3) \frac{A_3 + A_1}{2A_3} \right] \left[(w - A_3) \frac{A_3 - A_1}{2A_3} \right]$$

now again,
$$w = v + \frac{A_1}{2}$$

$$A_{1} = \frac{A_{1}}{2}$$

$$A_3^2 = A_1^2 + A_2$$

$$w + A_3 = v + \frac{A_1}{2} + A_3$$

$$= v + \frac{A_1}{2} + (\frac{A_1^2}{4} + A_2)^{1/2}$$

and

$$w - A_3 = v + \frac{A_1}{2} - (\frac{A_1^2}{4} + \frac{A_2}{2})$$

$$kx = \left[v + \frac{A_1}{2} + \left(\frac{A_1^2}{4} + A_2\right)^{1/2}\right]^{\frac{A_3 + A_1}{2A_3}}$$

$$\left[v + \frac{A_1}{2} - \left(\frac{A_1^2}{4} + A_2\right)^{1/2}\right]^{\frac{A_3 - A_1}{2A_3}}$$

$$\frac{A_3 + A_1'}{2A_3} = \frac{\left(A_1^2 + A_2^1\right)^{1/2} + \frac{A_1}{2}}{2 \left(\frac{A_1^2}{4} + A_2^1\right)^{1/2}}$$

$$= \frac{1}{2} \left(1 + \frac{\frac{A_1}{2}}{(\frac{A_1^2}{4} + A_2)^{1/2}} \right)$$

similarly
$$\frac{A_3 - A_1}{2A_3} = \frac{1}{2} \left[1 - \frac{A_1}{2} - \frac{A_2}{(A_1^2 + A_2)^{1/2}} \right]$$

$$\frac{1}{2} \left[1 + \frac{\frac{A_1}{2}}{\left(\frac{A_1^2}{4} + A_2\right)} \right] = \frac{1}{2} \left[1 + \frac{\frac{A_1}{2}}{\frac{1}{2} (A_1^2 + 4A_2)} \right]$$

$$= \frac{1}{2} \left[1 + \frac{A_1}{(\frac{A_1}{4} + 4A_2)} \right]$$

$$= \frac{1}{2} \left[1 + \frac{A_1}{(\frac{A_1}{4} + 4A_2)} \right]$$

similarly

$$\frac{A_3 - A_1'}{2A_3} = \frac{1}{2} \left[1 - \frac{A_1}{(A_1^2 + 4A_2)^{1/2}} \right]$$

d ·

now, kx =
$$\begin{bmatrix} v + \frac{A_1}{2} + (\frac{A_1^2}{4} + A_2)^{1/2} \end{bmatrix}^{\frac{1}{2}} - (\frac{A_1^2 + A_2^2}{4})^{1/2}$$

$$\begin{bmatrix} v + \frac{A_1}{2} - (\frac{A_1^2}{4} + A_2^2)^{1/2} \end{bmatrix}^{1/2} - (\frac{A_1^2}{4} + A_2^2)^{1/2} \end{bmatrix}^{1/2}$$

now, $v = \frac{y}{x}$ $\left\{ y + \left[\frac{A_1^2}{4} + A_2^{-1/2} \right] \right\}$

$$\begin{cases} y + \left[\frac{1}{2} + \left(\frac{A_1^2}{4} + A_2 \right) \right] \times \\ k \left\{ y + \left[\frac{A_1}{2} - \left(\frac{A_1^2}{4} + A_2 \right)^{\frac{1}{2}} \times \right] \right\} \\ 1/2 \left(1 - \frac{A_1}{(A_1^2 + 4A_2)} \right) \end{cases}$$

 $-1/2\left(1 + \frac{A_1}{(A_1^2 + 4A_2)}1/2\right)$

now

$$A_1 = K$$

$$A_2 = \alpha^2$$

(1)

thus, equation (1) becomes:

now, let $\beta^2 = \kappa^2 + 4 \alpha^2$

$$\left\{y + \frac{1}{2} \left[K + \beta\right] \times\right\} = k \left\{y + \frac{1}{2} \left(K - \beta\right)\right\} \times$$

or
$$k = \begin{cases} \frac{y + \frac{1}{2} \left[K - \beta \right] x}{y + \frac{1}{2} \left[K + \beta \right] x} \end{cases}^{1/2} \frac{(1 - \frac{K}{\beta})}{1/2}$$

$$k = \left\{ y + \frac{1}{2} (K - \beta) \right\}^{1/2} (1 - \frac{K}{\beta})$$

$$\left\{ y + \frac{1}{2} (K + \beta) \right\}^{1/2} (1 + \frac{K}{\beta})$$

$$y = U$$

$$k = \left\{ U + \frac{1}{2} (K - \beta) \times \right\}^{1/2} (1 - \frac{K}{\beta})$$

$$\left\{ U + \frac{1}{2} (K + \beta) \times \right\}^{1/2} (1 + \frac{K}{\beta})$$

where

Ø.,

$$v = v_g - v_p$$

$$K = \frac{18 \mu}{\rho_p D^2}$$

$$\beta = (K^2 + 4^2)^{1/2}$$

Now, by selecting a value for D and a centerline velocity difference, U, the value of K was determined. Then, by using this constant K and varying the value of D, the effect on the U was observed. It was noted that by varying the D, little change in U was observed except when the values of D got to be larger than D - 3 x 10^{-6} m. However, it was observed that when the D was held constant and α was changed, considerable change in U was observed. Here, the α refers to the velocity change between two points in the flow divided by the distance between the two points, where the velocity change is due to an upstream contraction or expansion of the flow area. Table IX illustrates the change in centerline velocity brought on by a change in α :

TABLE IX $\label{eq:VARIATION OF U WITH CHANGES IN α }$

Particle Diameter (x10 ⁻⁶ m)	(sec ^{-l})	U (ft/sec)
3.0	5	13.000
3.0	10	13.000
3.0	25	13.020
3.0	50	13.060
3.0	100	13.250
3.0	150	13.555
3.0	148	13.540
3.0	500	18.780
3.0	1000	33.560
3.0	1500	54.380
3.0	3000	140.485

Referring to the table, for an α of 148, which actually exists from the venturi to Position #1, a velocity difference of 13.54 ft/sec was calculated which corresponds well to an actual velocity difference of 13.2 ft/sec. The velocity difference of 13.2 ft/sec is the difference in velocity between the Hot Wire and LV Systems for the centerline of Position 1 at 50% Engine RPM.

VITA

*

Captain Harley J. V. Rogers was born in Moose Jaw, Saskatchewan, Canada in 1953. Upon graduation from high school in the spring of 1971, he applied, and was subsequently accepted, to attend the Royal Military College of Canada (Royal Roads Campus) in Victoria, British Columbia. After two years at Royal Roads, he transferred to the Royal Military College in Kingston, Ontario where, in the spring of 1975, he graduated with a Bachelor's Degree in Industrial Engineering. Following graduation and Military Specialty training, he was posted to Canadian Forces Base, North Bay, Ontario where, for the next two and one-half years, he held the positions of Aircraft Repair Officer and Aircraft Servicing Officer for the 414 Electronic Warfare Squadron. In the spring of 1978, Captain Rogers' application for Post Graduate Training was approved and in June of the same year, commenced on an eighteen month program at the United States Air Force Institute of Technology in the Graduate Aeronautical Engineering Division.

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20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

This thesis involves a practical application of the Malvern Laser Velocimeter System (LV). In this work, the LV was used to measure mean velocity profiles across the inside diameter of a duct which supplies air to the compressor of a jet engine. The engine, which is a General Electric J-85 turbo-jet engine is located in the Propulsion Laboratories of Wright-Patterson Air

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Force Base in Ohio. In addition to the mean velocity profiles, the LV was used to measure turbulence intensity profiles across the inside diameter of the duct at each of the three test points. To analyse the quality of the LV data as obtained, alternate mean velocity profiles and turbulence intensity profiles were obtained with the aid of a Hot Wire Anemometer System and a Pitot-Static Tube.

During each of the traverses, or tests, with the LV System, the Hot Wire System and the Pitot-Static Tube, the engine was held at a fixed RPM, being 50% or 70% of maximum engine RPM. Good correlation was achieved between each of the three systems in respect to the mean velocity profiles obtained at each of the three test positions while the turbulence intensity profiles matched well in the regions of the flow where turbulence levels of 2% to 30% were encountered.